

## **COOLANT REPORT**

Sample Rating Trend

#### Area CASSADAGA Machine Id T48WEA87076 - CONVERTER (S/N 11218447) Component

Coolant Fluid

### NOT GIVEN (--- LTR)

### DIAGNOSIS

#### Recommendation

We recommend drain system, and refill with 50/50 antifreeze water mixture.

#### Corrosion

Metal levels are abnormal indicating corrosion in the cooling system.

#### Contaminants

There is no indication of any contamination in the coolant.

#### **Coolant Condition**

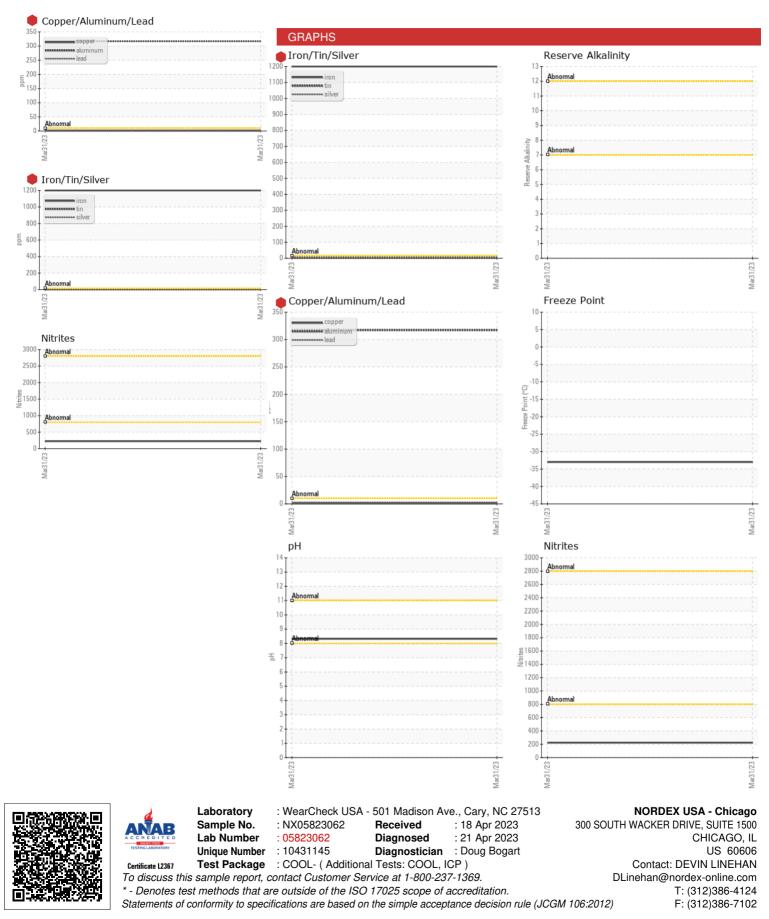
Glycol and nitrite levels are acceptable. The pH level of this fluid is within the acceptable limits.

				Mar2023		
SAMPLE INFORM	IATION	method	limit/base	current	history 1	history 2
Sample Number		Client Info		NX05823062		
Sample Date		Client Info		31 Mar 2023		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				SEVERE		
PHYSICAL TEST R	ESULTS	method	limit/base	current	history 1	history 2
Specific Gravity		*ASTM D1298		1.067		
pН	Scale 0-14	ASTM D1287		8.32		
Nitrites	ppm	AP-053:2009		224		
Reserve Alkalinity	Scale 0-20	*ASTM D1121				
Percentage Glycol	%	ASTM D3321		49.8		
Freezing Point	°F	ASTM D3321		-33		
Total Dissolved Solids				145.5		
Carboxylate				fail		
CORROSION INH	IBITORS	method	limit/base	current	history 1	history 2
Silicon	ppm	ASTM D6130		34		
Phosphorus	ppm	ASTM D6130		58		
Boron	ppm	ASTM D6130		5		
Molybdenum	ppm	ASTM D6130		1046		
CORROSION		method	limit/base	current	history 1	history 2
Iron	ppm	ASTM D6130	>15	<b>e</b> 1200		
Aluminum	ppm	ASTM D6130	>10	9317		
Copper	ppm	ASTM D6130	>10	<1		
Lead	ppm	ASTM D6130	>10	2		
Tin	ppm	ASTM D6130	>10	1		
Zinc	ppm	ASTM D6130		103		
CONTAMINANTS		method	limit/base	current	history 1	history 2
Chlorine	ppm	ASTM D6130		60		
CARRIER SALTS		method	limit/base	current	history 1	history 2
Sodium	ppm	ASTM D6130		990		
Potassium		ASTM D6130		1776		
SCALE POTENTI		method	limit/base	current	history 1	history 2
Calcium	ppm	ASTM D6130		2		
Magnesium	ppm	ASTM D0130		10		
-	PPIII		11		Is the second	
VISUAL		method	limit/base	current	history 1	history 2
Coolant Color		*Visual		Yllow		
Coolant Appearance		*Visual	Clear	hazy		
Color					no image	no image
Bottom				100	no image	no image





# **COOLANT REPORT**



Contact/Location: DEVIN LINEHAN - NORDEX