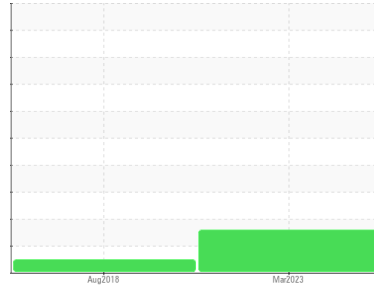




# PROBLEM SUMMARY

Sample Rating Trend



ISO



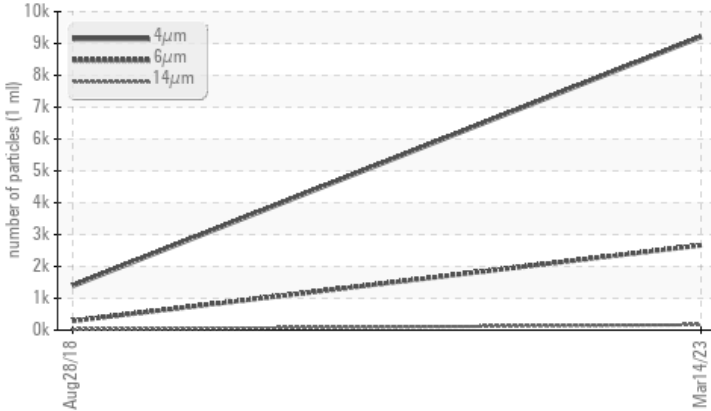
Machine Id  
**KAESER SFC 75S 4013188 (S/N 1061)**

Component  
**Compressor**

Fluid  
**KAESER SIGMA (OEM) M-460 (--- GAL)**

## COMPONENT CONDITION SUMMARY

▲ Particle Trend



## RECOMMENDATION

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

## PROBLEMATIC TEST RESULTS

Sample Status			ABNORMAL	NORMAL	---
Particles >6µm	ASTM D7647	>1300	▲ <b>2663</b>	288	---
Particles >14µm	ASTM D7647	>80	▲ <b>171</b>	23	---
Particles >21µm	ASTM D7647	>20	▲ <b>26</b>	7	---
Oil Cleanliness	ISO 4406 (c)	>--/17/13	▲ <b>20/19/15</b>	15/12	---

Customer Id: COSSANCA  
 Sample No.: KCP54008  
 Lab Number: 05806296  
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
 Doug Bogart +1 (800)237-1369 x4016  
[dougb@wearcheckusa.com](mailto:dougb@wearcheckusa.com)

To change component or sample information:  
 Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Fluid	---	---	?	Oil and filter change at the time of sampling has been noted.
Change Filter	---	---	?	Oil and filter change at the time of sampling has been noted.

## HISTORICAL DIAGNOSIS

**28 Aug 2018 Diag: Angela Borella**

NORMAL



Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

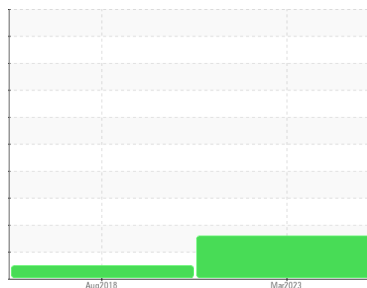
view report



Machine Id  
**KAESER SFC 75S 4013188 (S/N 1061)**

Component  
**Compressor**

Fluid  
**KAESER SIGMA (OEM) M-460 (--- GAL)**



## DIAGNOSIS

### ▲ Recommendation

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### ▲ Contamination

There is a high amount of particulates present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>KCP54008</b>	KCP14905	---
Sample Date	Client Info			<b>14 Mar 2023</b>	28 Aug 2018	---
Machine Age	hrs	Client Info		<b>0</b>	43056	---
Oil Age	hrs	Client Info		<b>0</b>	3659	---
Oil Changed	Client Info			<b>Changed</b>	Changed	---
Sample Status				<b>ABNORMAL</b>	NORMAL	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<b>&lt;1</b>	<1	---
Chromium	ppm	ASTM D5185m	>10	<b>0</b>	0	---
Nickel	ppm	ASTM D5185m	>3	<b>0</b>	<1	---
Titanium	ppm	ASTM D5185m	>3	<b>0</b>	0	---
Silver	ppm	ASTM D5185m	>2	<b>0</b>	0	---
Aluminum	ppm	ASTM D5185m	>10	<b>2</b>	<1	---
Lead	ppm	ASTM D5185m	>10	<b>0</b>	0	---
Copper	ppm	ASTM D5185m	>50	<b>3</b>	4	---
Tin	ppm	ASTM D5185m	>10	<b>0</b>	0	---
Antimony	ppm	ASTM D5185m		<b>---</b>	0	---
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	---
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	---

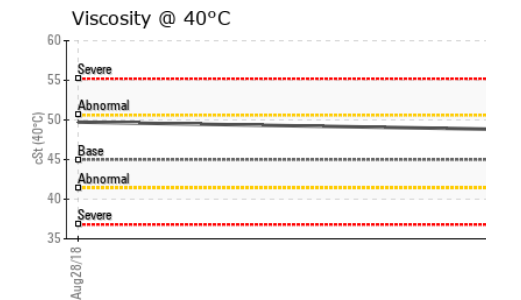
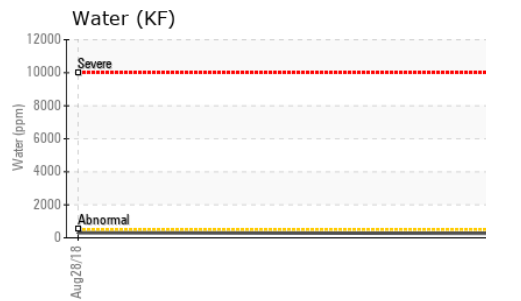
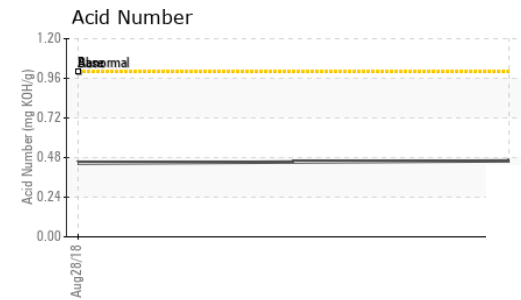
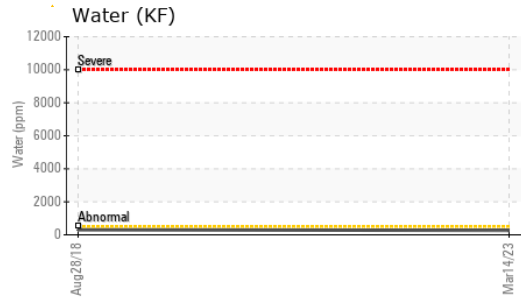
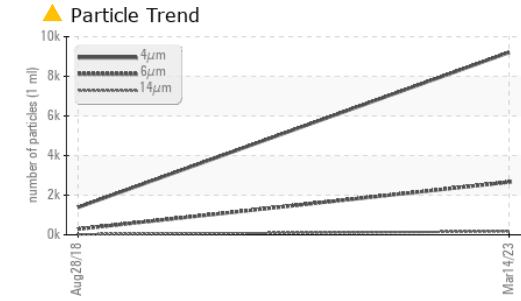
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	<b>0</b>	0	---
Barium	ppm	ASTM D5185m	90	<b>80</b>	57	---
Molybdenum	ppm	ASTM D5185m	0	<b>0</b>	<1	---
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	0	---
Magnesium	ppm	ASTM D5185m	100	<b>81</b>	94	---
Calcium	ppm	ASTM D5185m	0	<b>2</b>	2	---
Phosphorus	ppm	ASTM D5185m	0	<b>9</b>	1	---
Zinc	ppm	ASTM D5185m	0	<b>11</b>	13	---
Sulfur	ppm	ASTM D5185m	23500	<b>21308</b>	19443	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<b>2</b>	1	---
Sodium	ppm	ASTM D5185m		<b>19</b>	27	---
Potassium	ppm	ASTM D5185m	>20	<b>6</b>	6	---
Water	%	ASTM D6304	>0.05	<b>0.026</b>	0.031	---
ppm Water	ppm	ASTM D6304	>500	<b>268.2</b>	310	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		<b>9206</b>	1387	---
Particles >6µm		ASTM D7647	>1300	<b>▲ 2663</b>	288	---
Particles >14µm		ASTM D7647	>80	<b>▲ 171</b>	23	---
Particles >21µm		ASTM D7647	>20	<b>▲ 26</b>	7	---
Particles >38µm		ASTM D7647	>4	<b>3</b>	0	---
Particles >71µm		ASTM D7647	>3	<b>0</b>	0	---
Oil Cleanliness		ISO 4406 (c)	>--/17/13	<b>▲ 20/19/15</b>	15/12	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.0	<b>0.46</b>	0.446	---

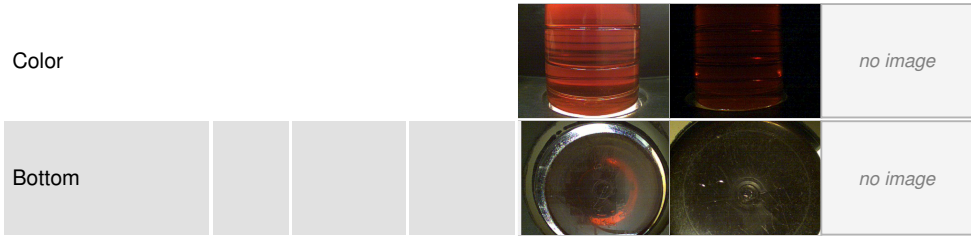
# OIL ANALYSIS REPORT



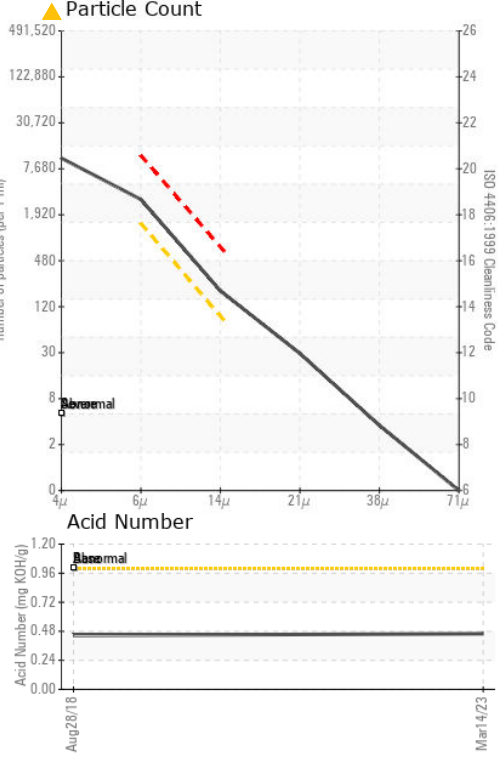
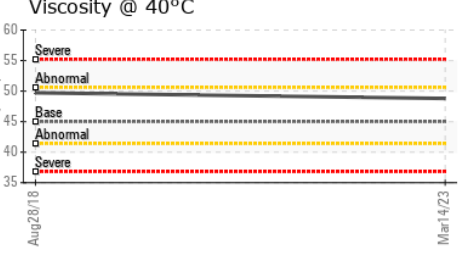
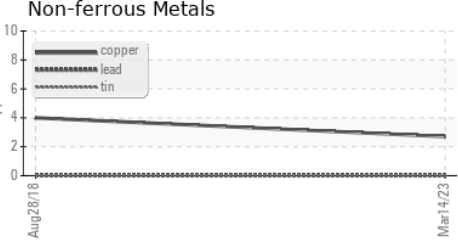
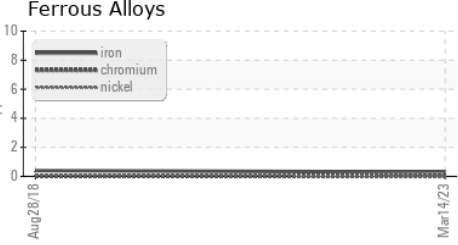
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.05	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 45	48.8	49.73	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
---------------	--------	------------	---------	----------	----------



## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : KCP54008 **Received** : 30 Mar 2023  
**Lab Number** : 05806296 **Diagnosed** : 01 Apr 2023  
**Unique Number** : 10403825 **Diagnostician** : Doug Bogart  
**Test Package** : IND 2 ( Additional Tests: KF, PrtCount )

**COSTCO WHOLESALE**  
 2222 ENRICO FERMI DR  
 SAN DIEGO, CA  
 US 92154  
 Contact: M. SILVA  
 msilva@costco.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)