

PROBLEM SUMMARY

Sample Rating Trend



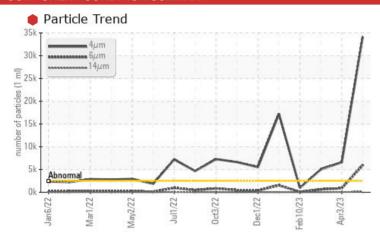
HSS - HIGH PRESS

Component

Hydraulic System

TOTAL AZOLLA ZS 22 (5 GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation.

PROBLEMATIC TEST RESULTS									
Sample Status			SEVERE	ABNORMAL	ABNORMAL				
Particles >4µm	ASTM D7647	>2500	34147	△ 6590	<u></u> 5037				
Particles >6µm	ASTM D7647	>640	5932	▲ 882	633				
Particles >14µm	ASTM D7647	>80	120	46	10				
Oil Cleanliness	ISO 4406 (c)	>18/16/13	22/20/14	20/17/13	2 0/16/10				

Customer Id: HAWCHANC Sample No.: WC0791100 Lab Number: 05836605 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Wes Davis +1 905-569-8600 x223 wesd@wearcheck.ca

To change component or sample information: Customer Service +1 1-800-237-1369 customerservice@wearcheck.com

RECOMMENDED ACTIONS								
Action	Status	Date	Done By	Description				
Change Filter	MISSED	Jun 12 2023	?	We recommend you service the filters on this component.				
Resample	MISSED	Jun 12 2023	?	Resample in 30-45 days to monitor this situation.				
Check Breathers	MISSED	Jun 12 2023	?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.				
Check Seals	MISSED	Jun 12 2023	?	Check seals and/or filters for points of contaminant entry.				

HISTORICAL DIAGNOSIS

03 Apr 2023 Diag: Doug Bogart

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No corrective action is recommended at this time. Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



01 Mar 2023 Diag: Jonathan Hester

ISO



No corrective action is recommended at this time. Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of silt (particulates < 6 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



10 Feb 2023 Diag: Don Baldridge

NORMAL



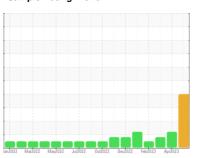
Resample at the next service interval to monitor. All component wear rates are normal. The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





OIL ANALYSIS REPORT

Sample Rating Trend





HSS - HIGH PRESS

Hydraulic System

TOTAL AZOLLA ZS 22 (5 GAL)

DIAGNOSIS

Recommendation

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation.

Wear

All component wear rates are normal.

Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil. The system cleanliness code is much higher than the acceptable limit for the target ISO 4406 cleanliness code.

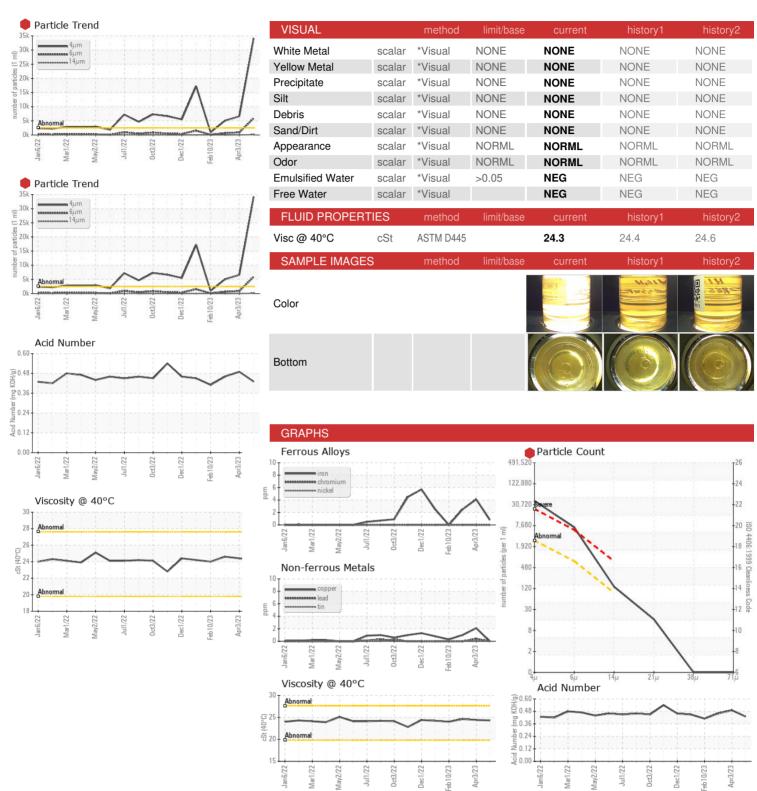
Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

		Jan2022 Marž	022 May2022 Jul2022	Oct2022 Dec2022 Feb2023	Apr2023	
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0791100	WC0700577	WC0700571
Sample Date		Client Info		02 May 2023	03 Apr 2023	01 Mar 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				SEVERE	ABNORMAL	ABNORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	<1	4	2
Chromium	ppm	ASTM D5185m	>20	0	0	0
Nickel	ppm	ASTM D5185m	>20	0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>20	<1	0	0
Lead	ppm	ASTM D5185m	>20	0	<1	0
Copper	ppm	ASTM D5185m	>20	0	2	1
Tin	ppm	ASTM D5185m	>20	0	0	0
Vanadium	ppm	ASTM D5185m		<1	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		3	<1	0
Barium	ppm	ASTM D5185m		0	1	0
Molybdenum	ppm	ASTM D5185m		0	<1	0
Manganese	ppm	ASTM D5185m		<1	0	0
Magnesium	ppm	ASTM D5185m		0	0	0
Calcium	ppm	ASTM D5185m		9	46	44
Phosphorus	ppm	ASTM D5185m		266	324	286
Zinc	ppm	ASTM D5185m		351	416	368
Sulfur	ppm	ASTM D5185m		494	965	871
CONTAMINANTS	8	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	<1	3	1
Sodium	ppm	ASTM D5185m		0	0	<1
Potassium	ppm	ASTM D5185m	>20	0	<1	0
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>2500	34147	△ 6590	▲ 5037
Particles >6μm		ASTM D7647	>640	9 5932	<u>▲</u> 882	633
Particles >14µm		ASTM D7647	>80	<u> </u>	46	10
Particles >21µm		ASTM D7647	>20	14	10	1
Particles >38µm		ASTM D7647	>4	0	1	0
Particles >71µm		ASTM D7647	>3	0	0	0
Oil Cleanliness		ISO 4406 (c)	>18/16/13	22/20/14	<u>^</u> 20/17/13	<u>^</u> 20/16/10
FLUID DEGRADA	NOITA	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.43	0.49	0.46



OIL ANALYSIS REPORT







Certificate L2367

Laboratory Sample No. Lab Number **Unique Number**

: WC0791100 : 05836605 : 10455408 Test Package : IND 2

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received : 03 May 2023 : 04 May 2023 Diagnosed

: Wes Davis Diagnostician

13020 JAMESBURG DR SUITE A HUNTERSVILLE, NC US 28078

HAWE HYDRAULICS - HUNTERSVILLE

Contact: Kristina Smith k.smith@hawe.com T: (704)927-5610

F: (704)509-6302

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)