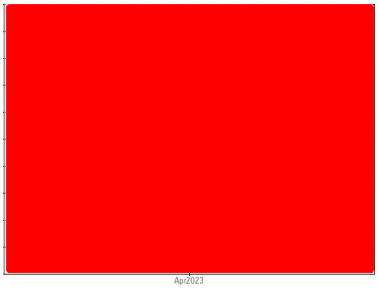
PROBLEM SUMMARY

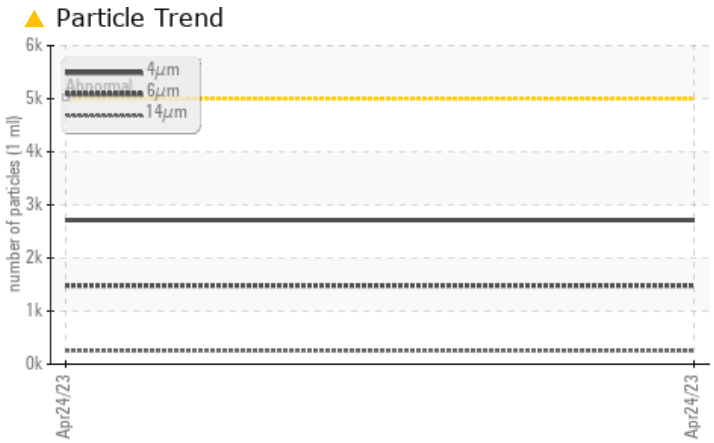
Sample Rating Trend



VISUAL METAL

Machine Id
HCTS (S/N CB105-BL)
Component
Servo Valve Upstream Hydraulic System
Fluid
DEXRON-VI (--- GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

We recommend you service the filters on this component. We advise that you inspect for the source(s) of wear. Resample at the next service interval to monitor. Please note that this is a corrected copy for laboratory data updates for particle count.

PROBLEMATIC TEST RESULTS

Sample Status				**SEVERE**	---	---
Particles >6µm		ASTM D7647	>1300	▲ **1479**	---	---
Particles >14µm		ASTM D7647	>160	▲ **252**	---	---
Particles >21µm		ASTM D7647	>40	▲ **85**	---	---
Particles >38µm		ASTM D7647	>10	▲ **13**	---	---
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ **19/18/15**	---	---
White Metal	scalar	*Visual	NONE	⬢ **MODER**	---	---

Customer Id: DUNAUS
Sample No.: WC0806750
Lab Number: 05831123
Test Package: PLANT

To manage this report scan the QR code

To discuss the diagnosis or test data:
Doug Bogart +1 (800)237-1369 x4016
dougb@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

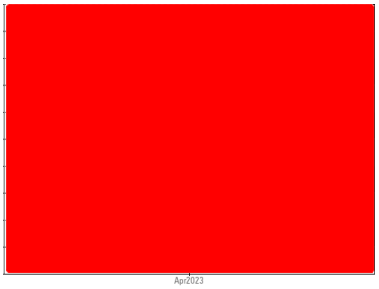
RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Inspect Wear Source	MISSED	May 09 2023	?	We advise that you inspect for the source(s) of wear.
Change Filter	MISSED	May 09 2023	?	We recommend you service the filters on this component.

HISTORICAL DIAGNOSIS

OIL ANALYSIS REPORT

Sample Rating Trend



VISUAL METAL

Machine Id
HCTS (S/N CB105-BL)
Component
Servo Valve Upstream Hydraulic System
Fluid
DEXRON-VI (--- GAL)

DIAGNOSIS

Recommendation
We recommend you service the filters on this component. We advise that you inspect for the source(s) of wear. Resample at the next service interval to monitor. Please note that this is a corrected copy for laboratory data updates for particle count.

Wear
Moderate concentration of visible metal present. All component wear rates are normal.

Contamination
There is a moderate amount of particulates present in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0806750**	---	---
Sample Date		Client Info		**24 Apr 2023**	---	---
Machine Age	hrs	Client Info		**0**	---	---
Oil Age	hrs	Client Info		**0**	---	---
Oil Changed		Client Info		**N/A**	---	---
Sample Status				**SEVERE**	---	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	**4**	---	---
Chromium	ppm	ASTM D5185m	>20	**0**	---	---
Nickel	ppm	ASTM D5185m	>20	**0**	---	---
Titanium	ppm	ASTM D5185m		**0**	---	---
Silver	ppm	ASTM D5185m		**0**	---	---
Aluminum	ppm	ASTM D5185m	>20	**1**	---	---
Lead	ppm	ASTM D5185m	>20	**<1**	---	---
Copper	ppm	ASTM D5185m	>20	**2**	---	---
Tin	ppm	ASTM D5185m	>20	**0**	---	---
Vanadium	ppm	ASTM D5185m		**0**	---	---
Cadmium	ppm	ASTM D5185m		**0**	---	---

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	75	**17**	---	---
Barium	ppm	ASTM D5185m	0	**0**	---	---
Molybdenum	ppm	ASTM D5185m	0	**3**	---	---
Manganese	ppm	ASTM D5185m		**0**	---	---
Magnesium	ppm	ASTM D5185m	0	**<1**	---	---
Calcium	ppm	ASTM D5185m	200	**74**	---	---
Phosphorus	ppm	ASTM D5185m	300	**175**	---	---
Zinc	ppm	ASTM D5185m	25	**9**	---	---
Sulfur	ppm	ASTM D5185m	1200	**1615**	---	---

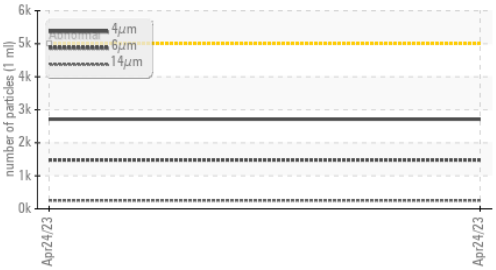
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	**1**	---	---
Sodium	ppm	ASTM D5185m		**0**	---	---
Potassium	ppm	ASTM D5185m	>20	**3**	---	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	**2714**	---	---
Particles >6µm		ASTM D7647	>1300	▲ **1479**	---	---
Particles >14µm		ASTM D7647	>160	▲ **252**	---	---
Particles >21µm		ASTM D7647	>40	▲ **85**	---	---
Particles >38µm		ASTM D7647	>10	▲ **13**	---	---
Particles >71µm		ASTM D7647	>3	**1**	---	---
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ **19/18/15**	---	---

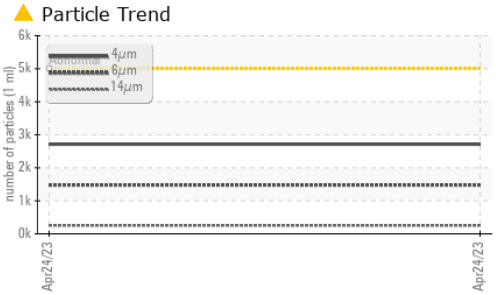
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		**0.77**	---	---

OIL ANALYSIS REPORT

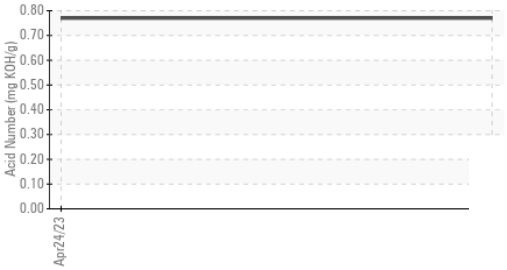
Particle Trend



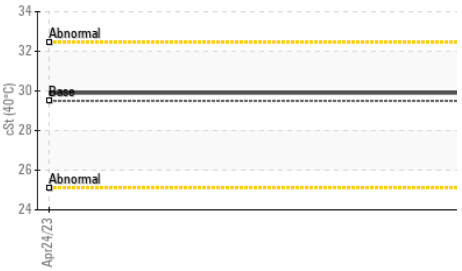
Particle Trend



Acid Number

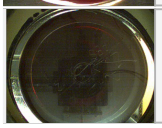


Viscosity @ 40°C



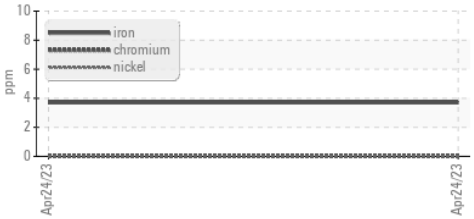
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**MODER**	---	---
Yellow Metal	scalar	*Visual	NONE	**NONE**	---	---
Precipitate	scalar	*Visual	NONE	**NONE**	---	---
Silt	scalar	*Visual	NONE	**NONE**	---	---
Debris	scalar	*Visual	NONE	**NONE**	---	---
Sand/Dirt	scalar	*Visual	NONE	**NONE**	---	---
Appearance	scalar	*Visual	NORML	**NORML**	---	---
Odor	scalar	*Visual	NORML	**NORML**	---	---
Emulsified Water	scalar	*Visual	>0.05	**NEG**	---	---
Free Water	scalar	*Visual		**NEG**	---	---

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	29.5	**29.9**	---	---

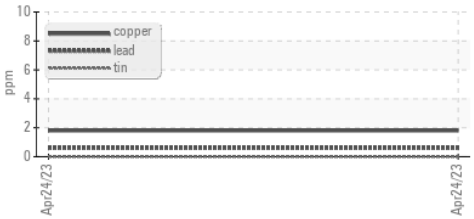
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color				*no image*	*no image*
Bottom				*no image*	*no image*

GRAPHS

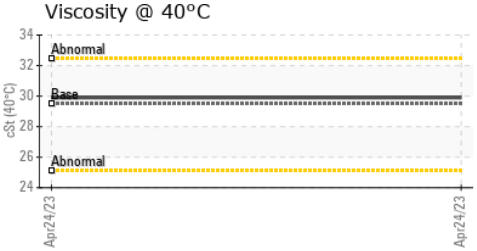
Ferrous Alloys



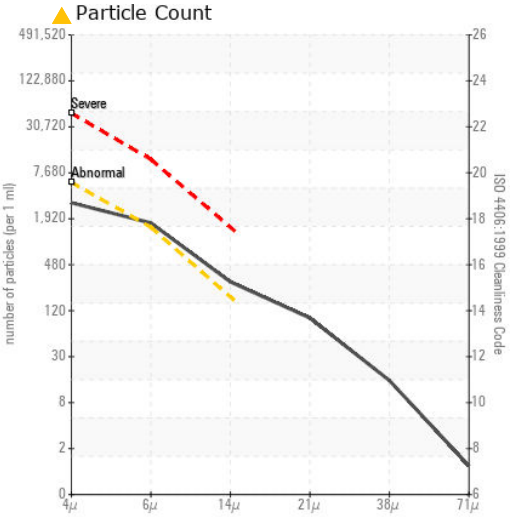
Non-ferrous Metals



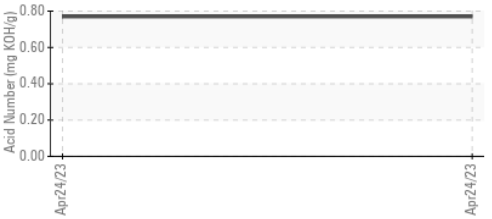
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0806750
Lab Number : 05831123
Unique Number : 10444616
Test Package : PLANT

Received : 27 Apr 2023
Diagnosed : 03 May 2023
Diagnostician : Doug Bogart

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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