

OIL ANALYSIS REPORT

Sample Rating Trend



Area 97 Machine Id [97] A97 V122 Component Center Agitator Gearbox Fluid GEAR LIFE 220 (6 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

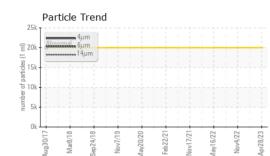
Fluid Condition

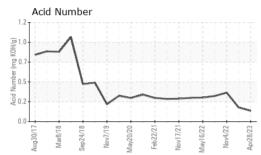
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

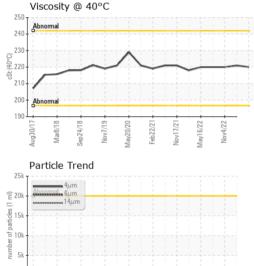
		.ug2017 Mar201	8 Sep2018 Nov2019 May2	020 Feb2021 Nov2021 May2022 No	v2022 Apr202	
SAMPLE INFORM	IATION	method	limit/base	current	history 1	history 2
Sample Number		Client Info		HPL0002813	HPL0001177	HPL0001734
Sample Date		Client Info		28 Apr 2023	06 Feb 2023	04 Nov 2022
Machine Age	hrs	Client Info		152160	0	148920
Oil Age	hrs	Client Info		4860	0	12600
Oil Changed		Client Info		Not Changd	Changed	Not Changd
Sample Status				NORMAL	NORMAL	NORMAL
WEAR METALS		method	limit/base	current	history 1	history 2
Iron	ppm	ASTM D5185m	>150	29	23	41
Chromium	ppm	ASTM D5185m	>10	0	0	0
Nickel	ppm	ASTM D5185m	>10	0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	7	6	9
Lead	ppm	ASTM D5185m	>100	0	<1	0
Copper	ppm	ASTM D5185m	>50	0	0	<1
Tin	ppm	ASTM D5185m	>10	0	<1	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history 1	history 2
Boron	ppm	ASTM D5185m		0	0	<1
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		<1	<1	<1
Magnesium	ppm	ASTM D5185m		4	<1	<1
Calcium	ppm	ASTM D5185m		53	46	63
Phosphorus	ppm	ASTM D5185m		165	167	308
Zinc	ppm	ASTM D5185m		113	102	245
Sulfur	ppm	ASTM D5185m		17587	19484	16664
CONTAMINANTS		method	limit/base	current	history 1	history 2
Silicon	ppm	ASTM D5185m	>50	18	14	24
Sodium	ppm	ASTM D5185m		0	1	2
Potassium	ppm	ASTM D5185m	>20	0	0	0
FLUID CLEANLIN	IESS	method	limit/base	current	history 1	history 2
Particles >4µm		ASTM D7647	>20000	10428		
Particles >6µm		ASTM D7647	>5000	591		
Particles >14µm		ASTM D7647	>640	9		
Particles >21µm		ASTM D7647	>160	2		
Particles >38µm		ASTM D7647	>40	0		
Particles >71µm		ASTM D7647	>10	0		
Oil Cleanliness		ISO 4406 (c)	>21/19/16	21/16/10		
FLUID DEGRADA	TION	method	limit/base	current	history 1	history 2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.13	0.17	0.35



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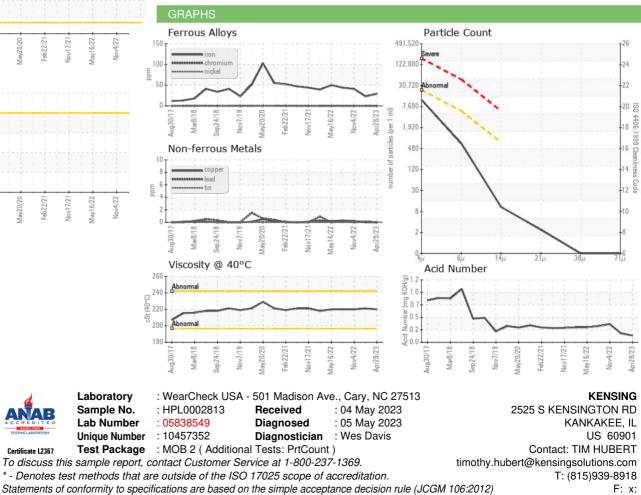


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Mar8/18 Sep 24/18 Nov7/19

VISUAL		method	limit/base	current	history 1	history 2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERTIES		method	limit/base	current	history 1	history 2
Visc @ 40°C	cSt	ASTM D445		220	221	220
SAMPLE IMAGES		method	limit/base	current	history 1	history 2
Color				no image	no image	
Bottom				no image	no image	



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Submitted By: TIM HUBERT

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