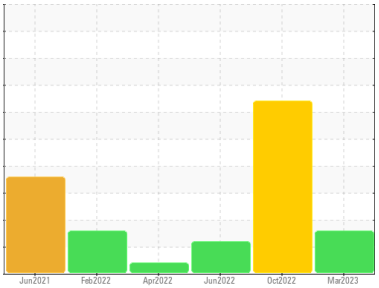
PROBLEM SUMMARY

Sample Rating Trend



WATER

Machine Id
WET END INNER FAN
Component
Hydraulic System
Fluid
AW HYDRAULIC OIL ISO 68 (--- GAL)

COMPONENT CONDITION SUMMARY

No relevant graphs to display

RECOMMENDATION

We advise that you follow the water drain-off procedure for this component. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status				ABNORMAL	SEVERE	ABNORMAL
Free Water	scalar	*Visual		▲ 1.0	⬢ >10%	NEG

Customer Id: BLUDAN
Sample No.: WC0800293
Lab Number: 05799662
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Jonathan Hester +1 919-379-4092 x4092
jhester@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Water Drain-off	---	---	?	We advise that you follow the water drain-off procedure for this component.

HISTORICAL DIAGNOSIS

29 Oct 2022 Diag: Don Baldridge

WATER

We advise that you follow the water drain-off procedure for this component, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition. There is too much water present in this sample to perform a particle count.All component wear rates are normal. There is a light concentration of water present in the oil. Excessive free water present. The AN level is acceptable for this fluid.

view report

10 Jun 2022 Diag: Jonathan Hester

VISUAL METAL

We recommend you service the filters on this component. We advise that you inspect for possible wear. Resample at the next service interval to monitor. We were unable to perform a particle count due to metal particles present in this sample.Moderate concentration of visible metal present. All component wear rates are normal. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

19 Apr 2022 Diag: Don Baldridge

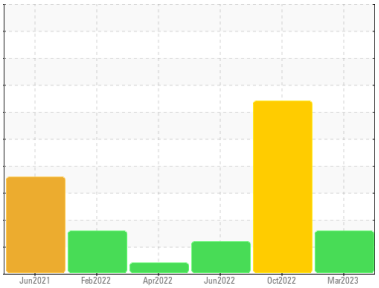
VIS DEBRIS

We recommend you service the filters on this component. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.All component wear rates are normal. Moderate concentration of visible dirt/debris present in the oil. The water content is negligible. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

OIL ANALYSIS REPORT

Sample Rating Trend



WATER

Machine Id
WET END INNER FAN
Component
Hydraulic System
Fluid
AW HYDRAULIC OIL ISO 68 (--- GAL)

DIAGNOSIS

Recommendation
We advise that you follow the water drain-off procedure for this component. Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
Free water present. The amount and size of particulates present in the system are acceptable.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0800293**	WC0749087	WC0699091
Sample Date		Client Info		**10 Mar 2023**	29 Oct 2022	10 Jun 2022
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**ABNORMAL**	SEVERE	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	**0**	2	2
Chromium	ppm	ASTM D5185m	>20	**0**	0	0
Nickel	ppm	ASTM D5185m	>20	**0**	0	0
Titanium	ppm	ASTM D5185m		**0**	0	0
Silver	ppm	ASTM D5185m		**0**	0	0
Aluminum	ppm	ASTM D5185m	>20	**0**	0	<1
Lead	ppm	ASTM D5185m	>20	**0**	<1	0
Copper	ppm	ASTM D5185m	>20	**<1**	2	4
Tin	ppm	ASTM D5185m	>20	**<1**	<1	2
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

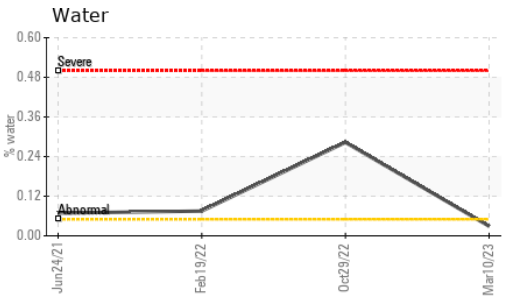
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	**0**	0	0
Barium	ppm	ASTM D5185m	5	**0**	0	0
Molybdenum	ppm	ASTM D5185m	5	**0**	0	0
Manganese	ppm	ASTM D5185m		**0**	0	0
Magnesium	ppm	ASTM D5185m	25	**0**	0	<1
Calcium	ppm	ASTM D5185m	200	**0**	0	<1
Phosphorus	ppm	ASTM D5185m	300	**22**	48	41
Zinc	ppm	ASTM D5185m	370	**0**	0	0
Sulfur	ppm	ASTM D5185m	2500	**131**	0	230

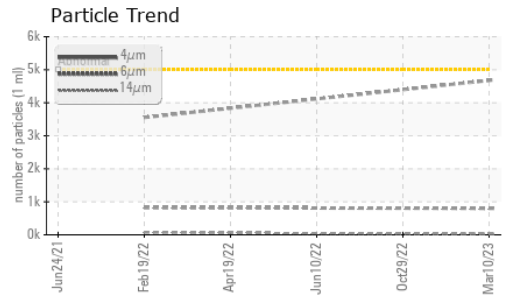
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	**0**	6	<1
Sodium	ppm	ASTM D5185m		**2**	<1	<1
Potassium	ppm	ASTM D5185m	>20	**0**	0	0
Water	%	ASTM D6304	>0.05	**0.029**	▲ 0.283	---
ppm Water	ppm	ASTM D6304	>500	**290**	▲ 2830	---

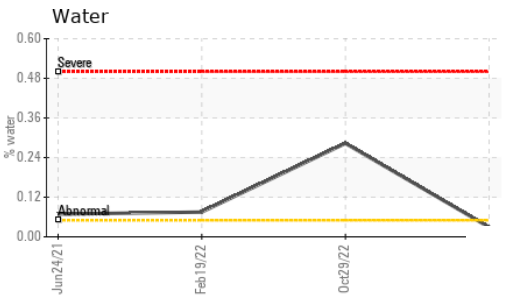
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	**4677**	---	---
Particles >6µm		ASTM D7647	>1300	**802**	---	---
Particles >14µm		ASTM D7647	>160	**29**	---	---
Particles >21µm		ASTM D7647	>40	**6**	---	---
Particles >38µm		ASTM D7647	>10	**0**	---	---
Particles >71µm		ASTM D7647	>3	**0**	---	---
Oil Cleanliness		ISO 4406 (c)	>19/17/14	**19/17/12**	---	---

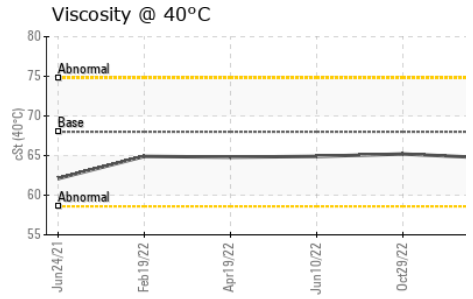
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	**0.201**	0.08	0.05

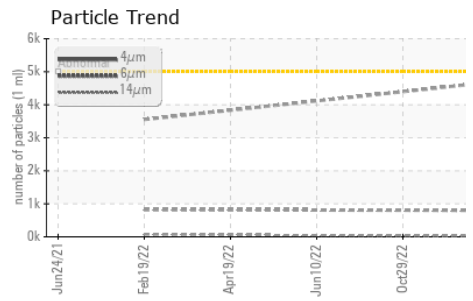
OIL ANALYSIS REPORT





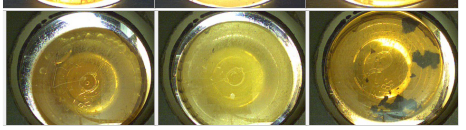




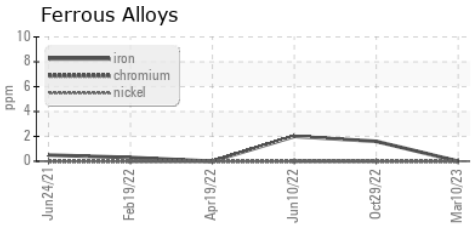


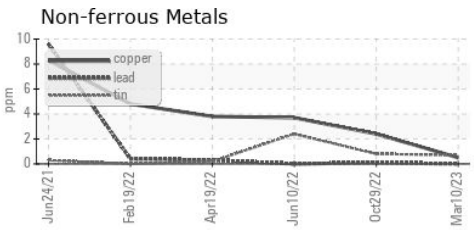
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	▲ MODER
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**VLITE**	LIGHT	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	**0.2%**	▲ 0.2%	NEG
Free Water	scalar	*Visual		▲ **1.0**	⬢ >10%	NEG

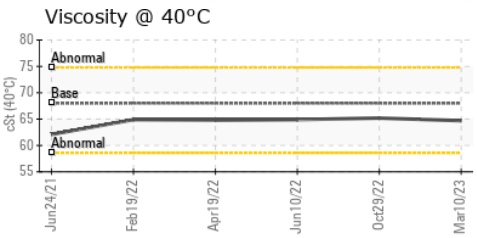
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	68	**64.7**	65.2	64.9

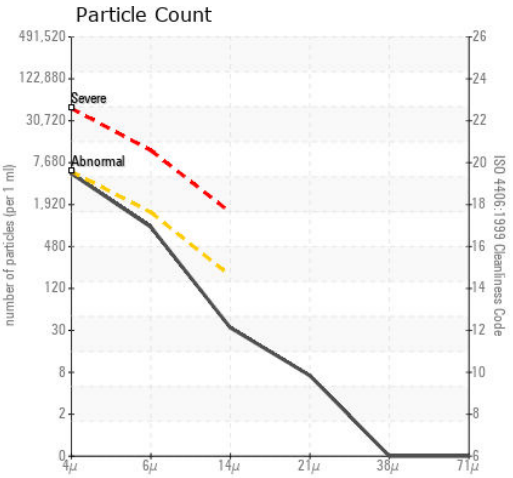
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

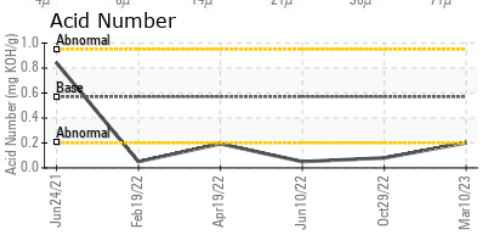
GRAPHS











Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0800293 **Received** : 23 Mar 2023
Lab Number : 05799662 **Diagnosed** : 31 Mar 2023
Unique Number : 10389346 **Diagnostician** : Jonathan Hester
Test Package : IND 2 (Additional Tests: KF)

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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