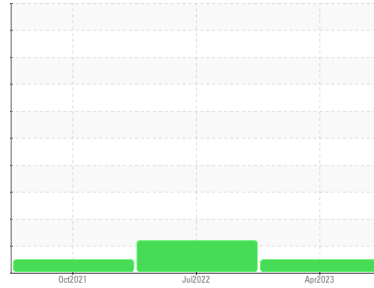




OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Area
FRONTIER II [20006776]

Machine Id
05WEA86933

Component
Wind Turbine Gearbox

Fluid
FUCHS RENOLIN CLP ISO 320 (--- LTR)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the component. The amount and size of particulates present in the system is acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			NX05818240	NX05593158	NX008458
Sample Date	Client Info			12 Apr 2023	14 Jul 2022	07 Oct 2021
Machine Age	hrs	Client Info		10218	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed	Client Info			N/A	N/A	N/A
Sample Status				NORMAL	ABNORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184	>80	6	17	18
Iron	ppm	ASTM D5185m	>150	17	12	10
Chromium	ppm	ASTM D5185m	>5	0	0	0
Nickel	ppm	ASTM D5185m	>10	0	0	<1
Titanium	ppm	ASTM D5185m	>10	0	0	0
Silver	ppm	ASTM D5185m		0	<1	0
Aluminum	ppm	ASTM D5185m	>10	0	<1	0
Lead	ppm	ASTM D5185m	>20	<1	<1	<1
Copper	ppm	ASTM D5185m	>50	<1	1	<1
Tin	ppm	ASTM D5185m	>10	0	<1	<1
Antimony	ppm	ASTM D5185m	>5	---	---	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0

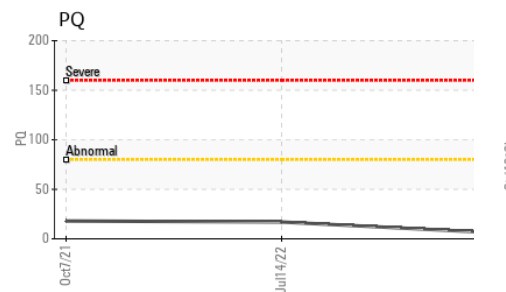
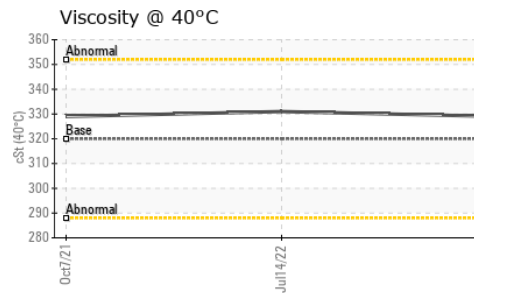
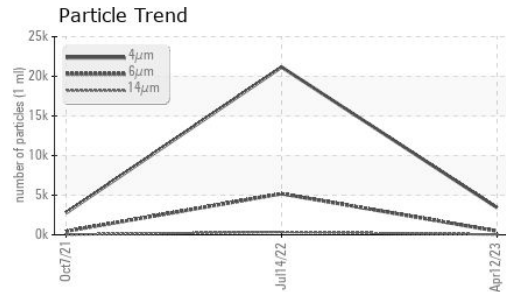
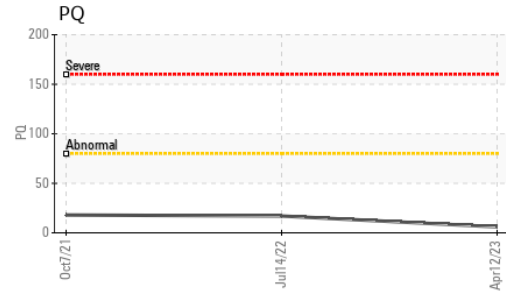
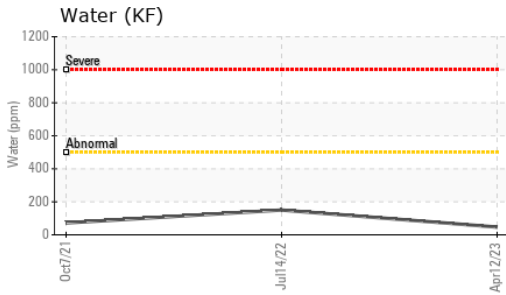
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		4	5	14
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		<1	0	0
Manganese	ppm	ASTM D5185m		1	<1	<1
Magnesium	ppm	ASTM D5185m		4	0	<1
Calcium	ppm	ASTM D5185m		16	13	19
Phosphorus	ppm	ASTM D5185m		176	175	98
Zinc	ppm	ASTM D5185m		0	3	<1
Sulfur	ppm	ASTM D5185m		4691	3905	4040

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	11	9	10
Sodium	ppm	ASTM D5185m	>20	3	2	2
Potassium	ppm	ASTM D5185m	>20	1	<1	<1
Water	%	ASTM D6304	>0.05	0.004	0.015	0.007
ppm Water	ppm	ASTM D6304	>500	46.9	150.1	72.2

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		3424	21164	2774
Particles >6µm		ASTM D7647	>2500	468	▲ 5184	436
Particles >14µm		ASTM D7647	>320	34	▲ 357	25
Particles >21µm		ASTM D7647	>80	9	78	4
Particles >38µm		ASTM D7647	>20	0	1	0
Particles >71µm		ASTM D7647	>4	0	0	0
Oil Cleanliness		ISO 4406 (c)	>--/18/15	19/16/12	▲ 22/20/16	19/16/12



OIL ANALYSIS REPORT



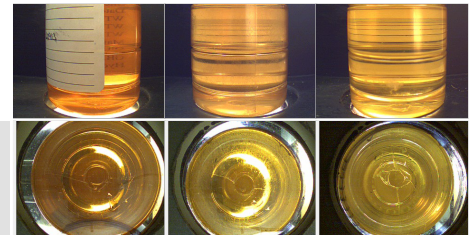
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.34	0.39	0.378

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	320	329	331	329

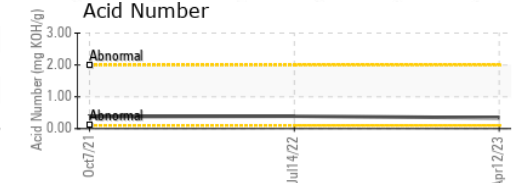
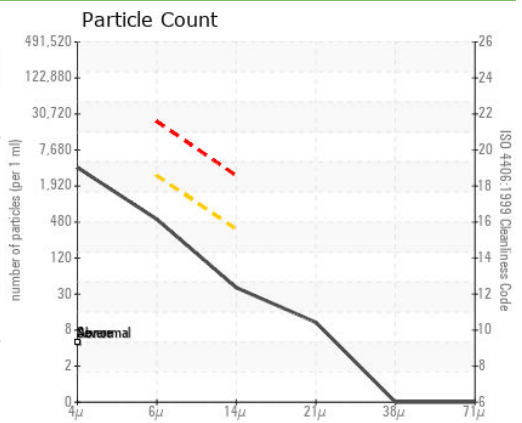
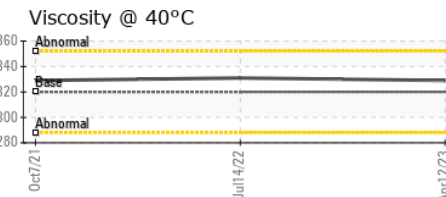
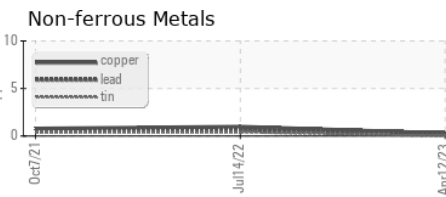
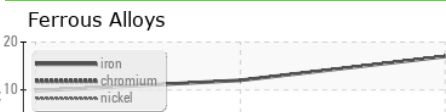
SAMPLE IMAGES		method	limit/base	current	history1	history2
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Color



Bottom

GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : NX05818240 **Received** : 12 Apr 2023
Lab Number : 05818240 **Diagnosed** : 15 Apr 2023
Unique Number : 10426323 **Diagnostician** : Don Baldrige
Test Package : IND 2 (Additional Tests: KF, PQ, PrtCount)

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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