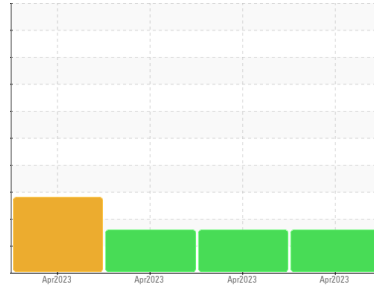




OIL ANALYSIS REPORT

Sample Rating Trend



Area
RIG 879
 Machine Id
R879-P-01
 Component
Pump Drive
 Fluid
NOT GIVEN (--- GAL)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample. Please note that this is a corrected copy.

Wear

All component wear rates are normal.

Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2	
Sample Number	Client Info	KL0012420	KL0012418	KL0009708	
Sample Date	Client Info	26 Apr 2023	23 Apr 2023	19 Apr 2023	
Machine Age	days	Client Info	45042	45039	45035
Oil Age	days	Client Info	0	0	0
Oil Changed	Client Info	N/A	N/A	Not Changd	
Sample Status		ABNORMAL	ABNORMAL	ABNORMAL	

WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >500	69	70	85
Chromium	ppm	ASTM D5185m >15	0	0	<1
Nickel	ppm	ASTM D5185m >10	0	0	0
Titanium	ppm	ASTM D5185m	0	0	<1
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >20	5	6	10
Lead	ppm	ASTM D5185m	0	0	0
Copper	ppm	ASTM D5185m >35	4	4	4
Tin	ppm	ASTM D5185m >4	0	0	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m	0	0	0
Barium	ppm	ASTM D5185m	4	4	5
Molybdenum	ppm	ASTM D5185m	9	9	10
Manganese	ppm	ASTM D5185m	0	0	<1
Magnesium	ppm	ASTM D5185m	9	9	14
Calcium	ppm	ASTM D5185m	465	502	597
Phosphorus	ppm	ASTM D5185m	31	31	34
Zinc	ppm	ASTM D5185m	19	19	14
Sulfur	ppm	ASTM D5185m	8783	8531	9421

CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >75	38	40	50
Sodium	ppm	ASTM D5185m	259	284	383
Potassium	ppm	ASTM D5185m >20	4	5	4

FLUID CLEANLINESS

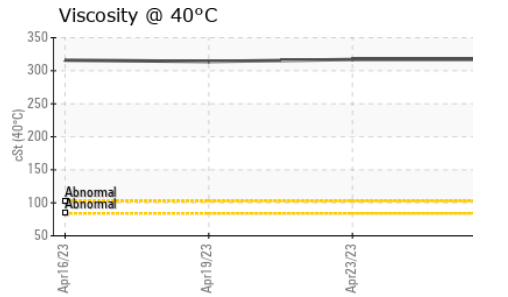
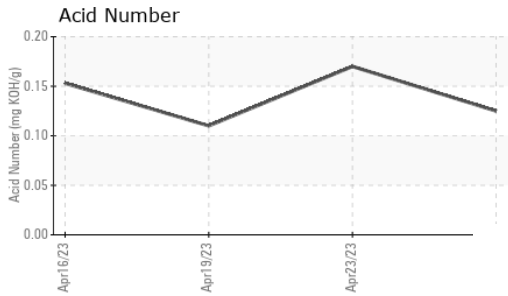
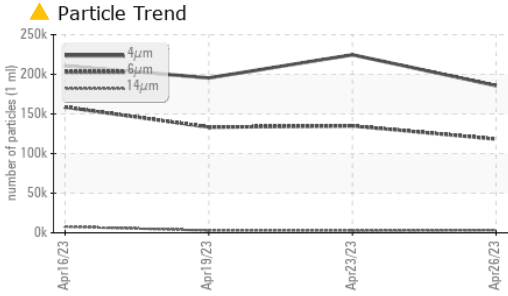
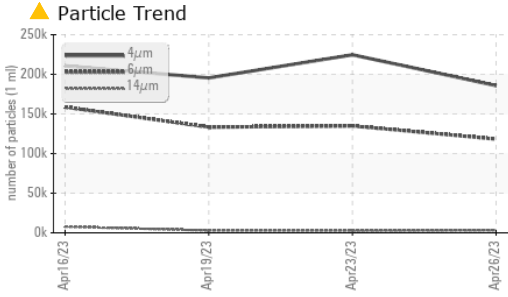
method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	185763	224656	195447
Particles >6µm	ASTM D7647 >5000	▲ 118258	▲ 134880	▲ 133368
Particles >14µm	ASTM D7647 >640	▲ 3139	▲ 2590	▲ 2875
Particles >21µm	ASTM D7647 >160	▲ 264	▲ 218	▲ 82
Particles >38µm	ASTM D7647 >40	3	2	1
Particles >71µm	ASTM D7647 >10	0	0	0
Oil Cleanliness	ISO 4406 (c) >19/16	▲ 24/19	▲ 24/19	▲ 24/19

FLUID DEGRADATION

method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045	0.125	0.17	0.11



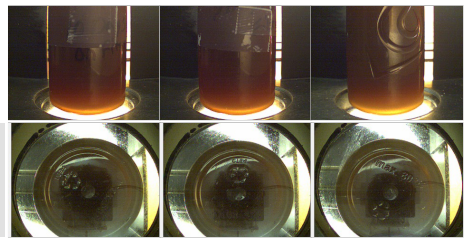
OIL ANALYSIS REPORT



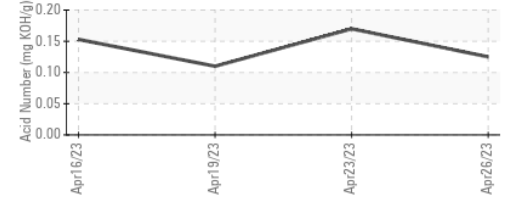
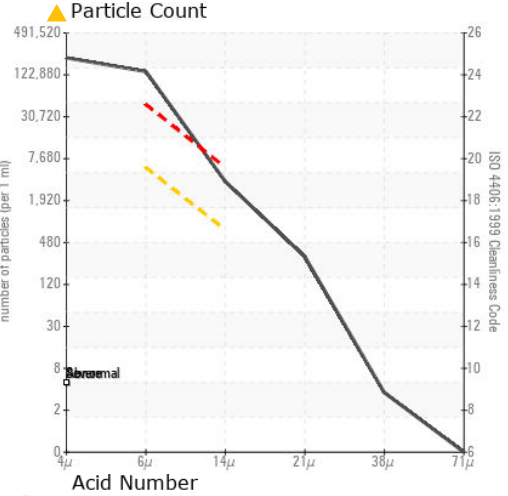
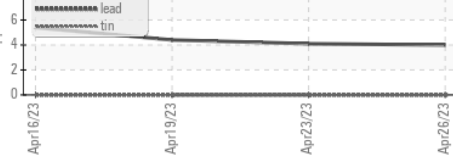
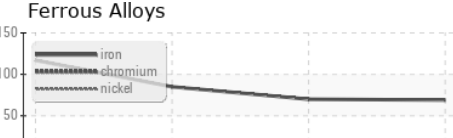
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	317	317	314

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					



GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KL0012420 **Received** : 01 May 2023
Lab Number : 05833877 **Diagnosed** : 03 May 2023
Unique Number : 10452680 **Diagnostician** : Doug Bogart
Test Package : MOB 2 (Additional Tests: PrtCount)

PATTERSON - UTI DRILLING
 9915 WEST INDUSTRIAL
 MIDLAND, TX
 US 79706
 Contact: MICHEAL EASTMAN
 micheal.eastman@patenergy.com
 T: (325)716-8686
 F: (432)561-9388

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)