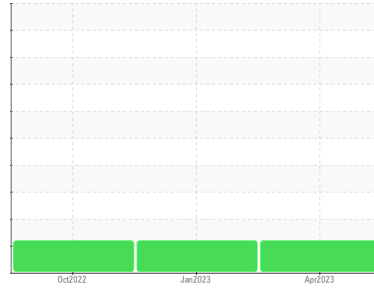




OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id
EXIT COIL CART

Component
Hydraulic System

Fluid
AW HYDRAULIC OIL ISO 32 (--- GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0761484	WC0755656	WC0701720
Sample Date	Client Info		20 Apr 2023	16 Jan 2023	08 Oct 2022
Machine Age	days	Client Info	0	0	0
Oil Age	days	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			ABNORMAL	ABNORMAL	ABNORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	3	4	2
Chromium	ppm	ASTM D5185m >20	0	0	0
Nickel	ppm	ASTM D5185m >20	0	0	0
Titanium	ppm	ASTM D5185m	0	0	0
Silver	ppm	ASTM D5185m	0	0	2
Aluminum	ppm	ASTM D5185m >20	1	<1	1
Lead	ppm	ASTM D5185m >20	0	0	<1
Copper	ppm	ASTM D5185m >20	2	2	2
Tin	ppm	ASTM D5185m >20	0	0	<1
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	<1

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 5	5	3	5
Barium	ppm	ASTM D5185m 5	0	<1	0
Molybdenum	ppm	ASTM D5185m 5	4	4	4
Manganese	ppm	ASTM D5185m	<1	0	<1
Magnesium	ppm	ASTM D5185m 25	23	18	14
Calcium	ppm	ASTM D5185m 200	128	108	112
Phosphorus	ppm	ASTM D5185m 300	284	306	315
Zinc	ppm	ASTM D5185m 370	347	390	401
Sulfur	ppm	ASTM D5185m 2500	1460	1593	1280

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	9	4	4
Sodium	ppm	ASTM D5185m	1	0	0
Potassium	ppm	ASTM D5185m >20	2	2	2
Water	%	ASTM D6304 >0.05	NEG	NEG	NEG

FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	▲ 51782	▲ 51469	---
Particles >6µm	ASTM D7647	>1300	▲ 1632	▲ 1881	---
Particles >14µm	ASTM D7647	>160	18	27	---
Particles >21µm	ASTM D7647	>40	4	5	---
Particles >38µm	ASTM D7647	>10	0	1	---
Particles >71µm	ASTM D7647	>3	0	0	---
Oil Cleanliness	ISO 4406 (c)	>19/17/14	▲ 23/18/11	▲ 23/18/12	---

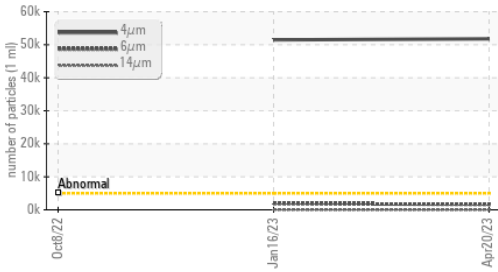
FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.57	0.28	0.31	0.38

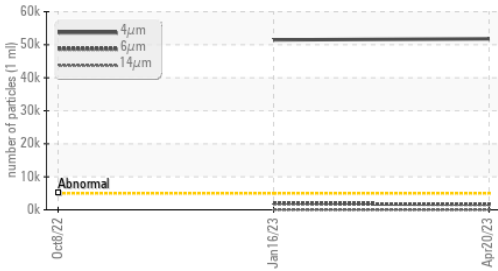


OIL ANALYSIS REPORT

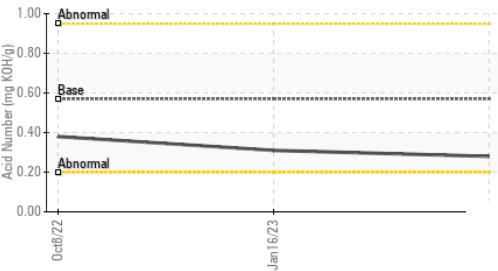
▲ Particle Trend



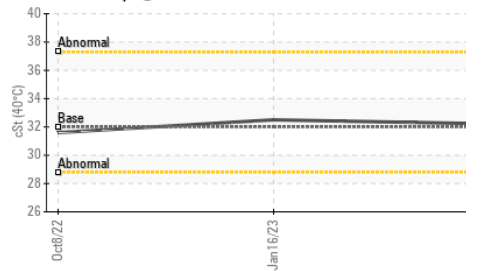
▲ Particle Trend



Acid Number



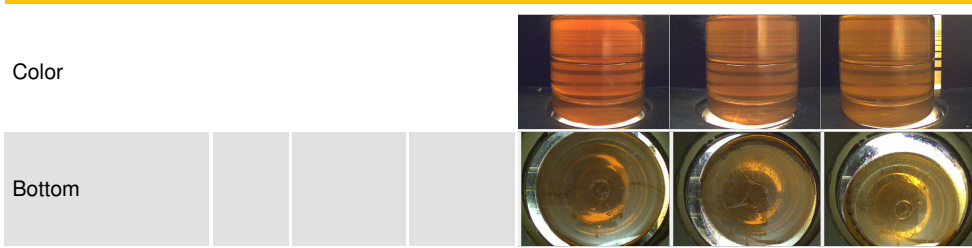
Viscosity @ 40°C



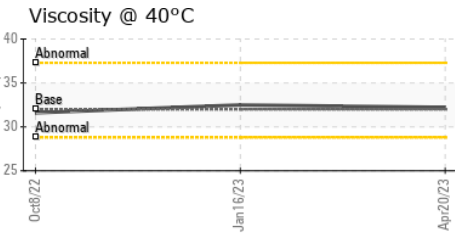
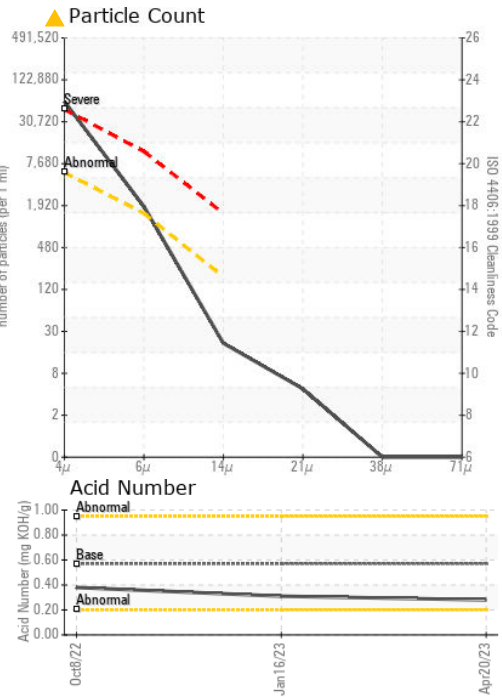
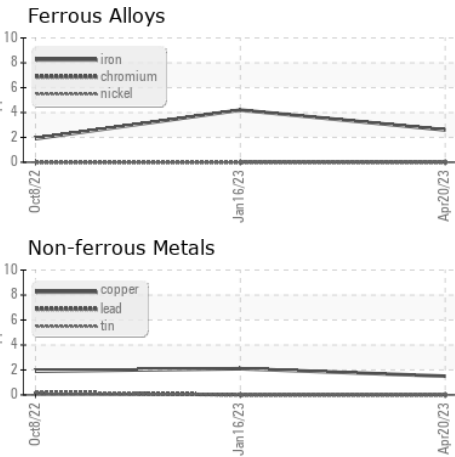
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	▲ MODER
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	32	32.22	32.5	31.6

SAMPLE IMAGES



GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0761484 **Received** : 05 May 2023
Lab Number : 05839210 **Diagnosed** : 10 May 2023
Unique Number : 10458013 **Diagnostician** : Jonathan Hester
Test Package : PLANT

ALL METALS PROCESSING & LOGISTICS
 100 ALL METALS DR
 CARTERSVILLE, GA
 US 30120
 Contact: JASON WEISS
 jasonweiss@allmetals.com
 T: (770)427-7379
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)