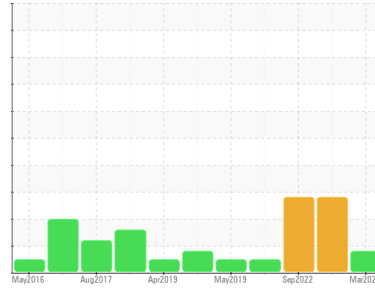




PROBLEM SUMMARY

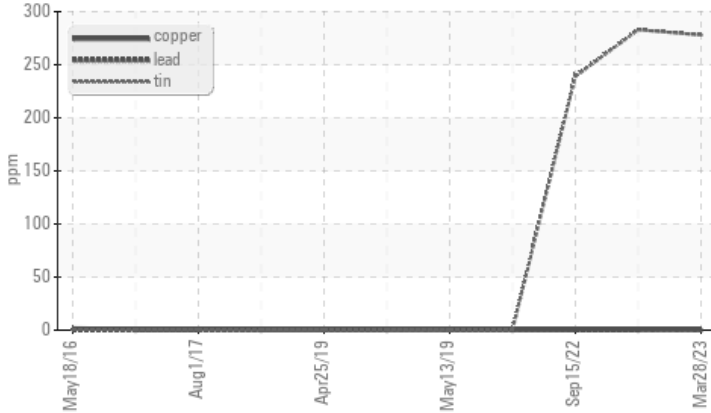
Sample Rating Trend



Area
SERVO VALVES
 Machine Id
AF01-0821HP01 MON PRESS TANK
 Component
Hydraulic System
 Fluid
KLUBER SUMMIT HYSYN FG 46 (1000 GAL)

COMPONENT CONDITION SUMMARY

▲ Non-ferrous Metals



RECOMMENDATION

Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status				ATTENTION	ABNORMAL	ABNORMAL
Tin	ppm	ASTM D5185m	>20	▲ 278	▲ 283	▲ 239

Customer Id: FLAMONNC
 Sample No.: WC0761379
 Lab Number: 05806191
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Doug Bogart +1 (800)237-1369 x4016
dougb@wearcheckusa.com

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

07 Dec 2022 Diag: Don Baldrige

WEAR



We recommend you service the filters on this component. Resample at the next service interval to monitor. Tin level is noted as an additive. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid.

view report



15 Sep 2022 Diag: Doug Bogart

WEAR



We recommend you service the filters on this component. Resample at the next service interval to monitor. Tin level is noted as an additive. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid.

view report



31 May 2019 Diag: Don Baldrige

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

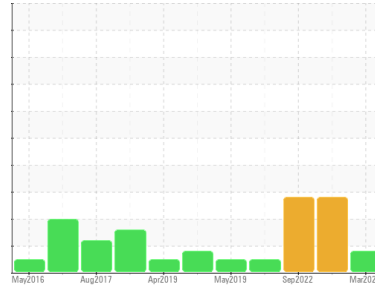
view report





OIL ANALYSIS REPORT

Sample Rating Trend



WEAR



Area
SERVO VALVES
 Machine Id
AF01-0821HP01 MON PRESS TANK
 Component
Hydraulic System
 Fluid
KLUBER SUMMIT HYSYN FG 46 (1000 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

Tin level noted as an additive. All component wear rates are normal.

Contamination

The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0761379	WC0764182	WC0668031
Sample Date	Client Info		28 Mar 2023	07 Dec 2022	15 Sep 2022
Machine Age	yrs	Client Info	0	0	0
Oil Age	yrs	Client Info	0	0	0
Oil Changed	Client Info		Not Chngd	N/A	Not Chngd
Sample Status			ATTENTION	ABNORMAL	ABNORMAL

WEAR METALS

	method	limit/base	current	history1	history2
PQ	ASTM D8184		19	7	---
Iron	ppm	ASTM D5185m >20	2	2	<1
Chromium	ppm	ASTM D5185m >20	0	0	0
Nickel	ppm	ASTM D5185m >20	<1	0	<1
Titanium	ppm	ASTM D5185m	0	0	<1
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >20	<1	0	2
Lead	ppm	ASTM D5185m >20	0	<1	0
Copper	ppm	ASTM D5185m >20	<1	<1	<1
Tin	ppm	ASTM D5185m >20	▲ 278	▲ 283	▲ 239
Antimony	ppm	ASTM D5185m	---	---	---
Vanadium	ppm	ASTM D5185m	0	0	1
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0
Barium	ppm	ASTM D5185m	0	2	0
Molybdenum	ppm	ASTM D5185m	0	0	<1
Manganese	ppm	ASTM D5185m	0	0	<1
Magnesium	ppm	ASTM D5185m	0	<1	0
Calcium	ppm	ASTM D5185m	<1	<1	0
Phosphorus	ppm	ASTM D5185m	176	187	168
Zinc	ppm	ASTM D5185m	21	15	0
Sulfur	ppm	ASTM D5185m	820	735	817

CONTAMINANTS

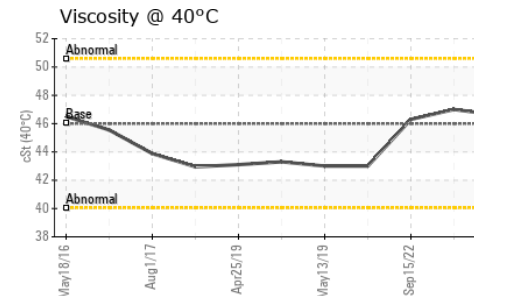
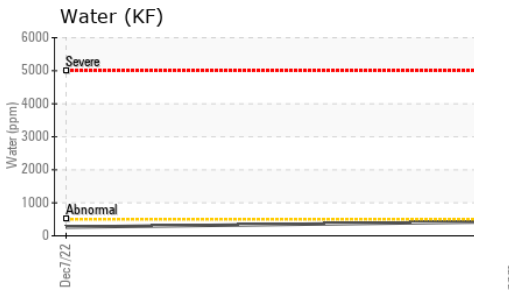
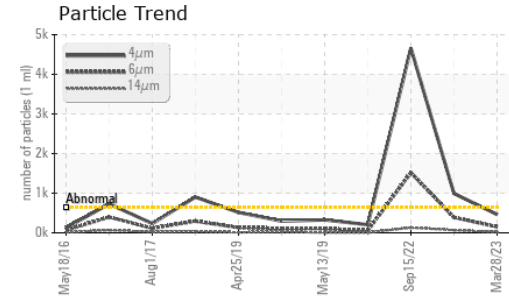
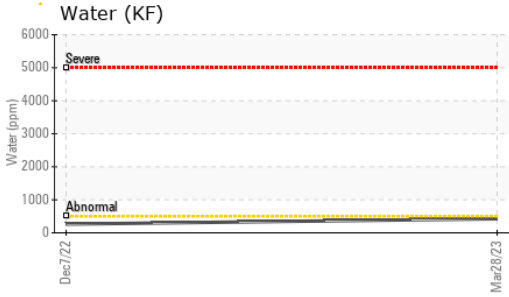
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	3	3	3
Sodium	ppm	ASTM D5185m	0	0	2
Potassium	ppm	ASTM D5185m >20	<1	1	0
Water	%	ASTM D6304 >0.05	0.042	0.026	NEG
ppm Water	ppm	ASTM D6304 >500	424.8	263.8	---

FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>640	463	▲ 994	▲ 4661
Particles >6µm	ASTM D7647	>160	151	▲ 390	▲ 1520
Particles >14µm	ASTM D7647	>20	18	▲ 67	▲ 131
Particles >21µm	ASTM D7647	>4	8	▲ 21	▲ 37
Particles >38µm	ASTM D7647	>3	1	3	2
Particles >71µm	ASTM D7647	>3	0	0	0
Oil Cleanliness	ISO 4406 (c)	>16/14/11	16/14/11	▲ 17/16/13	▲ 19/18/14



OIL ANALYSIS REPORT

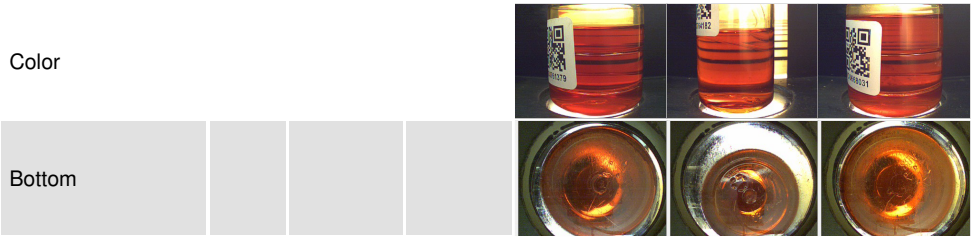


FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		2.12	1.93	1.97

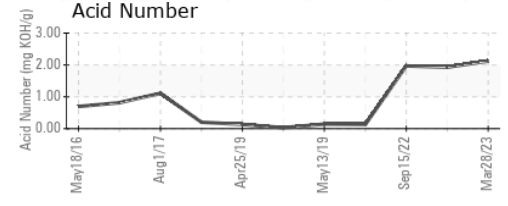
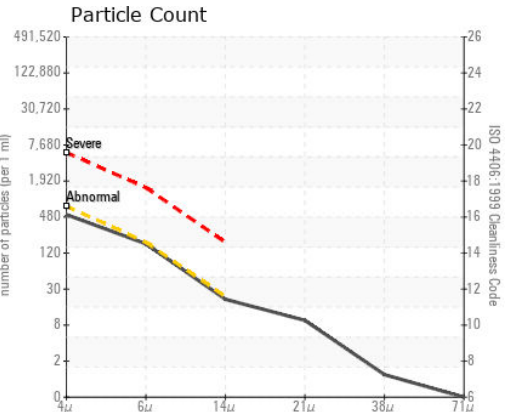
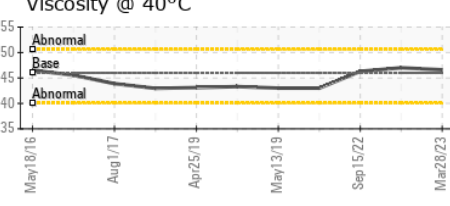
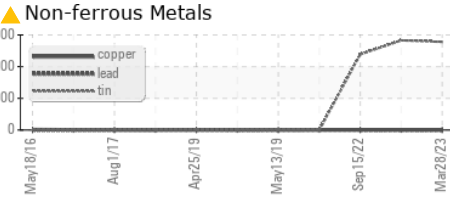
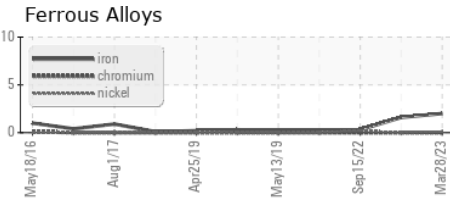
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	VLITE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	46.6	47.0	46.3

SAMPLE IMAGES



GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0761379 **Received** : 30 Mar 2023
Lab Number : 05806191 **Diagnosed** : 11 Apr 2023
Unique Number : 10403720 **Diagnostician** : Doug Bogart
Test Package : IND 2 (Additional Tests: KF, PQ)

ARAUCO FLAKEBOARD - MDF
 985 CORINTH RD
 MONCURE, NC
 US
 Contact: CHRISTOPHER JACKSON
 christopher.jackson@arauco.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)