

## **OIL ANALYSIS REPORT**

### Area (FA-J6630) M&R EXPORT [8622] FRICK RC-04 (S/N 11551M65661986)

Screw Compressor Fluid SHT-717 (--- GAL)

#### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

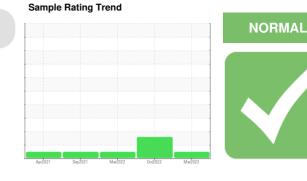
All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

#### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0712668	WC0712708	WC0653495
Sample Date		Client Info		24 Mar 2023	26 Oct 2022	29 Mar 2022
Machine Age	hrs	Client Info		10969	10154	7546
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	Not Changd	Not Changd
Sample Status				NORMAL	ABNORMAL	NORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>60	13	27	14
Chromium	ppm	ASTM D5185m	>4	0	<1	0
Nickel	ppm	ASTM D5185m		0	0	0
Titanium	ppm	ASTM D5185m		0	<1	0
Silver	ppm	ASTM D5185m		0	<1	0
Aluminum	ppm	ASTM D5185m	>5	<1	1	<1
Lead	ppm	ASTM D5185m	>10	0	0	0
Copper	ppm	ASTM D5185m	>30	<1	2	1
Tin	ppm	ASTM D5185m	>15	0	<1	0
Antimony	ppm	ASTM D5185m				
Vanadium	ppm	ASTM D5185m		<1	0	0
Cadmium	ppm	ASTM D5185m		0	<1	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	11	0
Manganese	ppm	ASTM D5185m		<1	<1	<1
Magnesium	ppm	ASTM D5185m		4	<1	0
Calcium	ppm	ASTM D5185m		<1	20	0
Phosphorus	ppm	ASTM D5185m		7	14	0
Zinc	ppm	ASTM D5185m		0	24	11
Sulfur	ppm	ASTM D5185m		0	98	33
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	2	3	2
Sodium	ppm	ASTM D5185m		0	<1	<1
Potassium	ppm	ASTM D5185m	>20	3	1	0
Water	%	ASTM D6304	>0.1	0.00	0.001	0.002
ppm Water	ppm	ASTM D6304	>1000	0.00	10.0	21
FLUID CLEANLIN	ESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000		▲ 184311	
Particles >6µm		ASTM D7647	>2500		▲ 95630	
Particles >14µm		ASTM D7647	>320		<b>1</b> 123	
Particles >21µm		ASTM D7647	>80		41	
Particles >38µm		ASTM D7647	>20		1	
Particles >71µm		ASTM D7647	>4		0	
Oil Cleanliness		ISO 4406 (c)	>20/18/15		▲ 25/24/17	
FLUID DEGRADA	TION	method	limit/base	current	history1	history2

Acid Number (AN) mg KOH/g ASTM D8045

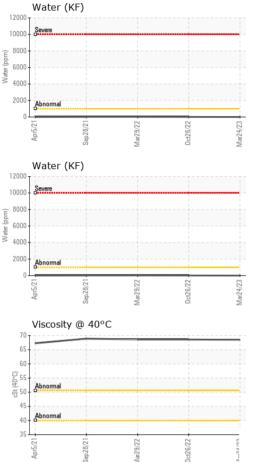
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0.014 0.04 0.059 Contact/Location: Schrader Mechanical - SCHLOD



Apr5/21

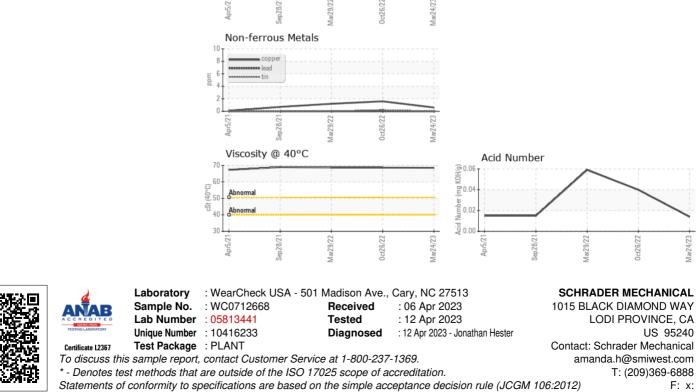
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Mar29/22

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	VLITE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445		68.5	68.6	68.6
SAMPLE IMAGES	\$	method	limit/base	current	history1	history2
Color						
Bottom						

GRAPHS Ferrous Alloys 30 20 icke en 28/7 Aar29/22 Non-ferrous Metals 10



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Mar24/23