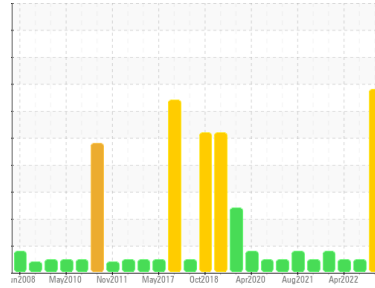




PROBLEM SUMMARY

Sample Rating Trend



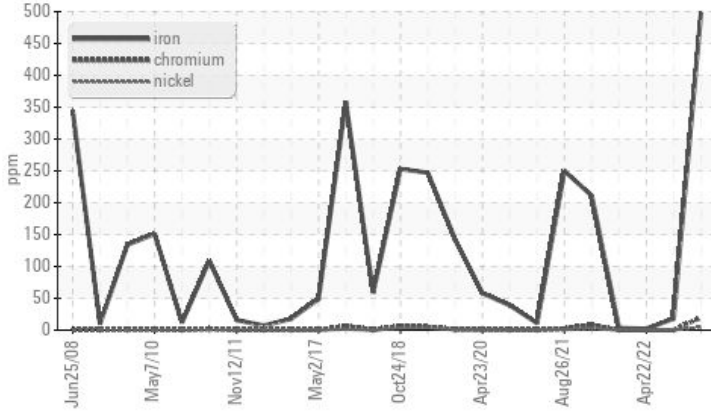
WEAR



Area
LFC-1030-CM-01-CM030
 Machine Id
WM02PP01-1030 - FINES PUMP
 Component
Gearbox
 Fluid
Gearbox Oil (--- GAL)

COMPONENT CONDITION SUMMARY

Ferrous Alloys



RECOMMENDATION

We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

PROBLEMATIC TEST RESULTS

Sample Status				SEVERE	NORMAL	NORMAL
Iron	ppm	ASTM D5185m	>200	● 498	18	2
Chromium	ppm	ASTM D5185m	>15	▲ 20	0	0

Customer Id: LEPALL
 Sample No.: WC0793918
 Lab Number: 05826431
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Don Baldrige +1
don.b505@comcast.net

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Inspect Wear Source	MISSED	Oct 27 2023	?	We advise that you inspect for the source(s) of wear.
Resample	MISSED	Oct 27 2023	?	We recommend an early resample to monitor this condition.

HISTORICAL DIAGNOSIS

22 Oct 2022 Diag: Wes Davis

NORMAL



Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. All component wear rates are normal. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



22 Apr 2022 Diag: Don Baldrige

NORMAL



Resample at the next service interval to monitor. Please note that this is a corrected copy for laboratory data updates. All component wear rates are normal. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



19 Oct 2021 Diag: Jonathan Hester

WEAR



No corrective action is recommended at this time. We recommend an early resample to monitor this condition. Gear wear is indicated. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

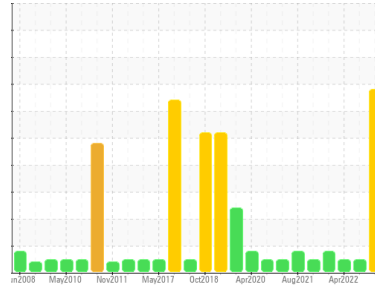
view report





OIL ANALYSIS REPORT

Sample Rating Trend



WEAR



Area
LFC-1030-CM-01-CM030
 Machine Id
WM02PP01-1030 - FINES PUMP
 Component
Gearbox
 Fluid
Gearbox Oil (--- GAL)

DIAGNOSIS

Recommendation

We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

Wear

Gear wear is indicated.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0793918	WC0737369	WC0694322
Sample Date	Client Info		19 Apr 2023	22 Oct 2022	22 Apr 2022
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			SEVERE	NORMAL	NORMAL

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.2	NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >200	498	18	2
Chromium	ppm	ASTM D5185m >15	20	0	0
Nickel	ppm	ASTM D5185m >15	4	0	0
Titanium	ppm	ASTM D5185m	<1	0	0
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >25	2	<1	<1
Lead	ppm	ASTM D5185m >100	0	0	<1
Copper	ppm	ASTM D5185m >200	1	6	5
Tin	ppm	ASTM D5185m >25	12	<1	0
Antimony	ppm	ASTM D5185m >5	---	---	---
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0
Barium	ppm	ASTM D5185m	0	0	0
Molybdenum	ppm	ASTM D5185m	<1	<1	0
Manganese	ppm	ASTM D5185m	4	<1	0
Magnesium	ppm	ASTM D5185m	6	0	0
Calcium	ppm	ASTM D5185m	22	2	0
Phosphorus	ppm	ASTM D5185m	253	187	183
Zinc	ppm	ASTM D5185m	26	41	29
Sulfur	ppm	ASTM D5185m	2008	4134	2598

CONTAMINANTS

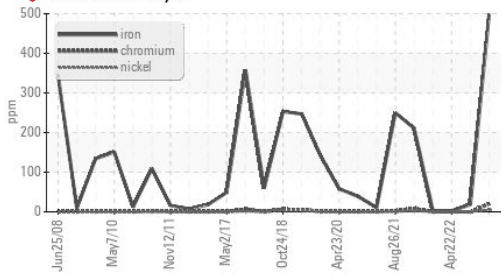
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >50	5	2	1
Sodium	ppm	ASTM D5185m	57	0	0
Potassium	ppm	ASTM D5185m >20	3	0	1

FLUID DEGRADATION

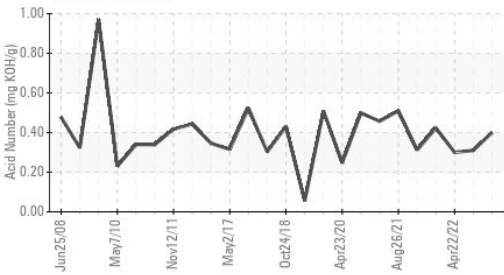
	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.40	0.31	0.30

OIL ANALYSIS REPORT

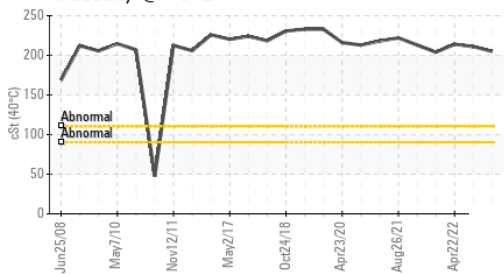
Ferrous Alloys



Acid Number



Viscosity @ 40°C

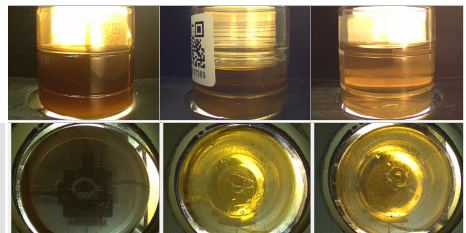


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	205	211	214

SAMPLE IMAGES	method	limit/base	current	history1	history2
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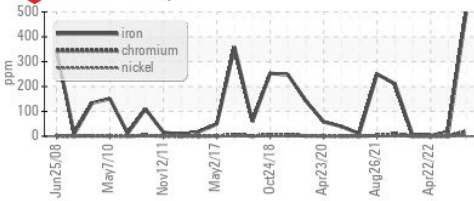
Color



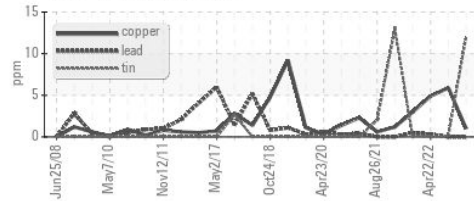
Bottom

GRAPHS

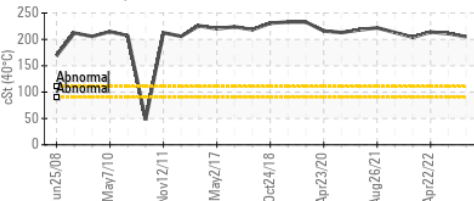
Ferrous Alloys



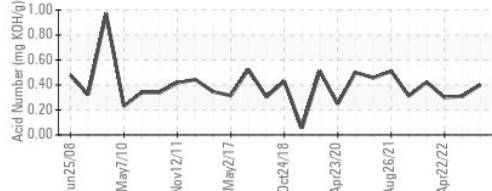
Non-ferrous Metals



Viscosity @ 40°C



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0793918 **Received** : 21 Apr 2023
Lab Number : 05826431 **Diagnosed** : 25 Apr 2023
Unique Number : 10439924 **Diagnostician** : Don Baldrige
Test Package : IND 2

LEPRINO FOODS - ALLENDALE
 4700 RICH STREET
 ALLENDALE, MI
 US 49401
 Contact: BILL FERRIER
 BFERRIER@LEPRINOFOODS.COM

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: