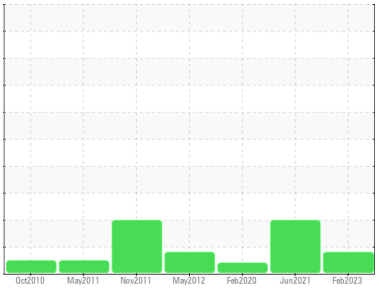
DIAMOND WTG ENGINEERING & SERVICES, INC.
a group company of MITSUBISHI HEAVY INDUSTRIES, LTD.

PROBLEM SUMMARY

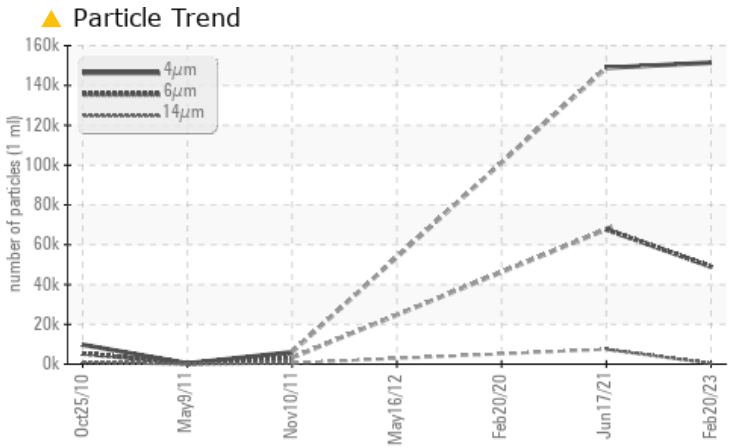
Sample Rating Trend



ISO

Machine Id
D-03
Component
Wind Turbine Gearbox
Fluid
ROYAL PURPLE SYNFILM GT 320 (65 GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

Replace filter element and resample at later date. In case already attempted and cleanliness was not improved then proceed to replace oil.

PROBLEMATIC TEST RESULTS

Sample Status				**ABNORMAL**	ABNORMAL	ABNORMAL
Particles >6µm		ASTM D7647	>5000	▲ **48954**	▲ 67704	---
Oil Cleanliness		ISO 4406 (c)	>--/19/16	▲ **24/23/16**	▲ 24/23/20	---

Customer Id: MITWHI
Sample No.: MHI021634
Lab Number: 05819590
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Angela Borella +1 800-237-1369
angela.borella@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	Replace filter element and resample at later date. In case already attempted and cleanliness was not improved then proceed to replace oil.
Resample	---	---	?	Replace filter element and resample at later date. In case already attempted and cleanliness was not improved then proceed to replace oil.

HISTORICAL DIAGNOSIS

17 Jun 2021 Diag: Jonathan Hester

ISO

Replace filter element and resample at later date. In case already attempted and cleanliness was not improved then proceed to replace oil.All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid.

view report

20 Feb 2020 Diag: Doug Bogart

VIS DEBRIS

Replace filter element and resample at later date. In case already attempted and cleanliness was not improved then proceed to replace oil. We were unable to perform a particle count due to a high concentration of particles present in this sample.All component wear rates are normal. Moderate concentration of visible dirt/debris present in the oil. The AN level is acceptable for this fluid.

view report

16 May 2012 Diag: Doug Bogart

SEDIMENT

We were unable to perform a particle count due to a high concentration of particles present in this sample. We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of visible silt present in the sample. The condition of oil is suitable for further service.

view report

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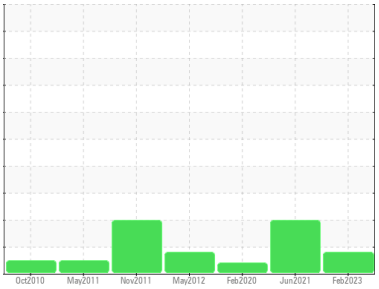
OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Machine Id
D-03
Component
Wind Turbine Gearbox
Fluid
ROYAL PURPLE SYNFILM GT 320 (65 GAL)

DIAGNOSIS

Recommendation
Replace filter element and resample at later date. In case already attempted and cleanliness was not improved then proceed to replace oil.

Wear
All component wear rates are normal.

Contamination
There is a high amount of particulates present in the oil.

Fluid Condition
The AN level is acceptable for this fluid.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**MHI021634**	MHI023768	MHI04939519
Sample Date		Client Info		**20 Feb 2023**	17 Jun 2021	20 Feb 2020
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	Not Changd
Sample Status				**ABNORMAL**	ABNORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184	>200	**21**	20	26
Iron	ppm	ASTM D5185m	>200	**17**	13	13
Chromium	ppm	ASTM D5185m	>3	**<1**	0	<1
Nickel	ppm	ASTM D5185m	>3	**0**	<1	<1
Titanium	ppm	ASTM D5185m	>10	**0**	0	0
Silver	ppm	ASTM D5185m		**0**	0	0
Aluminum	ppm	ASTM D5185m	>30	**0**	0	0
Lead	ppm	ASTM D5185m	>15	**0**	<1	0
Copper	ppm	ASTM D5185m	>75	**14**	14	11
Tin	ppm	ASTM D5185m	>10	**0**	0	0
Antimony	ppm	ASTM D5185m	>5	**---**	0	0
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

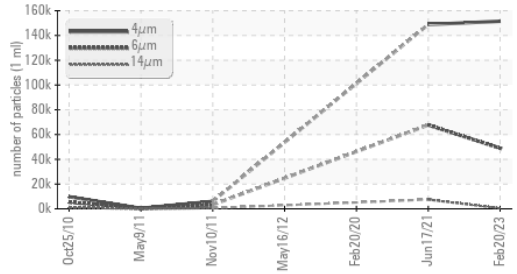
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**0**	<1	<1
Barium	ppm	ASTM D5185m		**0**	0	0
Molybdenum	ppm	ASTM D5185m		**2**	2	2
Manganese	ppm	ASTM D5185m		**<1**	0	0
Magnesium	ppm	ASTM D5185m	90	**1**	<1	<1
Calcium	ppm	ASTM D5185m		**0**	0	<1
Phosphorus	ppm	ASTM D5185m		**197**	228	217
Zinc	ppm	ASTM D5185m		**0**	0	0
Sulfur	ppm	ASTM D5185m		**7331**	5740	3904

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>+30	**<1**	2	3
Sodium	ppm	ASTM D5185m		**0**	0	0
Potassium	ppm	ASTM D5185m	>20	**0**	<1	0
Water	%	ASTM D6304	>0.1	**0.012**	0.005	0.006
ppm Water	ppm	ASTM D6304	>1000	**122.6**	51.0	60.1

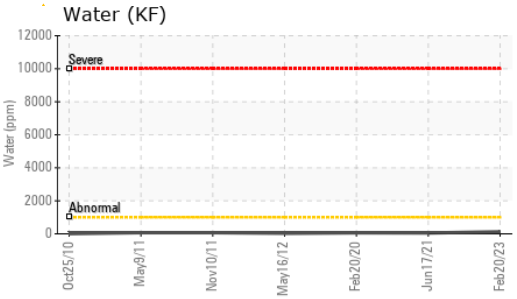
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		**151463**	148867	---
Particles >6µm		ASTM D7647	>5000	▲ **48954**	▲ 67704	---
Particles >14µm		ASTM D7647	>640	**386**	▲ 7444	---
Particles >21µm		ASTM D7647	>160	**47**	▲ 1188	---
Particles >38µm		ASTM D7647	>40	**0**	▲ 78	---
Particles >71µm		ASTM D7647	>10	**0**	▲ 11	---
Oil Cleanliness		ISO 4406 (c)	>--/19/16	▲ **24/23/16**	▲ 24/23/20	---

OIL ANALYSIS REPORT

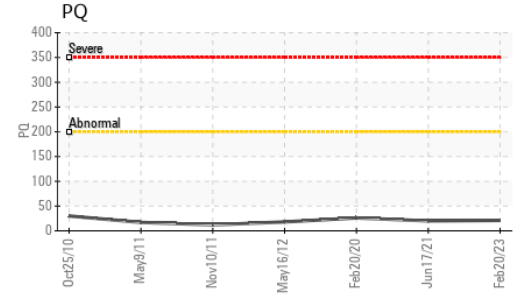
Particle Trend



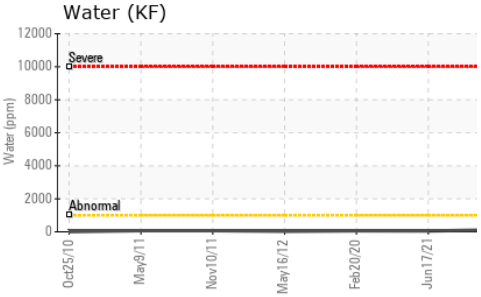
Water (KF)



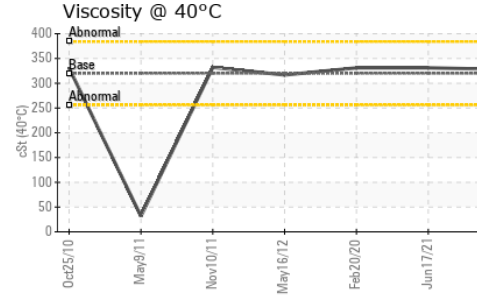
PQ



Water (KF)



Viscosity @ 40°C

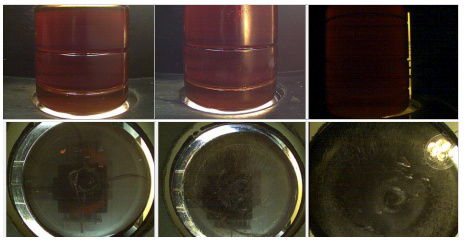


FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.25	**0.73**	0.77	0.871

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	LIGHT	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	LIGHT	▲ MODER
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

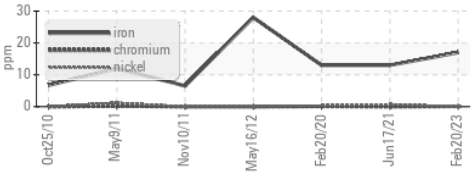
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	320	**328**	331	331

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

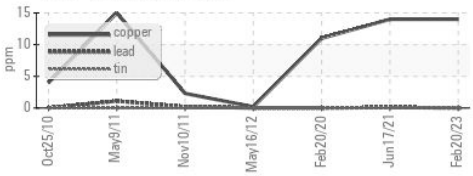


GRAPHS

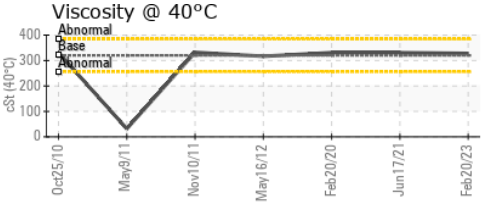
Ferrous Alloys



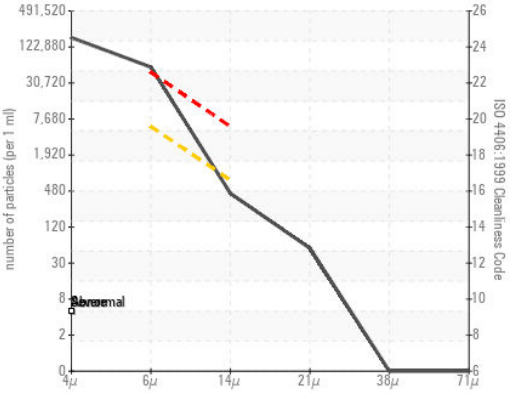
Non-ferrous Metals



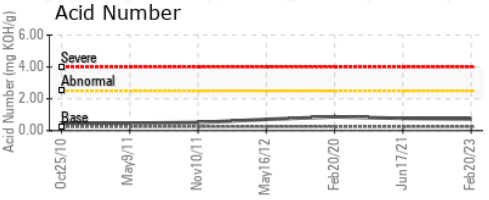
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : MHI021634 **Received** : 13 Apr 2023
Lab Number : 05819590 **Diagnosed** : 17 Apr 2023
Unique Number : 10427673 **Diagnostician** : Angela Borella
Test Package : IND 2 (Additional Tests: KF, PQ, PrtCount)

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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