

COOLANT REPORT

Sample Rating Trend

Area CASSADAGA Machine Id T48WEA87076 - CONVERTER (S/N 11218447) Component

Coolant Fluid

NOT GIVEN (--- LTR)

DIAGNOSIS

Recommendation

We recommend drain system, and refill with 50/50 antifreeze water mixture.

Corrosion

Metal levels are abnormal indicating corrosion in the cooling system.

Contaminants

There is no indication of any contamination in the coolant.

Coolant Condition

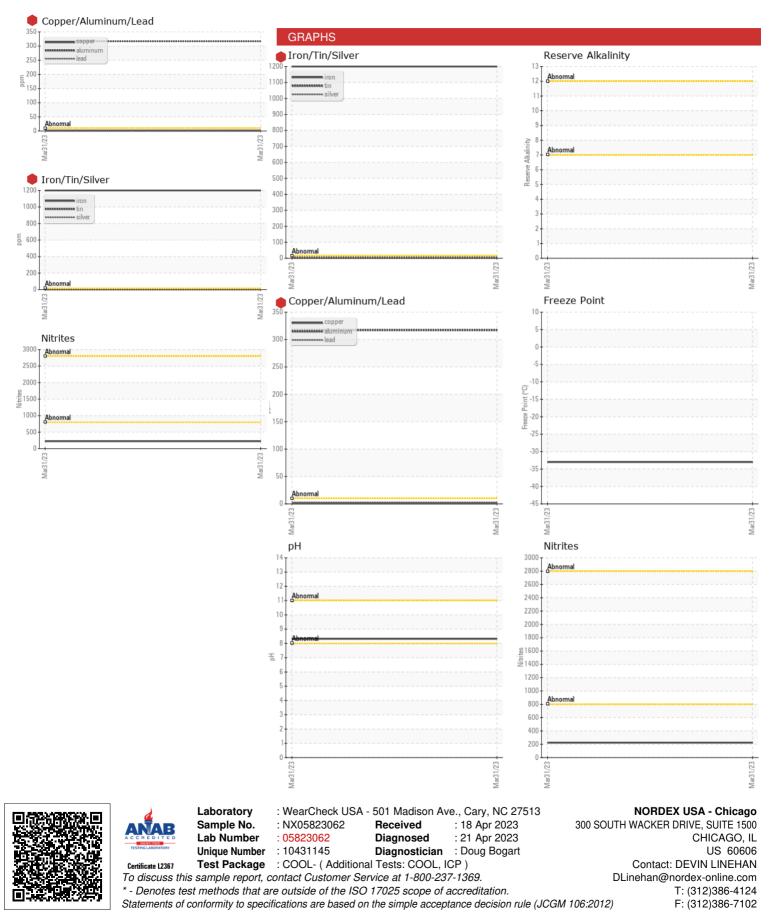
Glycol and nitrite levels are acceptable. The pH level of this fluid is within the acceptable limits.

				Mar2023		
SAMPLE INFORM	IATION	method	limit/base	current	history 1	history 2
Sample Number		Client Info		NX05823062		
Sample Date		Client Info		31 Mar 2023		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				SEVERE		
PHYSICAL TEST R	ESULTS	method	limit/base	current	history 1	history 2
Specific Gravity		*ASTM D1298		1.067		
pН	Scale 0-14	ASTM D1287		8.32		
Nitrites	ppm	AP-053:2009		224		
Reserve Alkalinity	Scale 0-20	*ASTM D1121				
Percentage Glycol	%	ASTM D3321		49.8		
Freezing Point	°F	ASTM D3321		-33		
Total Dissolved Solids				145.5		
Carboxylate				fail		
CORROSION INH	IBITORS	method	limit/base	current	history 1	history 2
Silicon	ppm	ASTM D6130		34		
Phosphorus	ppm	ASTM D6130		58		
Boron	ppm	ASTM D6130		5		
Molybdenum	ppm	ASTM D6130		1046		
CORROSION		method	limit/base	current	history 1	history 2
Iron	ppm	ASTM D6130	>15	e 1200		
Aluminum	ppm	ASTM D6130	>10	9317		
Copper	ppm	ASTM D6130	>10	<1		
Lead	ppm	ASTM D6130	>10	2		
Tin	ppm	ASTM D6130	>10	1		
Zinc	ppm	ASTM D6130		103		
CONTAMINANTS		method	limit/base	current	history 1	history 2
Chlorine	ppm	ASTM D6130		60		
CARRIER SALTS		method	limit/base	current	history 1	history 2
Sodium	ppm	ASTM D6130		990		
Potassium		ASTM D6130		1776		
SCALE POTENTI		method	limit/base	current	history 1	history 2
Calcium	ppm	ASTM D6130		2		
Magnesium	ppm	ASTM D0130		10		
-	PPIII		11		Is the second	
VISUAL		method	limit/base	current	history 1	history 2
Coolant Color		*Visual		Yllow		
Coolant Appearance		*Visual	Clear	hazy		
Color					no image	no image
Bottom				100	no image	no image





COOLANT REPORT



Contact/Location: DEVIN LINEHAN - NORDEX