

## **OIL ANALYSIS REPORT**

Sample Rating Trend



# FALK CGB (S/N 866848)

## Gearbox

### **ROYAL PURPLE PURUS 220 (20 GAL)**

#### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

The water content is negligible. There is no indication of any contamination in the oil.

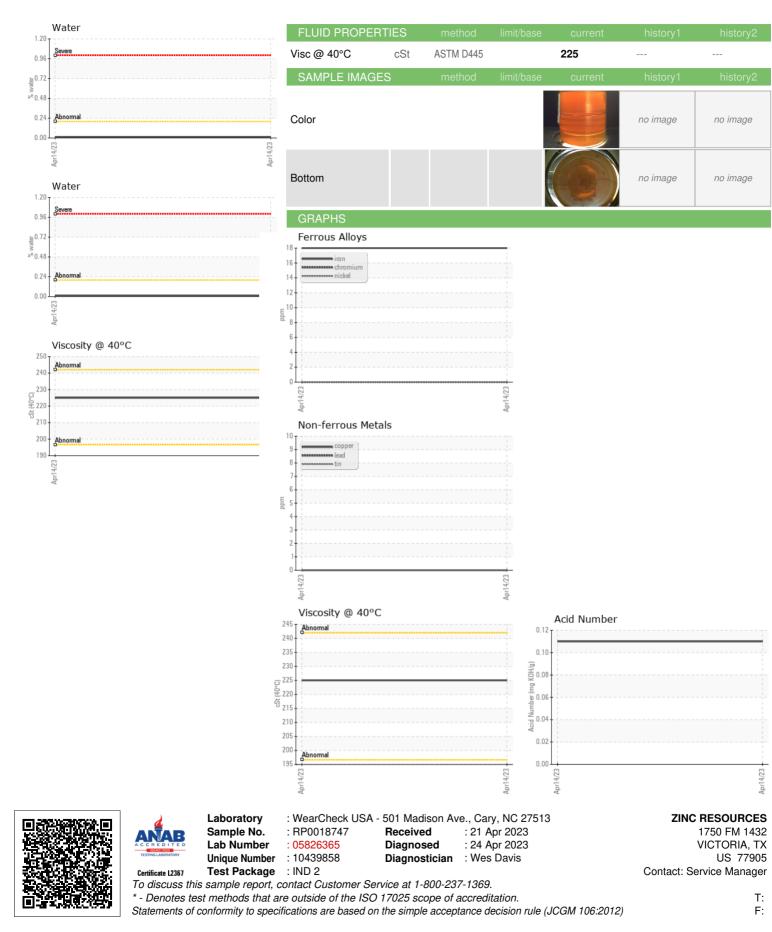
#### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORM	/ATION	method	limit/base	current	history1	history2
Sample Number		Client Info		RP0018747		
Sample Date		Client Info		14 Apr 2023		
Machine Age	days	Client Info		0		
Oil Age	days	Client Info		45		
Oil Changed	,	Client Info		Not Changd		
Sample Status				NORMAL		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	18		
Chromium	ppm	ASTM D5185m	>15	0		
Nickel	ppm	ASTM D5185m	>15	0		
Titanium	ppm	ASTM D5185m		<1		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>25	<1		
Lead	ppm	ASTM D5185m	>100	0		
Copper	ppm	ASTM D5185m	>200	0		
Tin	ppm	ASTM D5185m	>25	0		
Vanadium	ppm	ASTM D5185m	~	0		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	nnm	ASTM D5185m		3		
Barium	ppm	ASTM D5185m		0		
	ppm	ASTM D5185m		۰ <1		
Molybdenum Manganese	ppm	ASTM D5185m		<1		
Magnesium	ppm	ASTM D5185m		7		
Calcium	ppm	ASTM D5185m		8		
	ppm	ASTM D5185m		97		
Phosphorus Zinc	ppm ppm	ASTM D5185m		3		
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CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	3		
Sodium	ppm	ASTM D5185m		9		
Potassium	ppm	ASTM D5185m	>20	0		
Water	%		>0.2	0.011		
ppm Water	ppm	ASTM D6304	>2000	115.5		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.11		
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
Precipitate	scalar	*Visual	NONE	NONE		
Silt	scalar	*Visual	NONE	NONE		
Debris	scalar	*Visual	NONE	LIGHT		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML		
Odor	scalar	*Visual	NORML	NORML		
Emulsified Water	scalar	*Visual	>0.2	NEG		
Free Water	scalar	*Visual		NEG	tion:-Service Ma	anager - ZINVIC
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Contact/Location: Service Manager - ZINVIC