

OIL ANALYSIS REPORT

Sample Rating Trend

WEAR



Component Hydraulic System

SHELL TELLUS 32 (350 GAL)

DIAGNOSIS

A Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor.

A Wear

The copper level is abnormal. All other component wear rates are normal.

Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The oil viscosity is higher than normal. Confirm oil type. The AN level is acceptable for this fluid.

	Dec2019 Jan2021					Apr/2023			
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2			
Sample Number		Client Info		WC0778456	WC0437876	WC0348473			
Sample Date		Client Info		13 Apr 2023	18 Jan 2021	11 Dec 2019			
Machine Age	yrs	Client Info		0	4	18			
Oil Age	yrs	Client Info		0	0	18			
Oil Changed		Client Info		N/A	Changed	Not Changd			
Sample Status				ABNORMAL	ATTENTION	ATTENTION			
CONTAMINATIO	N	method	limit/base	current	history1	history2			
Water		WC Method	>0.05	NEG	NEG	NEG			
WEAR METALS		method	limit/base	current	history1	history2			
Iron	ppm	ASTM D5185m	>20	2	0	<1			
Chromium	ppm	ASTM D5185m	>20	0	0	0			
Nickel	ppm	ASTM D5185m	>20	0	0	0			
Titanium	ppm	ASTM D5185m		0	0	0			
Silver	ppm	ASTM D5185m		0	<1	0			
Aluminum	ppm	ASTM D5185m	>20	0	<1	0			
Lead	ppm	ASTM D5185m	>20	0	0	<1			
Copper	ppm	ASTM D5185m	>20	<u> </u>	15	14			
Tin	ppm	ASTM D5185m	>20	0	0	0			
Antimony	ppm	ASTM D5185m			0	0			
Vanadium	ppm	ASTM D5185m		0	0	0			
Cadmium	ppm	ASTM D5185m		0	0	0			
ADDITIVES		method	limit/base	current	history1	history2			
Boron	ppm	ASTM D5185m		0	<1	<1			
Barium	ppm	ASTM D5185m		0	0	0			
Molybdenum	ppm	ASTM D5185m		0	0	<1			
Manganese	ppm	ASTM D5185m		<1	0	0			
Magnesium	ppm	ASTM D5185m	11	2	<1	<1			
Calcium	ppm	ASTM D5185m	35	111	3	29			
Phosphorus	ppm	ASTM D5185m	259	671	235	273			
Zinc	ppm	ASTM D5185m	277	848	167	346			
Sulfur	ppm	ASTM D5185m	1865	2329	392	631			
CONTAMINANTS	3	method	limit/base	current	history1	history2			
Silicon	ppm	ASTM D5185m	>15	0	0	0			
Sodium	ppm	ASTM D5185m		<1	<1	0			
Potassium	ppm	ASTM D5185m	>20	0	0	0			
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2			
Particles >4µm		ASTM D7647	>2500	<u> </u>	1589	1563			
Particles >6µm		ASTM D7647	>320	<u> </u>	3 30	▲ 503			
Particles >14µm		ASTM D7647	>40	<u> </u>	28	5 6			
Particles >21µm		ASTM D7647	>10	<u> </u>	6	1 9			
Particles >38µm		ASTM D7647	>3	<u> </u>	0	2			
Particles >71µm		ASTM D7647	>3	2	0	0			
		100 4400 4 3		A					

ISO 4406 (c) >18/15/12 **423/21/18**

Oil Cleanliness

▲ 18/16/13

▲ 18/16/12



🔺 Particle Trend

14µm

50

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20 10 0

Dec1

50

45

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. 53 3!

30 Ab

25

0.80

0.70 (KOH/g)

B 0.50

LL) 0.40

Pio 0.20

0.10

0.00

lec]

Dec11/19

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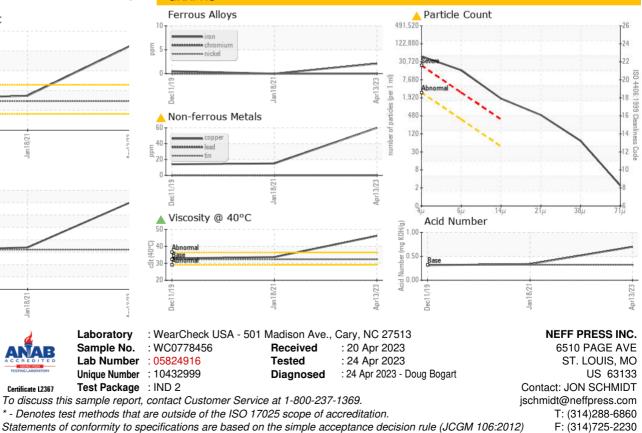
FLUID DEGRADA	TION	method	limit/base	current	history1	history
Acid Number (AN)	mg KOH/g	ASTM D8045	0.32	0.70	0.338	0.315
VISUAL		method	limit/base	current	history1	history
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history
Visc @ 40°C	cSt	ASTM D445	32.32	46.2	33.7	32.9
SAMPLE IMAGES	6	method	limit/base	current	history1	history

Color

Bottom



Apr13/23 lan 18/71 GRAPHS Ferrous Alloys Viscosity @ 40°C m chi Dec11/19 Non-ferrous Metals n18/7 40 lead 0 Acid Number 18/21 Dec1 an Viscosity @ 40°C (0-40 tsp 30 20



) sal 30k 20k 10i Ahnorma 0 Dec1 🔺 Particle Trend 50 Ê 40 of particles (10 0 Dec1 🔺 Non-ferrous Metals 60 50 4(Heine 30

Certificate L2367

Contact/Location: JON SCHMIDT - NEFSAI