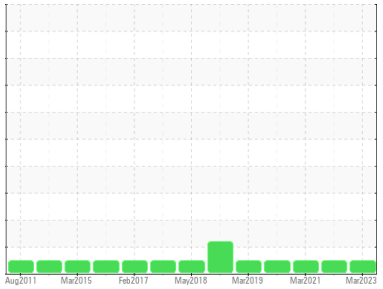
DIAMOND WTG ENGINEERING & SERVICES, INC.
a group company of MITSUBISHI HEAVY INDUSTRIES, LTD.

OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL

Machine Id
E312 (S/N 6412-09)
Component
Wind Turbine Gearbox
Fluid
MOBIL MOBILGEAR SHC XMP 320 (74 GAL)

DIAGNOSIS

Recommendation
Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
There is no indication of any contamination in the component. The amount and size of particulates present in the system is acceptable.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**MHI025163**	MHI017005	MHI017017
Sample Date		Client Info		**23 Mar 2023**	31 Mar 2022	02 Mar 2021
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**87408**	81821	75260
Oil Changed		Client Info		**Not Changd**	Not Changd	Not Changd
Sample Status				**NORMAL**	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184	>200	**13**	22	16
Iron	ppm	ASTM D5185m	>200	**6**	6	5
Chromium	ppm	ASTM D5185m	>3	**0**	0	0
Nickel	ppm	ASTM D5185m	>3	**0**	0	<1
Titanium	ppm	ASTM D5185m	>10	**0**	0	0
Silver	ppm	ASTM D5185m		**0**	<1	<1
Aluminum	ppm	ASTM D5185m	>30	**<1**	0	0
Lead	ppm	ASTM D5185m	>15	**0**	0	0
Copper	ppm	ASTM D5185m	>75	**28**	23	9
Tin	ppm	ASTM D5185m	>10	**0**	0	0
Antimony	ppm	ASTM D5185m	>5	**---**	---	0
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	**0**	1	2
Barium	ppm	ASTM D5185m		**0**	0	0
Molybdenum	ppm	ASTM D5185m	0	**0**	0	0
Manganese	ppm	ASTM D5185m		**<1**	<1	<1
Magnesium	ppm	ASTM D5185m		**0**	0	0
Calcium	ppm	ASTM D5185m	0	**0**	0	0
Phosphorus	ppm	ASTM D5185m	485	**351**	413	356
Zinc	ppm	ASTM D5185m	0	**0**	14	<1
Sulfur	ppm	ASTM D5185m		**3670**	3835	3332

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>+30	**<1**	2	0
Sodium	ppm	ASTM D5185m	>15	**0**	0	1
Potassium	ppm	ASTM D5185m	>20	**<1**	0	0
Water	%	ASTM D6304	>0.1	**0.013**	0.006	0.011
ppm Water	ppm	ASTM D6304	>1000	**134.5**	64.6	118.0

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		**845**	245	327
Particles >6µm		ASTM D7647	>5000	**178**	70	101
Particles >14µm		ASTM D7647	>640	**10**	13	15
Particles >21µm		ASTM D7647	>160	**2**	6	6
Particles >38µm		ASTM D7647	>40	**0**	4	0
Particles >71µm		ASTM D7647	>10	**0**	2	0
Oil Cleanliness		ISO 4406 (c)	>--/19/16	**17/15/10**	15/13/11	16/14/11

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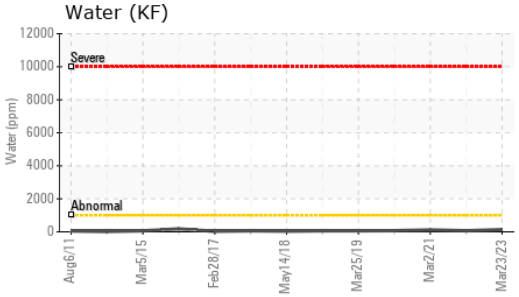
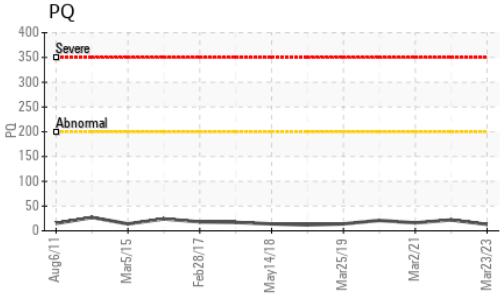
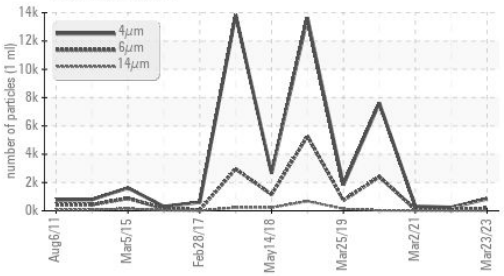
Water (KF)



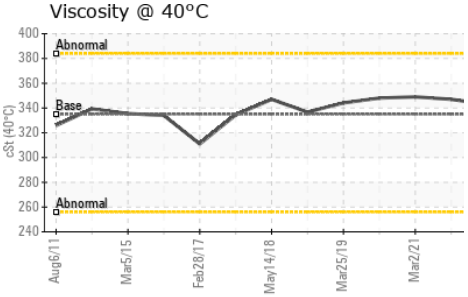
PQ



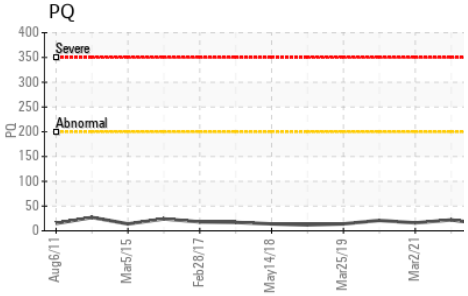
Particle Trend



Viscosity @ 40°C



PQ

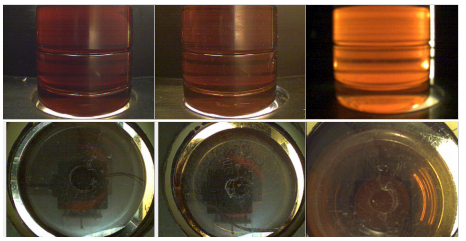


FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.85	**0.88**	1.00	0.974

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

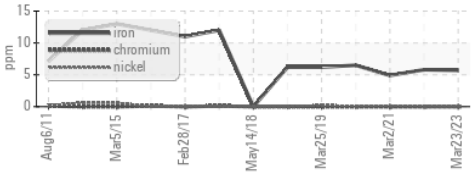
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	335	**343**	347	349

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

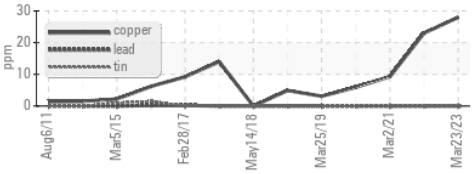


GRAPHS

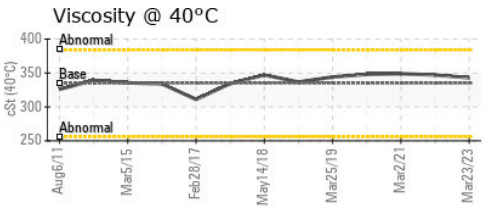
Ferrous Alloys



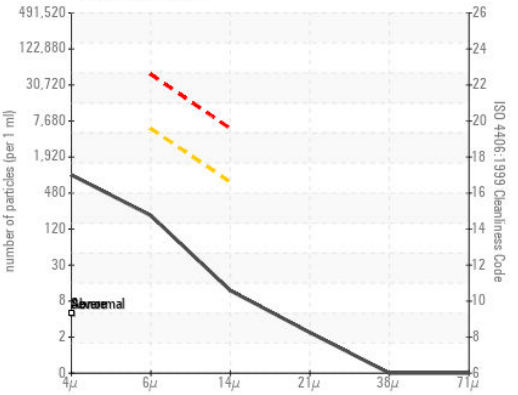
Non-ferrous Metals



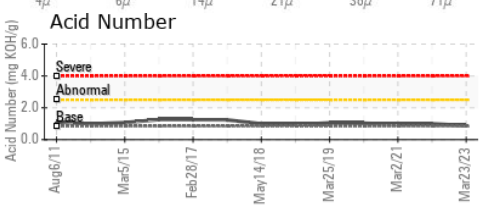
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : MHI025163 **Received** : 05 May 2023
Lab Number : 05839222 **Diagnosed** : 09 May 2023
Unique Number : 10458025 **Diagnostician** : Don Baldridge
Test Package : IND 2 (Additional Tests: KF, PQ, PrtCount)

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

DIAMOND WTG - DILLON
P.O. BOX 880
DESERT HOT SPRINGS, CA
US 92240
Contact: DANIEL BOYD
daniel.boyd@diamondwtg.com
T: (760)329-7171
F: (760)329-7122