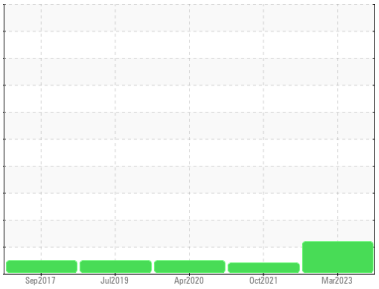
OIL ANALYSIS REPORT

Sample Rating Trend



WEAR

Area
D310
Machine Id
79RA12 (S/N PM1080C)
Component
Agitator Gearbox
Fluid
MOBIL SHC CIBUS 220 (--- LTR)

DIAGNOSIS

Recommendation
We recommend you service the filters on this component. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

Wear
The aluminum level is abnormal. All other component wear rates are normal.

Contamination
Moderate concentration of visible dirt/debris present in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0765662**	WC0634851	WC0395184
Sample Date		Client Info		**28 Mar 2023**	20 Oct 2021	22 Apr 2020
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**ABNORMAL**	ATTENTION	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>150	**56**	3	2
Chromium	ppm	ASTM D5185m	>10	**<1**	0	<1
Nickel	ppm	ASTM D5185m	>10	**0**	<1	0
Titanium	ppm	ASTM D5185m		**6**	0	0
Silver	ppm	ASTM D5185m		**0**	0	0
Aluminum	ppm	ASTM D5185m	>25	▲ **21**	<1	<1
Lead	ppm	ASTM D5185m	>100	**0**	<1	<1
Copper	ppm	ASTM D5185m	>50	**0**	0	<1
Tin	ppm	ASTM D5185m	>10	**0**	<1	0
Antimony	ppm	ASTM D5185m	>5	**---**	0	0
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**0**	<1	18
Barium	ppm	ASTM D5185m		**1**	0	0
Molybdenum	ppm	ASTM D5185m		**0**	<1	0
Manganese	ppm	ASTM D5185m		**<1**	0	<1
Magnesium	ppm	ASTM D5185m		**2**	0	0
Calcium	ppm	ASTM D5185m		**75**	0	<1
Phosphorus	ppm	ASTM D5185m		**733**	544	524
Zinc	ppm	ASTM D5185m		**8**	4	<1
Sulfur	ppm	ASTM D5185m		**840**	541	474

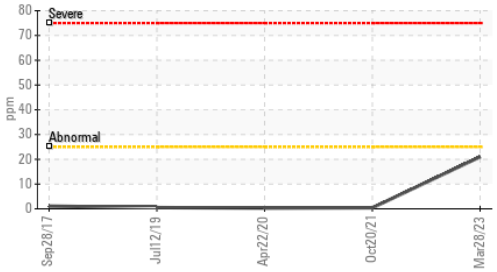
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	**<1**	2	2
Sodium	ppm	ASTM D5185m		**11**	0	0
Potassium	ppm	ASTM D5185m	>20	**<1**	0	0
Water	%	ASTM D6304	>0.1	**0.008**	0.005	0.002
ppm Water	ppm	ASTM D6304	>1000	**86.5**	51.5	15.7

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>20000	**---**	▲ 26306	2053
Particles >6µm		ASTM D7647	>5000	**---**	4937	265
Particles >14µm		ASTM D7647	>640	**---**	326	21
Particles >21µm		ASTM D7647	>160	**---**	78	7
Particles >38µm		ASTM D7647	>40	**---**	8	1
Particles >71µm		ASTM D7647	>10	**---**	0	0
Oil Cleanliness		ISO 4406 (c)	>21/19/16	**---**	▲ 22/19/16	18/15/12

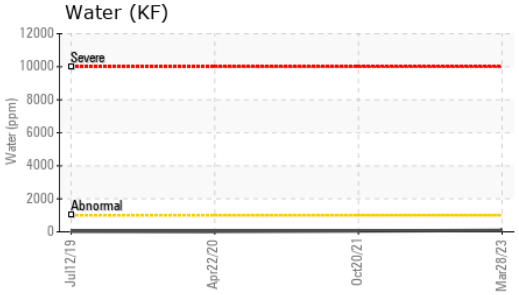
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		**1.23**	0.399	0.387

OIL ANALYSIS REPORT

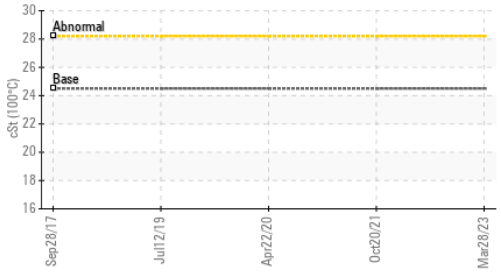
Aluminum (ppm)



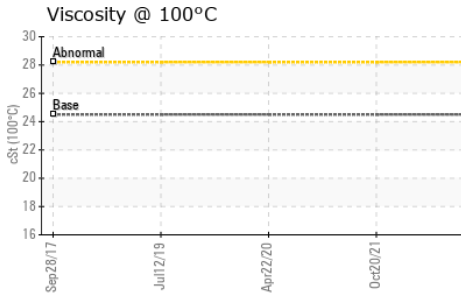
Water (KF)



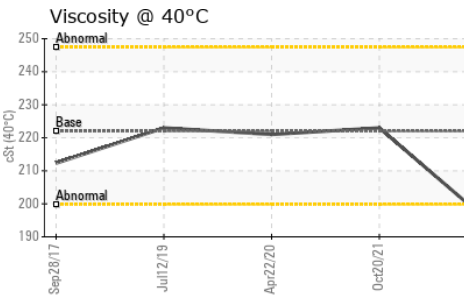
Viscosity @ 100°C



Viscosity @ 100°C

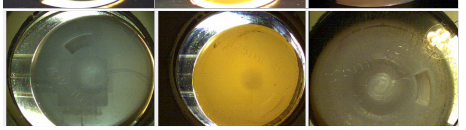


Viscosity @ 40°C



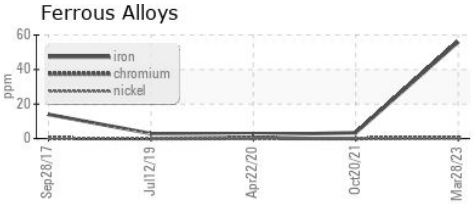
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	▲ **MODER**	NONE	VLITE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	222	**195**	223	221
Visc @ 100°C	cSt	ASTM D445	24.5	**18.83**	---	---
Viscosity Index (VI)	Scale	ASTM D2270	139	**108**	---	---

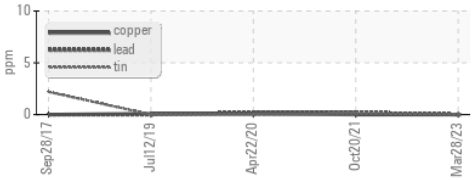
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS

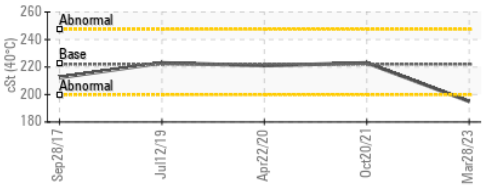
Ferrous Alloys



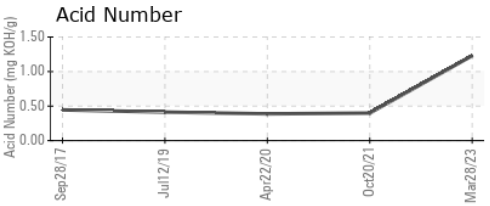
Non-ferrous Metals



Viscosity @ 40°C



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0765662 **Recieved** : 21 Apr 2023
Lab Number : 05826264 **Diagnosed** : 25 Apr 2023
Unique Number : 10439757 **Diagnostician** : Jonathan Hester
Test Package : IND 2 (Additional Tests: KF, KV100, PrtCount, VI)

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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