

# **OIL ANALYSIS REPORT**

Sample Rating Trend

**VIS DEBRIS** 

CZM EK 250 4160280

Hydraulic System Fluid AW HYDRAULIC OIL ISO 46 (--- GAL)

#### DIAGNOSIS

#### Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

## Wear

All component wear rates are normal.

#### Contamination

Moderate concentration of visible dirt/debris present in the oil.

## Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

				Mar2023		
SAMPLE INFORM	<b>IATION</b>	method	limit/base	current	history1	history2
Sample Number		Client Info		WCMC153572		
Sample Date		Client Info		24 Mar 2023		
Machine Age	hrs	Client Info		3608		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				ABNORMAL		
CONTAMINATION	N	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	9		
Chromium	ppm	ASTM D5185m	>10	<1		
Nickel	ppm	ASTM D5185m	>10	0		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>10	0		
Lead	ppm	ASTM D5185m	>10	0		
Copper	ppm	ASTM D5185m	>75	21		
Tin	ppm	ASTM D5185m	>10	0		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	5		
Barium	ppm	ASTM D5185m	5	0		
Molybdenum	ppm	ASTM D5185m	5	4		
Manganese	ppm	ASTM D5185m		<1		
Magnesium	ppm	ASTM D5185m	25	26		
Calcium	ppm	ASTM D5185m	200	1682		
Phosphorus	ppm	ASTM D5185m	300	626		
Zinc	ppm	ASTM D5185m	370	837		
Sulfur	ppm	ASTM D5185m	2500	2264		
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>20	6		
Sodium	ppm	ASTM D5185m		<1		
Potassium	ppm	ASTM D5185m	>20	0		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	0.518		

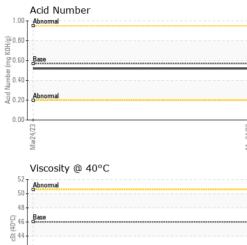


42 40. Abnormal 38 Mar24/23

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VISUAL



	VICENE						
	White Metal	scalar *	Visual	NONE	NONE		
	Yellow Metal	scalar *	Visual	NONE	NONE		
	Precipitate	scalar *	Visual	NONE	NONE		
	Silt	scalar *	Visual	NONE	NONE		
	Debris	scalar *	Visual	NONE			
	Sand/Dirt	scalar *	Visual	NONE	NONE		
Mar24/23	Appearance	scalar *	Visual	NORML	NORML		
Mar	Odor	scalar *	Visual	NORML	NORML		
	Emulsified Water	scalar *	Visual	>0.1	NEG		
	Free Water	scalar *	Visual		NEG		
	FLUID PROPERT	<b>FIES</b>	method	limit/base	current	history1	history2
-	Visc @ 40°C	cSt A	ASTM D445	46	41.8		
	SAMPLE IMAGES	S	method	limit/base	current	history1	history2
Mar24/23	Color					no image	no image
	Bottom					no image	no image
	Non-ferrous Metal			Mar24/23	Acid Number		
	55 T			<u>,</u> 1.00			
:	50 Abnormal			(b)HO() 0.80 (b)HO() 0.60 (b)HO() 0.40 (c)HO() 0.20 (c)HO() 0.20 (c)HO	+		
00082	(2) 45 - Base			<u>ال</u> 0.60	Base		
č	성 40 - Abnormal			- 40 0.40	Abnormal		
				4 0.20 Pipe			
	354			0.00 * +			
	Mar24/23			Mar24/23	Mar24/23		
Laboratory Sample No. Lab Number		501 Madiso Recieved Diagnosed Diagnostic	:17 A :18 A	ry, NC 27513 Apr 2023 Apr 2023 Baldridge	к	ELLER-NA - KE 1024 EAST N KERN	

limit/base

current

method

history1

history2

Contact/Location: KEN COOK - HAYCOL