

OIL ANALYSIS REPORT

Sample Rating Trend



Area **90** Machine Id **[90] A90 T212** Component Center Agitator Gearbox Fluid GEAR LIFE 220 (7 GAL)

DIAGNOSIS

Recommendation

The oil change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

Moderate concentration of visible dirt/debris present in the oil.

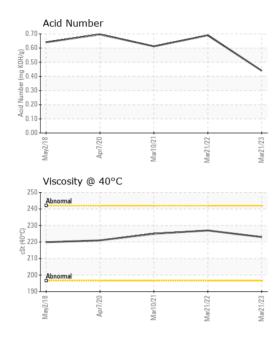
Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORM	/IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		HPL0001760	HPL0000106	HPL007005
Sample Date		Client Info		21 Mar 2023	21 Mar 2022	10 Mar 2021
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		3500	9084	6924
Oil Changed		Client Info		Changed	Not Changd	Not Changd
Sample Status				ABNORMAL	NORMAL	SEVERE
CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>150	15	13	9
Chromium	ppm	ASTM D5185m		0	0	0
Nickel	ppm		>10	0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m		1	<1	<1
Lead	ppm	ASTM D5185m	>100	0	0	0
Copper	ppm	ASTM D5185m		0	<1	0
Tin	ppm	ASTM D5185m	>10	<1	0	0
Antimony	ppm	ASTM D5185m	>5			4
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	3	6
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		<1	1	<1
Manganese	ppm	ASTM D5185m		<1	0	0
Magnesium	ppm	ASTM D5185m		2	44	38
Calcium	ppm	ASTM D5185m		21	177	156
Phosphorus	ppm	ASTM D5185m		224	1027	939
Zinc	ppm	ASTM D5185m		138	1400	1302
Sulfur	ppm	ASTM D5185m		21564	7494	6518
CONTAMINANTS	;	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	1	4	<1
Sodium	ppm	ASTM D5185m		1	<1	<1
Potassium	ppm	ASTM D5185m	>20	<1	0	0
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.44	0.69	0.612



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VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	🔺 MODER	VLITE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
FLUID PROPERT Visc @ 40°C	T <mark>IES</mark> cSt	method ASTM D445	limit/base	current 223	history1 227	history2 225
	cSt		limit/base limit/base			
Visc @ 40°C	cSt	ASTM D445		223	227	225

