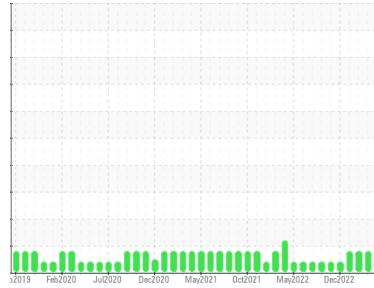


# OIL ANALYSIS REPORT

## Sample Rating Trend



**INSOLUBLES**



Machine Id  
**Press #3 6561231**

Component  
**Hydraulic System**

Fluid  
**KLUBER KLUBEROIL 4 UH1-46 N (251 GAL)**

### DIAGNOSIS

#### Recommendation

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

#### Wear

All component wear rates are normal.

#### Contamination

MPC (Membrane Patch Colorimetry) test indicates a high concentration of varnish present. The amount and size of particulates present in the system are acceptable.

#### Fluid Condition

The AN level is acceptable for this fluid.

### SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>PTK0004287</b>	PTK0003845	PTK0004301
Sample Date	Client Info		<b>14 Apr 2023</b>	24 Mar 2023	13 Feb 2023
Machine Age	hrs	Client Info	<b>56602</b>	56110	55222
Oil Age	hrs	Client Info	<b>11330</b>	10838	9950
Oil Changed	Client Info		<b>Not Changed</b>	Not Changed	Not Changed
Sample Status			<b>SEVERE</b>	SEVERE	SEVERE

### CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.1	<b>NEG</b>	NEG	NEG

### WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	<b>14</b>	13	12
Chromium	ppm	ASTM D5185m >10	<b>&lt;1</b>	<1	<1
Nickel	ppm	ASTM D5185m >10	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	<b>0</b>	0	0
Silver	ppm	ASTM D5185m	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >10	<b>0</b>	0	2
Lead	ppm	ASTM D5185m >10	<b>0</b>	0	0
Copper	ppm	ASTM D5185m >75	<b>&lt;1</b>	<1	<1
Tin	ppm	ASTM D5185m >10	<b>0</b>	0	<1
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

### ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>0</b>	0	0
Barium	ppm	ASTM D5185m	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	<1	<1
Magnesium	ppm	ASTM D5185m	<b>&lt;1</b>	<1	0
Calcium	ppm	ASTM D5185m	<b>2</b>	1	<1
Phosphorus	ppm	ASTM D5185m	<b>92</b>	103	99
Zinc	ppm	ASTM D5185m	<b>28</b>	25	22
Sulfur	ppm	ASTM D5185m	<b>36</b>	14	39

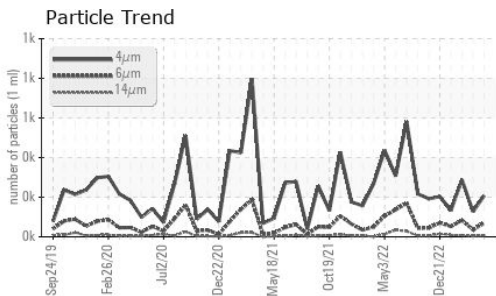
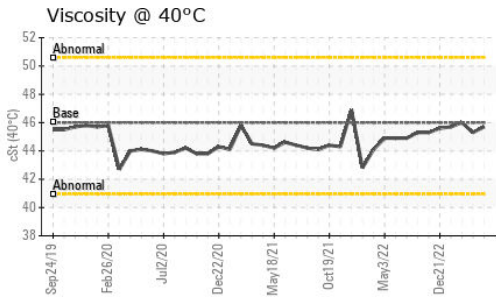
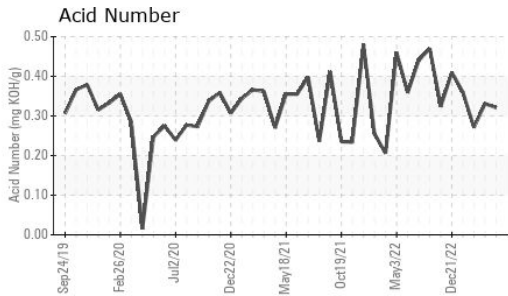
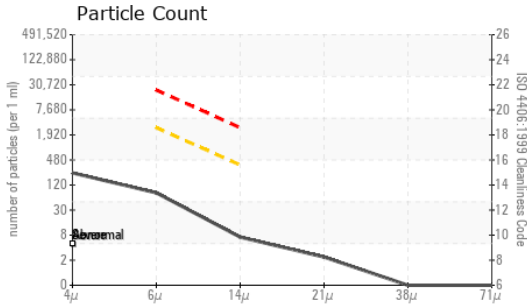
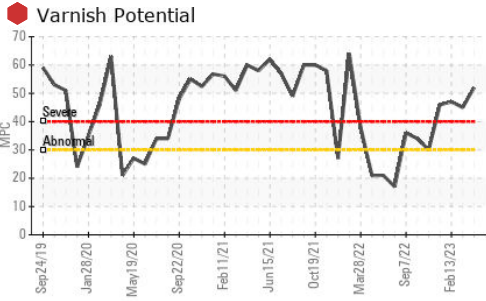
### CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >20	<b>1</b>	2	1
Sodium	ppm	ASTM D5185m	<b>0</b>	<1	2
Potassium	ppm	ASTM D5185m >20	<b>2</b>	<1	0

### FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647		<b>207</b>	127	288
Particles >6µm	ASTM D7647	>2500	<b>69</b>	36	84
Particles >14µm	ASTM D7647	>320	<b>6</b>	4	8
Particles >21µm	ASTM D7647	>80	<b>2</b>	1	2
Particles >38µm	ASTM D7647	>20	<b>0</b>	0	0
Particles >71µm	ASTM D7647	>4	<b>0</b>	0	0
Oil Cleanliness	ISO 4406 (c)	>18/15	<b>13/10</b>	12/9	14/10

# OIL ANALYSIS REPORT



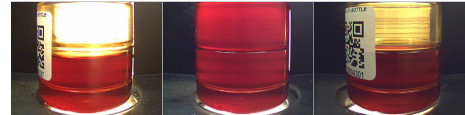
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>0.321</b>	0.331	0.271
MPC Varnish Potential	Scale	ASTM D7843	>15	<b>52</b>	45	47

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	<b>NEG</b>	NEG	NEG
Free Water	scalar	*Visual		<b>NEG</b>	NEG	NEG

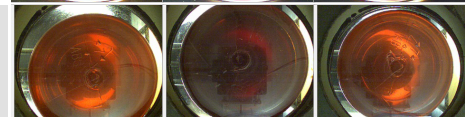
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	<b>45.7</b>	45.3	46.0

SAMPLE IMAGES		method	limit/base	current	history1	history2
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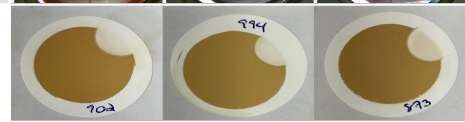
Color



Bottom



MPC



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PTK0004287 **Received** : 25 Apr 2023  
**Lab Number** : **05828902** **Diagnosed** : 02 May 2023  
**Unique Number** : 10442395 **Diagnostician** : Doug Bogart  
**Test Package** : MOB 2 ( Additional Tests: MPC )

**NIAGARA BOTTLING**  
 11031 88TH AVE  
 PLEASANT PRAIRIE, WI  
 US 53158  
 Contact: AJ

To discuss this sample report, contact Customer Service at 1-800-237-1369.

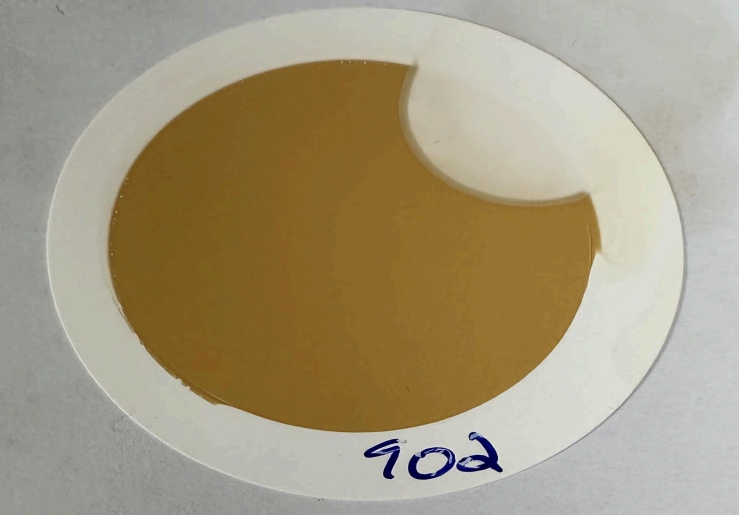
\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T: (909)239-7599

F:

MPC (Varnish Test)



Sample Color & Clarity



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