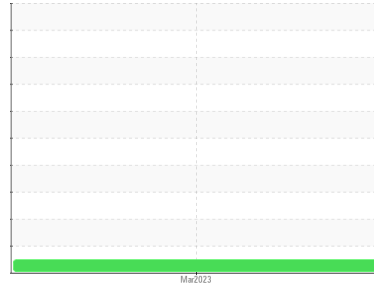




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id
B54497
 Component
Bulk Fluid Tank
 Fluid
ISO 46 (--- QTS)

DIAGNOSIS

Recommendation

This is a baseline read-out on the submitted sample.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			WC0802291	---	---
Sample Date	Client Info			30 Mar 2023	---	---
Machine Age	hrs	Client Info		0	---	---
Oil Age	hrs	Client Info		0	---	---
Oil Changed	Client Info			N/A	---	---
Sample Status				NORMAL	---	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m		0	---	---
Chromium	ppm	ASTM D5185m		0	---	---
Nickel	ppm	ASTM D5185m		0	---	---
Titanium	ppm	ASTM D5185m		0	---	---
Silver	ppm	ASTM D5185m		0	---	---
Aluminum	ppm	ASTM D5185m		0	---	---
Lead	ppm	ASTM D5185m		0	---	---
Copper	ppm	ASTM D5185m		0	---	---
Tin	ppm	ASTM D5185m		0	---	---
Vanadium	ppm	ASTM D5185m		0	---	---
Cadmium	ppm	ASTM D5185m		0	---	---

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	---	---
Barium	ppm	ASTM D5185m		0	---	---
Molybdenum	ppm	ASTM D5185m		<1	---	---
Manganese	ppm	ASTM D5185m		<1	---	---
Magnesium	ppm	ASTM D5185m		0	---	---
Calcium	ppm	ASTM D5185m		0	---	---
Phosphorus	ppm	ASTM D5185m		483	---	---
Zinc	ppm	ASTM D5185m		0	---	---
Sulfur	ppm	ASTM D5185m		664	---	---

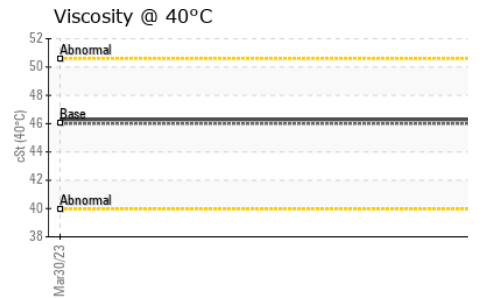
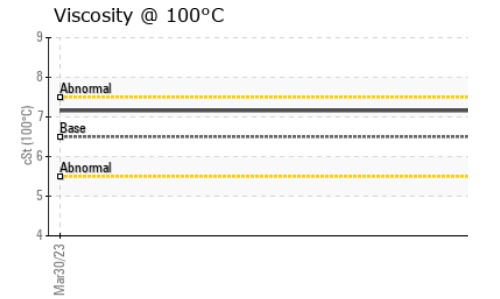
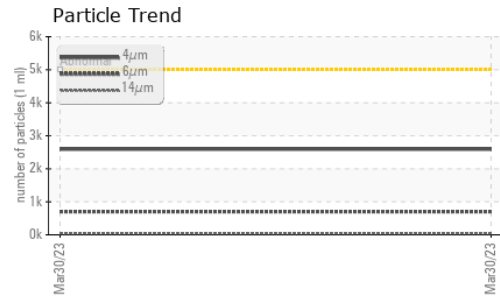
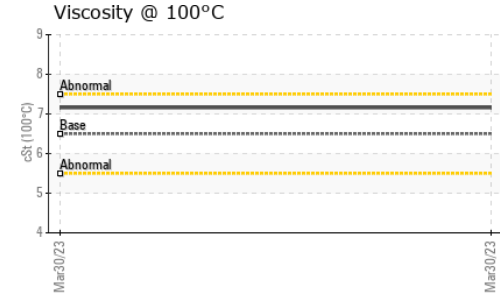
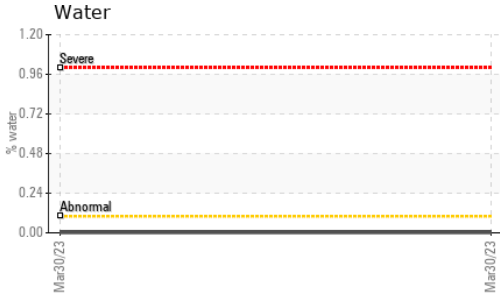
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m		2	---	---
Sodium	ppm	ASTM D5185m		0	---	---
Potassium	ppm	ASTM D5185m	>20	0	---	---
Water	%	ASTM D6304		0.002	---	---
ppm Water	ppm	ASTM D6304		22.7	---	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	2594	---	---
Particles >6µm		ASTM D7647	>1300	702	---	---
Particles >14µm		ASTM D7647	>160	42	---	---
Particles >21µm		ASTM D7647	>40	10	---	---
Particles >38µm		ASTM D7647	>10	1	---	---
Particles >71µm		ASTM D7647	>3	0	---	---
Oil Cleanliness		ISO 4406 (c)	>19/17/14	19/17/13	---	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.23	---	---



OIL ANALYSIS REPORT

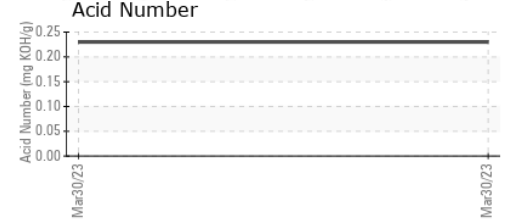
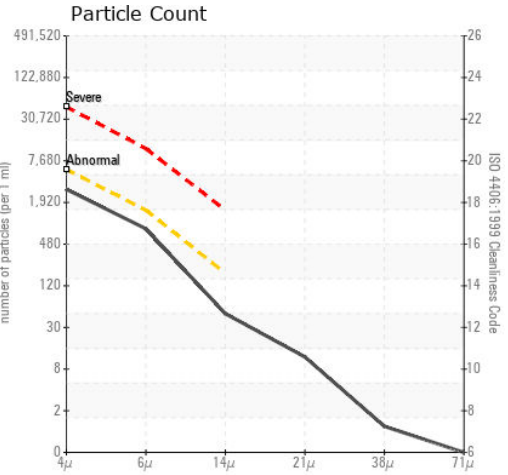
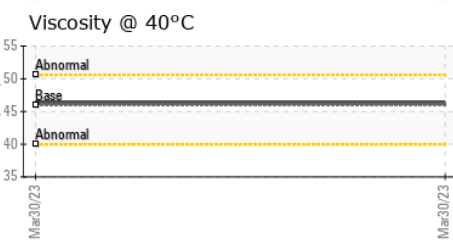
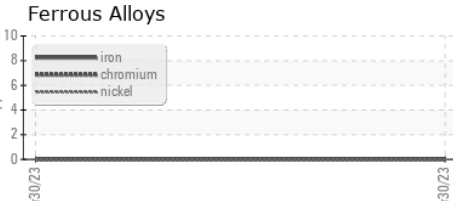


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	LIGHT	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	NEG	---	---
Free Water	scalar	*Visual	NEG	---	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46.0	46.28	---
Visc @ 100°C	cSt	ASTM D445	6.5	7.16	---
Viscosity Index (VI)	Scale	ASTM D2270	88	114	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color				no image	no image
Bottom				no image	no image

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0802291 **Received** : 12 Apr 2023
Lab Number : 05817903 **Diagnosed** : 15 Apr 2023
Unique Number : 10425986 **Diagnostician** : Doug Bogart
Test Package : IND 2 (Additional Tests: KF, KV100, PrtCount, VI)

OSCEOLA FOODS (HORMEL)
 1027 WARREN AVE
 OSCEOLA, IA
 US 50213
 Contact: WADE MYERS
 wlmymers@hormel.com
 T: (641)342-8043
 F: (641)342-8047

Certificate L2367
 To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)