

### **OIL ANALYSIS REPORT**

Sample Rating Trend

# 2384 (S/N 12902)

Component Hydraulic System Fluid SHELL TELLUS 32 (130 GAL)

#### DIAGNOSIS

#### A Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

#### 📥 Wear

The copper level is abnormal. All other component wear rates are normal.

#### Contamination

The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

#### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



| SAMPLE INFORM  | IATION | method      | limit/base | current     | history1    | history2    |
|----------------|--------|-------------|------------|-------------|-------------|-------------|
| Sample Number  |        | Client Info |            | WC0778458   | WC0655075   | WC0437893   |
| Sample Date    |        | Client Info |            | 13 Apr 2023 | 14 Jul 2022 | 18 Jan 2021 |
| Machine Age    | yrs    | Client Info |            | 0           | 0           | 4           |
| Oil Age        | yrs    | Client Info |            | 0           | 0           | 0           |
| Oil Changed    |        | Client Info |            | N/A         | Not Changd  | Changed     |
| Sample Status  |        |             |            | ABNORMAL    | ABNORMAL    | ABNORMAL    |
| CONTAMINATION  | ١      | method      | limit/base | current     | history1    | history2    |
| Water          |        | WC Method   | >0.05      | NEG         | NEG         | NEG         |
| WEAR METALS    |        | method      | limit/base | current     | history1    | history2    |
| Iron           | ppm    | ASTM D5185m | >20        | 1           | 5           | <1          |
| Chromium       | ppm    | ASTM D5185m | >20        | 0           | 0           | 0           |
| Nickel         | ppm    | ASTM D5185m | >20        | 0           | 0           | <1          |
| Titanium       | ppm    | ASTM D5185m |            | 0           | 0           | 0           |
| Silver         | ppm    | ASTM D5185m |            | 0           | 0           | <1          |
| Aluminum       | ppm    | ASTM D5185m | >20        | 0           | <1          | <1          |
| Lead           | ppm    | ASTM D5185m | >20        | 0           | 0           | 0           |
| Copper         | ppm    | ASTM D5185m | >20        | <u> </u>    | 10          | <u> </u>    |
| Tin            | ppm    | ASTM D5185m | >20        | 0           | 0           | 0           |
| Antimony       | ppm    | ASTM D5185m |            |             |             | 0           |
| Vanadium       | ppm    | ASTM D5185m |            | 0           | 0           | 0           |
| Cadmium        | ppm    | ASTM D5185m |            | 0           | 0           | 0           |
| ADDITIVES      |        | method      | limit/base | current     | history1    | history2    |
| Boron          | ppm    | ASTM D5185m |            | 0           | 2           | <1          |
| Barium         | ppm    | ASTM D5185m |            | 0           | 0           | 0           |
| Molybdenum     | ppm    | ASTM D5185m |            | 0           | 0           | <1          |
| Manganese      | ppm    | ASTM D5185m |            | <1          | 0           | 0           |
| Magnesium      | ppm    | ASTM D5185m | 11         | 1           | 0           | <1          |
| Calcium        | ppm    | ASTM D5185m | 35         | 133         | 0           | 7           |
| Phosphorus     | ppm    | ASTM D5185m | 259        | 641         | 233         | 235         |
| Zinc           | ppm    | ASTM D5185m | 277        | 842         | 152         | 200         |
| Sulfur         | ppm    | ASTM D5185m | 1865       | 6153        | 542         | 492         |
| CONTAMINANTS   |        | method      | limit/base | current     | history1    | history2    |
| Silicon        | ppm    | ASTM D5185m | >15        | 0           | <b>2</b> 9  | <1          |
| Sodium         | ppm    | ASTM D5185m |            | <1          | <1          | <1          |
| Potassium      | ppm    | ASTM D5185m | >20        | 0           | 0           | 0           |
| FLUID CLEANLIN | ESS    | method      | limit/base | current     | history1    | history2    |
| Particles >4um |        | ASTM D7647  | >5000      | 489         |             | 341         |
| Particles >6um |        | ASTM D7647  | >1300      | 192         |             | 91          |

| Particles >4µm  | ASTM D7647   | >5000     | 489      | <br>341      |
|-----------------|--------------|-----------|----------|--------------|
| Particles >6µm  | ASTM D7647   | >1300     | 192      | <br>91       |
| Particles >14µm | ASTM D7647   | >160      | 30       | <br>18       |
| Particles >21µm | ASTM D7647   | >40       | 10       | <br>8        |
| Particles >38µm | ASTM D7647   | >10       | 3        | <br>0        |
| Particles >71µm | ASTM D7647   | >3        | 0        | <br>0        |
| Oil Cleanliness | ISO 4406 (c) | >19/17/14 | 16/15/12 | <br>16/14/11 |



## **OIL ANALYSIS REPORT**











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|---------------------|----------|------------|------------|---------|----------|----------|
| Acid Number (AN)    | mg KOH/g | ASTM D8045 | 0.32       | 0.62    | 0.39     | 0.316    |
| VISUAL              |          | method     | limit/base | current | history1 | history2 |
| White Metal         | scalar   | *Visual    | NONE       | NONE    | NONE     | NONE     |
| Yellow Metal        | scalar   | *Visual    | NONE       | NONE    | NONE     | NONE     |
| Precipitate         | scalar   | *Visual    | NONE       | NONE    | NONE     | NONE     |
| Silt                | scalar   | *Visual    | NONE       | NONE    | NONE     | NONE     |
| Debris              | scalar   | *Visual    | NONE       | NONE    | 🔺 MODER  | LIGHT    |
| Sand/Dirt           | scalar   | *Visual    | NONE       | NONE    | NONE     | NONE     |
| Appearance          | scalar   | *Visual    | NORML      | NORML   | A HAZY   | NORML    |
| Odor                | scalar   | *Visual    | NORML      | NORML   | NORML    | NORML    |
| Emulsified Water    | scalar   | *Visual    | >0.05      | NEG     | 0.2%     | NEG      |
| Free Water          | scalar   | *Visual    |            | NEG     | NEG      | NEG      |
| FLUID PROPERTIES    |          | method     | limit/base | current | history1 | history2 |
| Visc @ 40°C         | cSt      | ASTM D445  | 32.32      | 45.1    | 34.1     | 32.6     |
| SAMPLE IMAGES       |          | method     | limit/base | current | history1 | history2 |

limit/base

Color



history1

history?

Bottom

