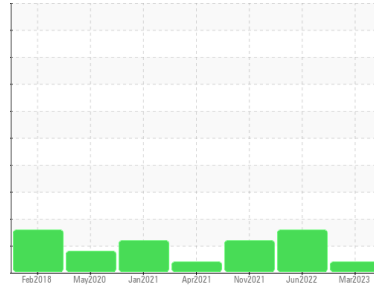




# PROBLEM SUMMARY

Sample Rating Trend



## VIS DEBRIS



Machine Id  
**KAESER ASD 40T 5608914 (S/N 1180)**  
 Component  
**Compressor**  
 Fluid  
**KAESER SIGMA (OEM) S-460 (--- QTS)**

### COMPONENT CONDITION SUMMARY

No relevant graphs to display

### RECOMMENDATION

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

### PROBLEMATIC TEST RESULTS

Sample Status				ABNORMAL	ABNORMAL	ABNORMAL
Debris	scalar	*Visual	NONE	▲ MODER	NONE	NONE

Customer Id: AMACAR  
 Sample No.: KC111908  
 Lab Number: 05813955  
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
 Don Baldrige +1  
[don.b505@comcast.net](mailto:don.b505@comcast.net)

To change component or sample information:  
 Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Alert	---	---	?	We were unable to perform a particle count due to a high concentration of particles present in this sample.

## HISTORICAL DIAGNOSIS

### 10 Jun 2022 Diag: Angela Borella

ISO



No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 16 Nov 2021 Diag: Don Baldrige

ISO



No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 15 Apr 2021 Diag: Don Baldrige

ISO



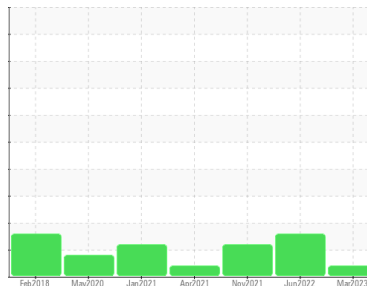
The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



Machine Id  
**KAESER ASD 40T 5608914 (S/N 1180)**

Component  
**Compressor**  
Fluid  
**KAESER SIGMA (OEM) S-460 (--- QTS)**



## DIAGNOSIS

### Recommendation

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

### Wear

All component wear rates are normal.

### Contamination

Moderate concentration of visible dirt/debris present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>KC111908</b>	KC104200	KC73492
Sample Date	Client Info			<b>24 Mar 2023</b>	10 Jun 2022	16 Nov 2021
Machine Age	hrs	Client Info		<b>32577</b>	28068	24841
Oil Age	hrs	Client Info		<b>6000</b>	3524	223
Oil Changed	Client Info			<b>Not Chngd</b>	Changed	Not Chngd
Sample Status				<b>ABNORMAL</b>	ABNORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<1	0	0
Chromium	ppm	ASTM D5185m	>10	0	0	0
Nickel	ppm	ASTM D5185m	>3	0	0	0
Titanium	ppm	ASTM D5185m	>3	0	0	0
Silver	ppm	ASTM D5185m	>2	0	<1	<1
Aluminum	ppm	ASTM D5185m	>10	<1	<1	<1
Lead	ppm	ASTM D5185m	>10	0	0	0
Copper	ppm	ASTM D5185m	>50	3	4	3
Tin	ppm	ASTM D5185m	>10	0	0	0
Antimony	ppm	ASTM D5185m		---	---	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0

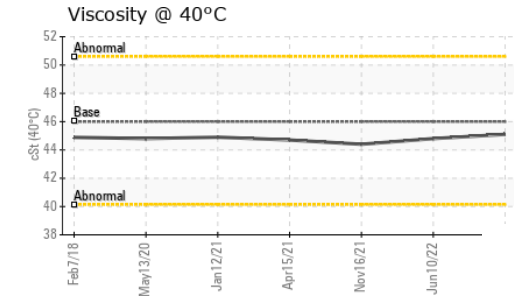
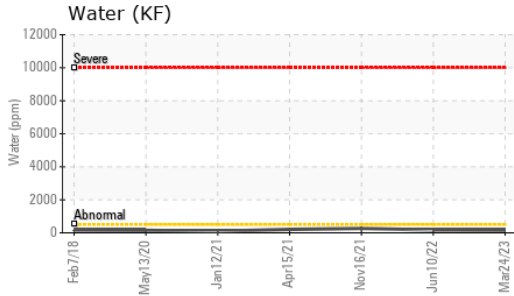
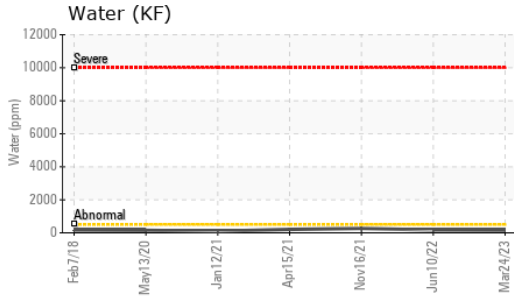
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m	90	4	0	33
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		<1	0	0
Magnesium	ppm	ASTM D5185m	90	42	33	74
Calcium	ppm	ASTM D5185m	2	2	0	<1
Phosphorus	ppm	ASTM D5185m		5	36	<1
Zinc	ppm	ASTM D5185m		35	40	26

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<1	3	<1
Sodium	ppm	ASTM D5185m		15	9	12
Potassium	ppm	ASTM D5185m	>20	5	0	6
Water	%	ASTM D6304	>0.05	<b>0.014</b>	0.016	0.026
ppm Water	ppm	ASTM D6304	>500	<b>146.6</b>	169.7	268.1

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		---	23051	14621
Particles >6µm		ASTM D7647	>1300	---	▲ 8149	▲ 5734
Particles >14µm		ASTM D7647	>80	---	▲ 695	▲ 521
Particles >21µm		ASTM D7647	>20	---	▲ 168	▲ 70
Particles >38µm		ASTM D7647	>4	---	5	3
Particles >71µm		ASTM D7647	>3	---	0	0
Oil Cleanliness		ISO 4406 (c)	>--/17/13	---	▲ 22/20/17	▲ 20/16

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	<b>0.34</b>	0.37	0.367

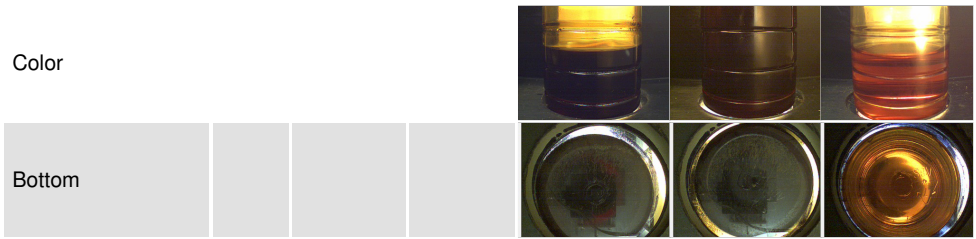
# OIL ANALYSIS REPORT



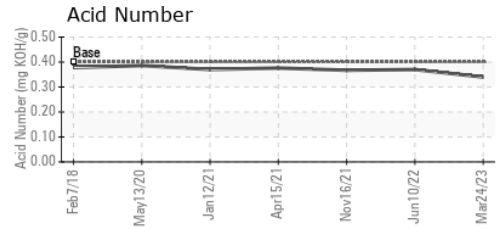
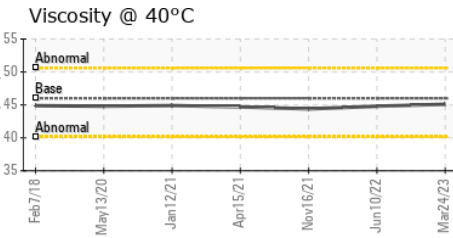
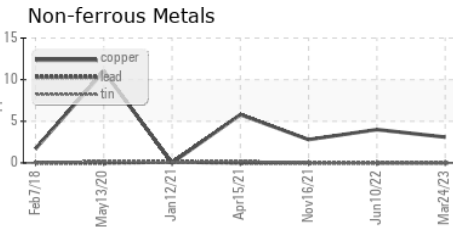
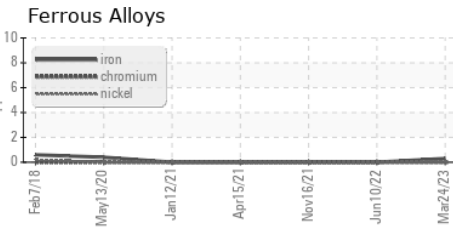
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	▲ MODER	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	45.1	44.8	44.4

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : KC111908 **Received** : 07 Apr 2023  
**Lab Number** : 05813955 **Diagnosed** : 12 Apr 2023  
**Unique Number** : 10416747 **Diagnostician** : Don Baldrige  
**Test Package** : IND 2

**AMAZON.COM PHL4**  
 21 ROADWAY DR  
 CARLISLE, PA  
 US 17015  
 Contact:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
F: