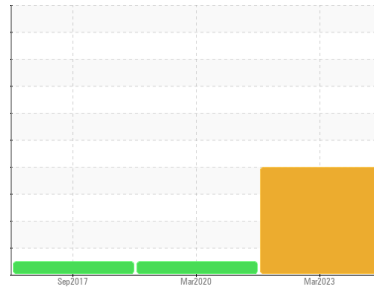


# OIL ANALYSIS REPORT



Machine Id  
**CATERPILLAR 12H GRADER 6438 (S/N 8MN00572)**  
Component  
**Left Final Drive**  
Fluid  
**TULBO LUBSOIL TO-4 50 (--- GAL)**

Sample Rating Trend



## DIAGNOSIS

### Recommendation

We advise that you check all areas where dirt can enter the system. We recommend an early resample to monitor this condition. ( Customer Sample Comment: 263 is the machines hrs )

### Wear

Gear wear is indicated.

### Contamination

Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress.

### Fluid Condition

The AN level is acceptable for this fluid.

## SAMPLE INFORMATION

| method        | limit/base  | current            | history1    | history2    |
|---------------|-------------|--------------------|-------------|-------------|
| Sample Number | Client Info | <b>TO10001722</b>  | TO1006882   | TO1005548   |
| Sample Date   | Client Info | <b>20 Mar 2023</b> | 23 Mar 2020 | 09 Sep 2017 |
| Machine Age   | hrs         | <b>263</b>         | 13896       | 13102       |
| Oil Age       | hrs         | <b>263</b>         | 1019        | 0           |
| Oil Changed   | Client Info | <b>Not Chngd</b>   | Not Chngd   | N/A         |
| Sample Status |             | <b>ABNORMAL</b>    | NORMAL      | NORMAL      |

## CONTAMINATION

| method | limit/base     | current    | history1 | history2 |
|--------|----------------|------------|----------|----------|
| Water  | WC Method >0.2 | <b>NEG</b> | NEG      | NEG      |

## WEAR METALS

| method   | limit/base           | current       | history1 | history2 |
|----------|----------------------|---------------|----------|----------|
| PQ       | ASTM D8184 >500      | <b>151</b>    | 124      | 76       |
| Iron     | ppm ASTM D5185m >500 | <b>▲ 1072</b> | 142      | 72       |
| Chromium | ppm ASTM D5185m >10  | <b>▲ 39</b>   | <1       | <1       |
| Nickel   | ppm ASTM D5185m      | <b>2</b>      | <1       | 0        |
| Titanium | ppm ASTM D5185m      | <b>4</b>      | 0        | 0        |
| Silver   | ppm ASTM D5185m      | <b>0</b>      | 0        | 0        |
| Aluminum | ppm ASTM D5185m >25  | <b>● 41</b>   | 2        | 1        |
| Lead     | ppm ASTM D5185m >25  | <b>3</b>      | <1       | 0        |
| Copper   | ppm ASTM D5185m >50  | <b>3</b>      | <1       | <1       |
| Tin      | ppm ASTM D5185m >10  | <b>0</b>      | 0        | 0        |
| Antimony | ppm ASTM D5185m      | <b>---</b>    | 0        | 0        |
| Vanadium | ppm ASTM D5185m      | <b>4</b>      | 0        | 0        |
| Cadmium  | ppm ASTM D5185m      | <b>&lt;1</b>  | 0        | 0        |

## ADDITIVES

| method     | limit/base      | current      | history1 | history2 |
|------------|-----------------|--------------|----------|----------|
| Boron      | ppm ASTM D5185m | <b>&lt;1</b> | 7        | 6        |
| Barium     | ppm ASTM D5185m | <b>75</b>    | 0        | 0        |
| Molybdenum | ppm ASTM D5185m | <b>30</b>    | 3        | 3        |
| Manganese  | ppm ASTM D5185m | <b>11</b>    | 1        | <1       |
| Magnesium  | ppm ASTM D5185m | <b>21</b>    | 15       | 16       |
| Calcium    | ppm ASTM D5185m | <b>3287</b>  | 3876     | 3719     |
| Phosphorus | ppm ASTM D5185m | <b>1174</b>  | 883      | 868      |
| Zinc       | ppm ASTM D5185m | <b>1300</b>  | 1034     | 1031     |
| Sulfur     | ppm ASTM D5185m | <b>9966</b>  | 6332     | 3148     |

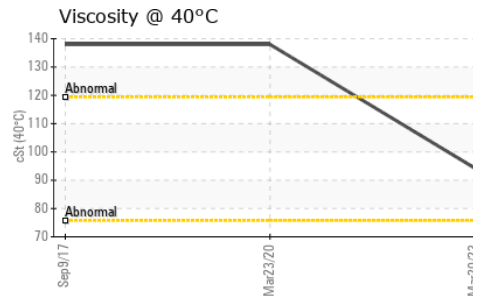
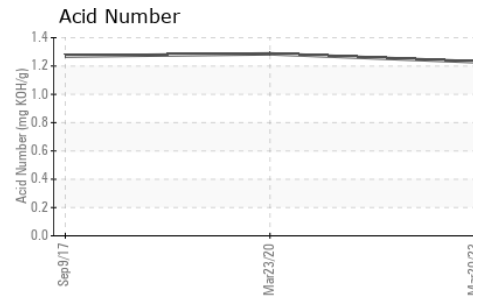
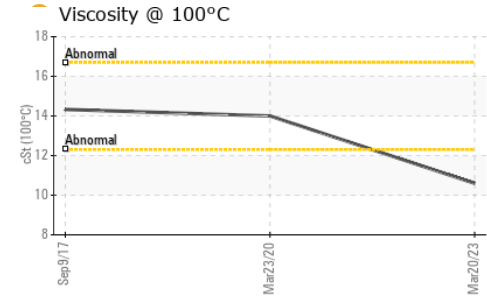
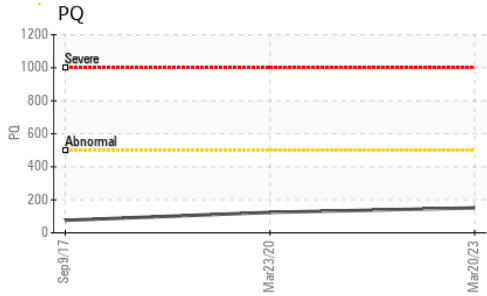
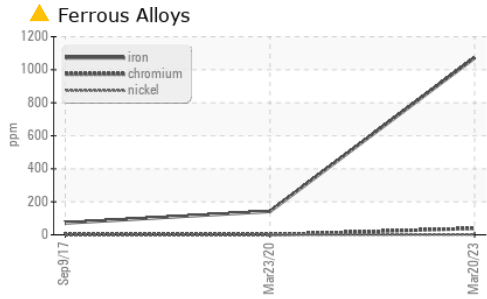
## CONTAMINANTS

| method    | limit/base          | current      | history1 | history2 |
|-----------|---------------------|--------------|----------|----------|
| Silicon   | ppm ASTM D5185m >75 | <b>▲ 114</b> | 11       | 12       |
| Sodium    | ppm ASTM D5185m     | <b>13</b>    | <1       | <1       |
| Potassium | ppm ASTM D5185m >20 | <b>10</b>    | 0        | 0        |

## FLUID DEGRADATION

| method           | limit/base          | current     | history1 | history2 |
|------------------|---------------------|-------------|----------|----------|
| Acid Number (AN) | mg KOH/g ASTM D8045 | <b>1.23</b> | 1.286    | 1.270    |

# OIL ANALYSIS REPORT

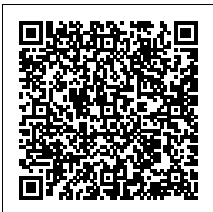
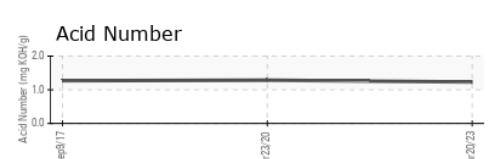
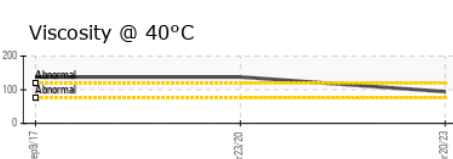
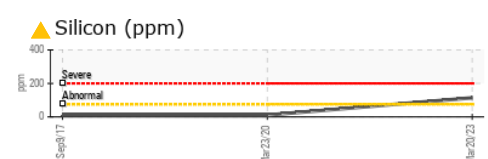
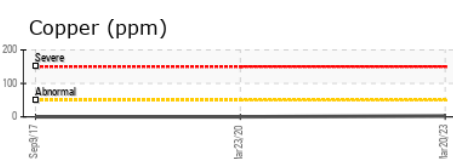
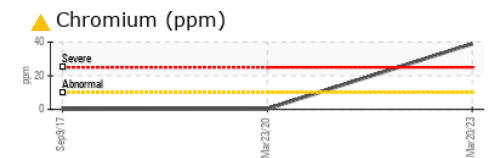
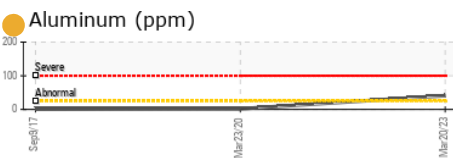
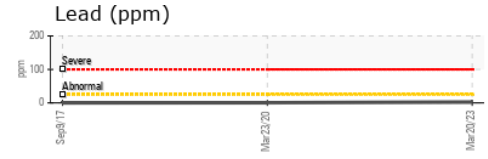
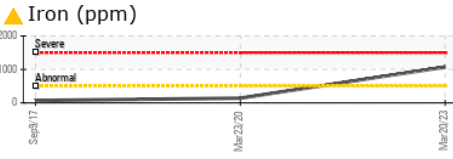


| VISUAL           | method | limit/base | current | history1     | history2 |
|------------------|--------|------------|---------|--------------|----------|
| White Metal      | scalar | *Visual    | NONE    | <b>LIGHT</b> | LIGHT    |
| Yellow Metal     | scalar | *Visual    | NONE    | <b>NONE</b>  | NONE     |
| Precipitate      | scalar | *Visual    | NONE    | <b>NONE</b>  | NONE     |
| Silt             | scalar | *Visual    | NONE    | <b>NONE</b>  | NONE     |
| Debris           | scalar | *Visual    | NONE    | <b>NONE</b>  | NONE     |
| Sand/Dirt        | scalar | *Visual    | NONE    | <b>NONE</b>  | NONE     |
| Appearance       | scalar | *Visual    | NORML   | <b>NORML</b> | NORML    |
| Odor             | scalar | *Visual    | NORML   | <b>NORML</b> | NORML    |
| Emulsified Water | scalar | *Visual    | >0.2    | <b>NEG</b>   | NEG      |
| Free Water       | scalar | *Visual    |         | <b>NEG</b>   | NEG      |

| FLUID PROPERTIES     | method | limit/base | current     | history1 | history2 |
|----------------------|--------|------------|-------------|----------|----------|
| Visc @ 40°C          | cSt    | ASTM D445  | <b>94.3</b> | 138      | 138.0    |
| Visc @ 100°C         | cSt    | ASTM D445  | <b>10.6</b> | 14.0     | 14.33    |
| Viscosity Index (VI) | Scale  | ASTM D2270 | <b>94</b>   | 97       | 101      |

| SAMPLE IMAGES | method | limit/base | current | history1 | history2 |
|---------------|--------|------------|---------|----------|----------|
| Color         |        |            |         | no image | no image |
| Bottom        |        |            |         | no image | no image |

## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : TO10001722 **Received** : 28 Mar 2023  
**Lab Number** : 05804116 **Tested** : 31 Mar 2023  
**Unique Number** : 10401645 **Diagnosed** : 31 Mar 2023 - Jonathan Hester  
**Test Package** : MOB 2 ( Additional Tests: KV100, PQ, VI )

**ANCHOR STONE TULSA ROCK**  
 TULSA ROCK QUARRY, 66TH ST N 145TH AVENUE  
 TULSA, OK  
 US 74137

To discuss this sample report, contact Customer Service at 1-800-237-1369.

Contact: MIKE SNYDER  
 msnyder@anchorstoneco.com

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

T: (417)850-9635

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

F: