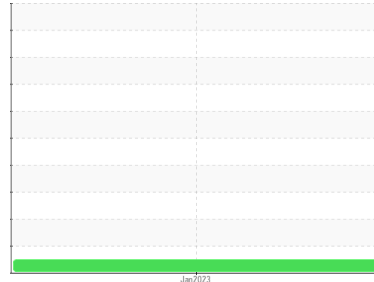




# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Machine Id  
**REACTOR MIXER**  
 Component  
**Gearbox**  
 Fluid  
**ISO VG 460 CLP/PAO (82 LTR)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

The water content is negligible. There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history 1	history 2
Sample Number	Client Info			<b>RP142296</b>	---	---
Sample Date	Client Info			<b>27 Jan 2023</b>	---	---
Machine Age	hrs	Client Info		<b>3500</b>	---	---
Oil Age	hrs	Client Info		<b>3500</b>	---	---
Oil Changed	Client Info			<b>Not Chngd</b>	---	---
Sample Status				<b>NORMAL</b>	---	---

WEAR METALS		method	limit/base	current	history 1	history 2
Iron	ppm	ASTM D5185m	>200	<b>&lt;1</b>	---	---
Chromium	ppm	ASTM D5185m	>15	<b>0</b>	---	---
Nickel	ppm	ASTM D5185m	>15	<b>0</b>	---	---
Titanium	ppm	ASTM D5185m		<b>0</b>	---	---
Silver	ppm	ASTM D5185m		<b>0</b>	---	---
Aluminum	ppm	ASTM D5185m	>25	<b>0</b>	---	---
Lead	ppm	ASTM D5185m	>100	<b>0</b>	---	---
Copper	ppm	ASTM D5185m	>200	<b>0</b>	---	---
Tin	ppm	ASTM D5185m	>25	<b>0</b>	---	---
Vanadium	ppm	ASTM D5185m		<b>0</b>	---	---
Cadmium	ppm	ASTM D5185m		<b>0</b>	---	---

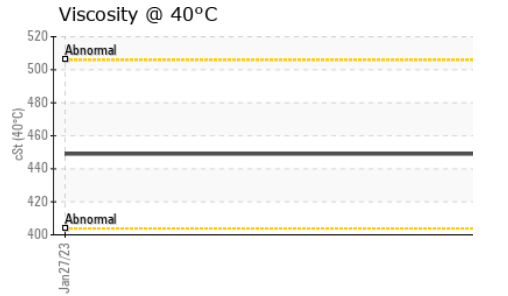
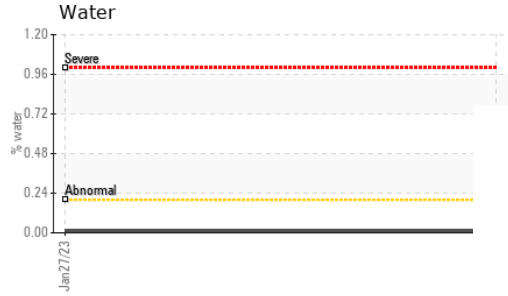
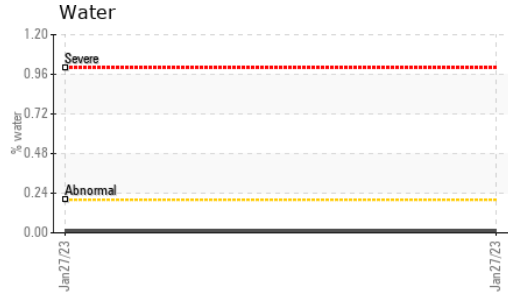
ADDITIVES		method	limit/base	current	history 1	history 2
Boron	ppm	ASTM D5185m		<b>0</b>	---	---
Barium	ppm	ASTM D5185m		<b>0</b>	---	---
Molybdenum	ppm	ASTM D5185m		<b>0</b>	---	---
Manganese	ppm	ASTM D5185m		<b>0</b>	---	---
Magnesium	ppm	ASTM D5185m		<b>&lt;1</b>	---	---
Calcium	ppm	ASTM D5185m		<b>0</b>	---	---
Phosphorus	ppm	ASTM D5185m		<b>441</b>	---	---
Zinc	ppm	ASTM D5185m		<b>&lt;1</b>	---	---

CONTAMINANTS		method	limit/base	current	history 1	history 2
Silicon	ppm	ASTM D5185m	>50	<b>19</b>	---	---
Sodium	ppm	ASTM D5185m		<b>0</b>	---	---
Potassium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	---	---
Water	%	ASTM D6304	>0.2	<b>0.012</b>	---	---
ppm Water	ppm	ASTM D6304	>2000	<b>123.2</b>	---	---

FLUID DEGRADATION		method	limit/base	current	history 1	history 2
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>0.60</b>	---	---

VISUAL		method	limit/base	current	history 1	history 2
White Metal	scalar	*Visual	NONE	<b>NONE</b>	---	---
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	---	---
Precipitate	scalar	*Visual	NONE	<b>NONE</b>	---	---
Silt	scalar	*Visual	NONE	<b>NONE</b>	---	---
Debris	scalar	*Visual	NONE	<b>NONE</b>	---	---
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	---	---
Appearance	scalar	*Visual	NORML	<b>NORML</b>	---	---
Odor	scalar	*Visual	NORML	<b>NORML</b>	---	---
Emulsified Water	scalar	*Visual	>0.2	<b>NEG</b>	---	---
Free Water	scalar	*Visual		<b>NEG</b>	---	---

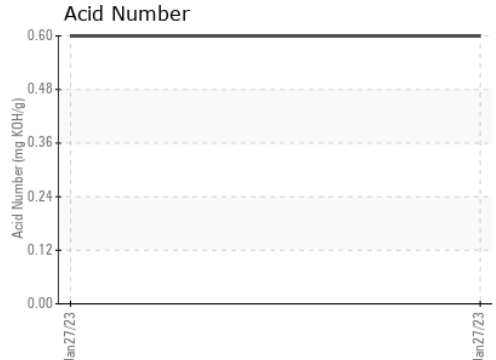
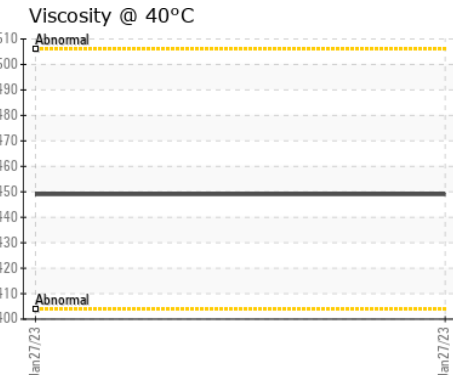
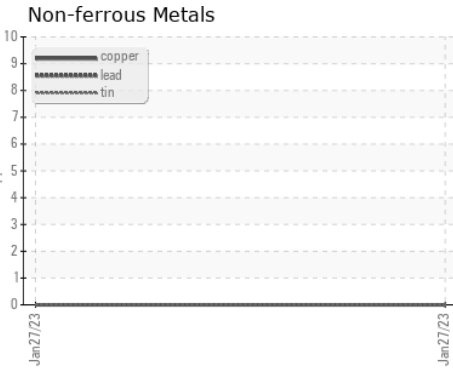
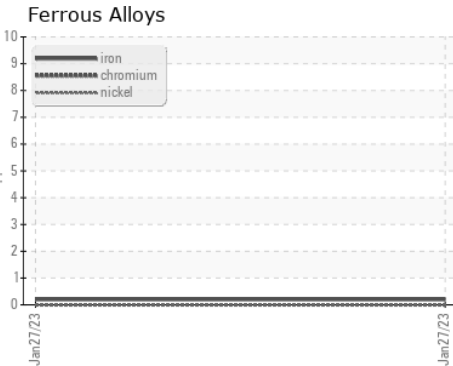
# OIL ANALYSIS REPORT



FLUID PROPERTIES		method	limit/base	current	history 1	history 2
Visc @ 40°C	cSt	ASTM D445		<b>449</b>	---	---

SAMPLE IMAGES		method	limit/base	current	history 1	history 2
Color					no image	no image
Bottom					no image	no image

## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : RP142296 **Received** : 03 May 2023  
**Lab Number** : **05836765** **Diagnosed** : 04 May 2023  
**Unique Number** : 10455568 **Diagnostician** : Wes Davis  
**Test Package** : IND 2

**BARRY CALLEBAUT**  
 9 KEYSTONE PARK  
 THROOP, PA  
 US 18512  
 Contact: BILLY ALFANO  
 billy\_alfano@barry-callebaut.com  
 T: (570)892-7500  
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)