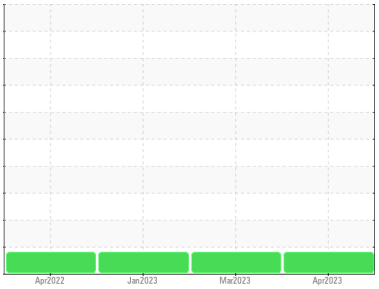
PROBLEM SUMMARY

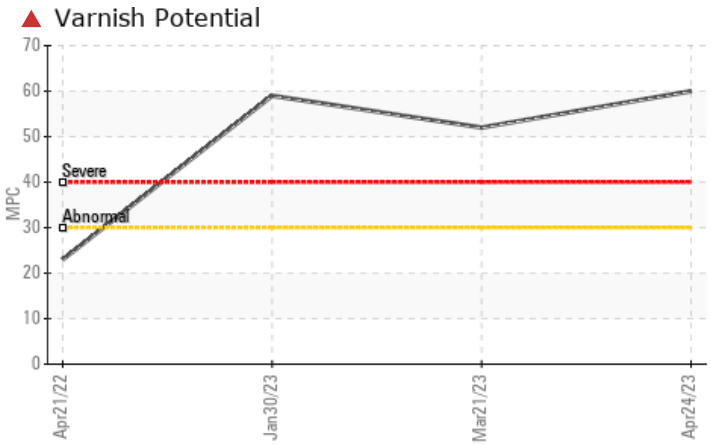
Sample Rating Trend



INSOLUBLES

Machine Id
VILTER CCUP-FGC
Component
Compressor
Fluid
{not provided} (--- GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

We recommend that you use electrostatic or in-depth filtration to remove insolubles from the oil and to reduce the levels of varnish in the system. Alternatively draining a percentage of the oil and topping up with fresh oil (sweetening the oil) may provide a reduction in the varnish potential level. We recommend an early resample to monitor this condition.

PROBLEMATIC TEST RESULTS

Sample Status				**SEVERE**	SEVERE	SEVERE
MPC Varnish Potential	Scale	ASTM D7843	>15	▲ **60**	▲ 52	▲ 59

Customer Id: NORRALNC
Sample No.: WC0782165
Lab Number: 05827600
Test Package: AOM 1

To manage this report scan the QR code

To discuss the diagnosis or test data:
Doug Bogart +1 (800)237-1369 x4016
dougb@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Resample	MISSED	Jun 14 2023	?	We recommend an early resample to monitor this condition.
Filter Fluid	MISSED	Jun 14 2023	?	We recommend that you use electrostatic filtration to remove insolubles from the oil and to reduce the levels of varnish in the system. Alternatively draining a percentage of the oil and topping up with fresh oil (sweetening the oil) may provide a reduction in the varnish potential level.

HISTORICAL DIAGNOSIS

INSOLUBLES

21 Mar 2023 Diag: Doug Bogart

We recommend that you use electrostatic or in-depth filtration to remove insolubles from the oil and to reduce the levels of varnish in the system. Alternatively draining a percentage of the oil and topping up with fresh oil (sweetening the oil) may provide a reduction in the varnish potential level. We recommend an early resample to monitor this condition.All component wear rates are normal. MPC (Membrane Patch Colorimetry) test indicates a high concentration of varnish present. The water content is negligible. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. Linear Sweep Voltammetry (RULER – ASTM D6971) testing indicates normal levels of anti-oxidants present in the oil.

view report

INSOLUBLES

30 Jan 2023 Diag: Doug Bogart

We recommend that you use electrostatic or in-depth filtration to remove insolubles from the oil and to reduce the levels of varnish in the system. Alternatively draining a percentage of the oil and topping up with fresh oil (sweetening the oil) may provide a reduction in the varnish potential level. We recommend an early resample to monitor this condition.All component wear rates are normal. MPC (Membrane Patch Colorimetry) test indicates a high concentration of varnish present. The water content is negligible. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. Linear Sweep Voltammetry (RULER – ASTM D6971) testing indicates normal levels of anti-oxidants present in the oil.

view report

INSOLUBLES

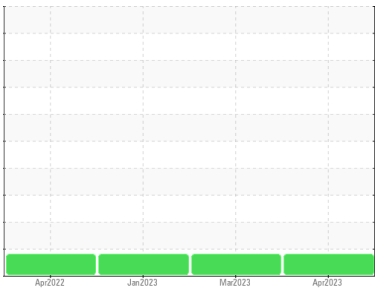
21 Apr 2022 Diag: Doug Bogart

No corrective action is recommended at this time. Please submit a sample of the new (unused) oil to establish a baseline for RULer.All component wear rates are normal. There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. MPC (Membrane Patch Colorimetry) test indicates a moderate concentration of varnish present. The AN level is acceptable for this fluid.

view report

OIL ANALYSIS REPORT

Sample Rating Trend



INSOLUBLES

Machine Id
VILTER CCUP-FGC
Component
Compressor
Fluid
{not provided} (--- GAL)

DIAGNOSIS

Recommendation
We recommend that you use electrostatic or in-depth filtration to remove insolubles from the oil and to reduce the levels of varnish in the system. Alternatively draining a percentage of the oil and topping up with fresh oil (sweetening the oil) may provide a reduction in the varnish potential level. We recommend an early resample to monitor this condition.

Wear
All component wear rates are normal.

Contamination
MPC (Membrane Patch Colorimetry) test indicates a high concentration of varnish present. The water content is negligible. The amount and size of particulates present in the system are acceptable.

Fluid Condition
The AN level is acceptable for this fluid. Linear Sweep Voltammetry (RULER – ASTM D6971) testing indicates normal levels of anti-oxidants present in the oil.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0782165**	WC0782170	WC0675477
Sample Date		Client Info		**24 Apr 2023**	21 Mar 2023	30 Jan 2023
Machine Age	hrs	Client Info		**38444**	0	26426
Oil Age	hrs	Client Info		**26426**	0	26426
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**SEVERE**	SEVERE	SEVERE

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	**0**	<1	<1
Chromium	ppm	ASTM D5185m	>5	**0**	0	0
Nickel	ppm	ASTM D5185m		**0**	0	0
Titanium	ppm	ASTM D5185m		**0**	0	0
Silver	ppm	ASTM D5185m		**0**	0	0
Aluminum	ppm	ASTM D5185m	>15	**0**	0	0
Lead	ppm	ASTM D5185m	>65	**0**	0	0
Copper	ppm	ASTM D5185m	>65	**0**	0	0
Tin	ppm	ASTM D5185m	>10	**0**	0	0
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

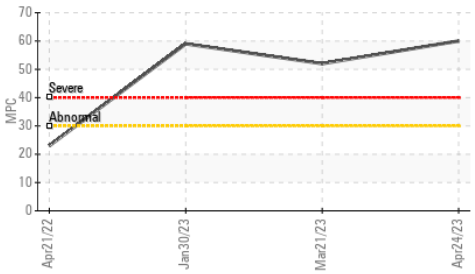
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**0**	0	0
Barium	ppm	ASTM D5185m		**0**	0	2
Molybdenum	ppm	ASTM D5185m		**0**	0	0
Manganese	ppm	ASTM D5185m		**<1**	0	0
Magnesium	ppm	ASTM D5185m		**0**	0	0
Calcium	ppm	ASTM D5185m		**0**	0	0
Phosphorus	ppm	ASTM D5185m		**30**	39	45
Zinc	ppm	ASTM D5185m		**0**	0	1
Sulfur	ppm	ASTM D5185m		**260**	268	208

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>35	**0**	<1	0
Sodium	ppm	ASTM D5185m		**0**	0	0
Potassium	ppm	ASTM D5185m	>20	**0**	0	<1
Water	%	ASTM D6304	>0.1	**0.005**	0.003	0.003
ppm Water	ppm	ASTM D6304	>1000	**52.1**	29.7	29.8

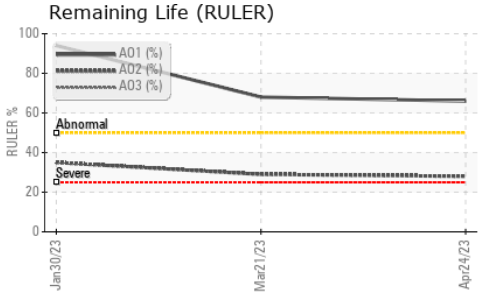
FLUID CLEANLINESS	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>10000	**327**	2015	8156
Particles >6µm	ASTM D7647	>2500	**88**	532	946
Particles >14µm	ASTM D7647	>320	**9**	42	85
Particles >21µm	ASTM D7647	>80	**1**	14	27
Particles >38µm	ASTM D7647	>20	**0**	3	1
Particles >71µm	ASTM D7647	>4	**0**	0	0
Oil Cleanliness	ISO 4406 (c)	>20/18/15	**16/14/10**	18/16/13	20/17/14

OIL ANALYSIS REPORT

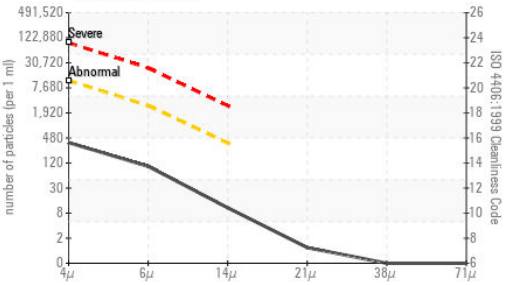
Varnish Potential



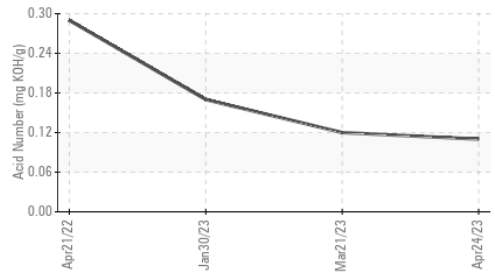
Remaining Life (RULER)



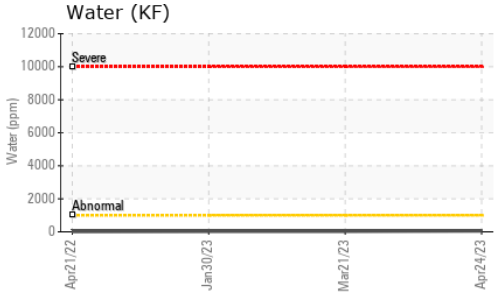
Particle Count



Acid Number



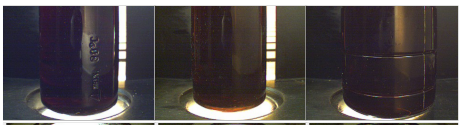
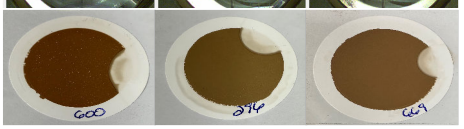
Water (KF)



FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		**0.11**	0.12	0.17
Anti-Oxidant 1	%	ASTM D6971	<25	**66**	68	94
Anti-Oxidant 2	%	ASTM D6971	<25	**28**	29	35
MPC Varnish Potential	Scale	ASTM D7843	>15	▲ **60**	▲ 52	▲ 59

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445		**104**	101	101
Visc @ 100°C	cSt	ASTM D445		**---**	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					
MPC					

Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0782165
Lab Number : 05827600
Unique Number : 10441093
Test Package : AOM 1 (Additional Tests: KF)

Received : 24 Apr 2023
Tested : 01 May 2023
Diagnosed : 01 May 2023 - Doug Bogart

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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US 27607
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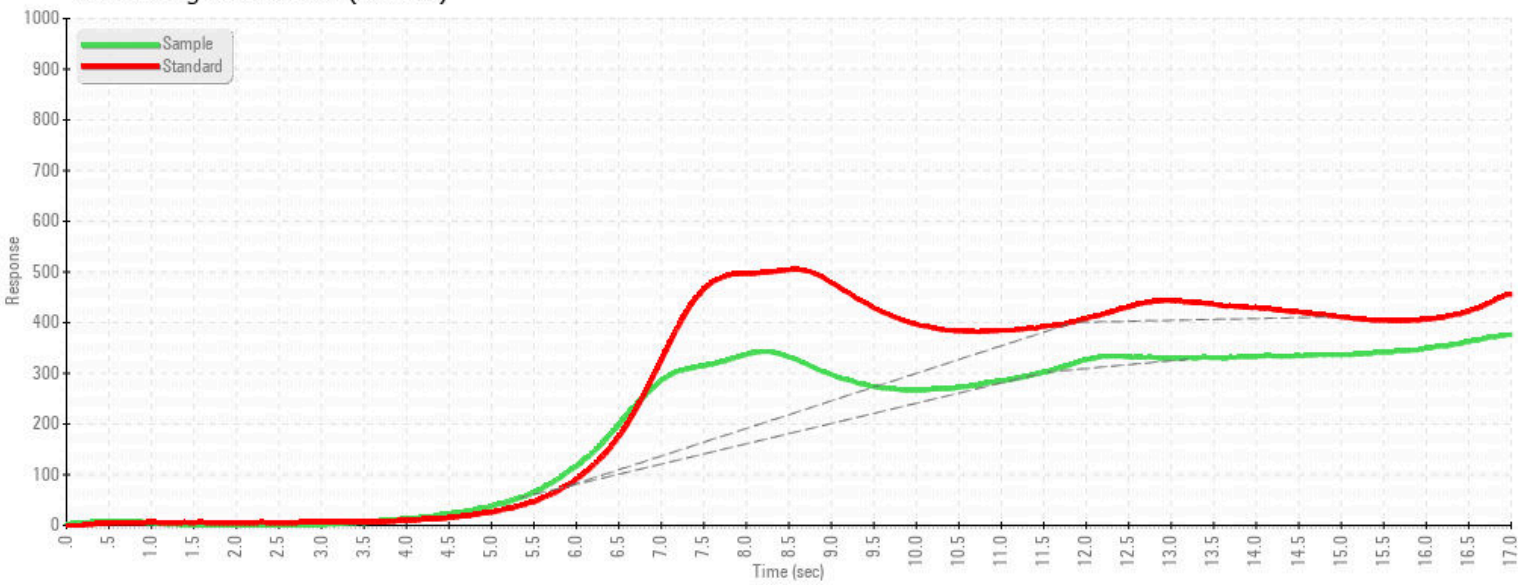
T: (919)513-3646
F:

Remaining Useful Life (RULER)



MPC (Varnish Test)

Sample Color & Clarity

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