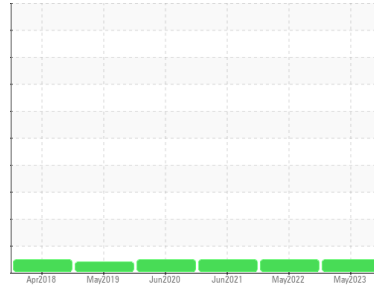




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id
BEKUM 18 (S/N 991405-5-145)

Component
Hydraulic System

Fluid
SUNOCO SUNVIS 846 ISO 46 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.
NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear

All component wear rates are normal.

Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			WC0806504	WC0688533	WC0597602
Sample Date	Client Info			03 May 2023	09 May 2022	30 Jun 2021
Machine Age	hrs	Client Info		27390	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed	Client Info			N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	<1	<1	<1
Chromium	ppm	ASTM D5185m	>20	0	0	0
Nickel	ppm	ASTM D5185m	>20	<1	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	<1	0
Aluminum	ppm	ASTM D5185m	>20	0	0	<1
Lead	ppm	ASTM D5185m	>20	<1	0	<1
Copper	ppm	ASTM D5185m	>20	7	2	2
Tin	ppm	ASTM D5185m	>20	<1	0	0
Antimony	ppm	ASTM D5185m		---	---	<1
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		2	3	4
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		<1	<1	<1
Manganese	ppm	ASTM D5185m		0	0	0
Magnesium	ppm	ASTM D5185m		9	7	12
Calcium	ppm	ASTM D5185m		98	101	93
Phosphorus	ppm	ASTM D5185m		345	370	315
Zinc	ppm	ASTM D5185m		467	431	438
Sulfur	ppm	ASTM D5185m		2187	1532	1049

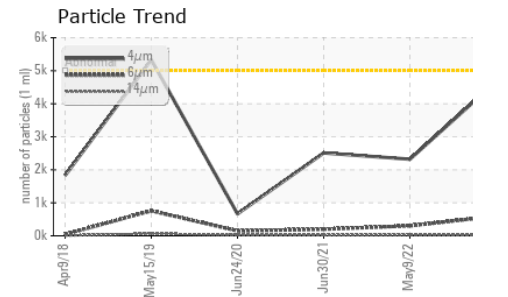
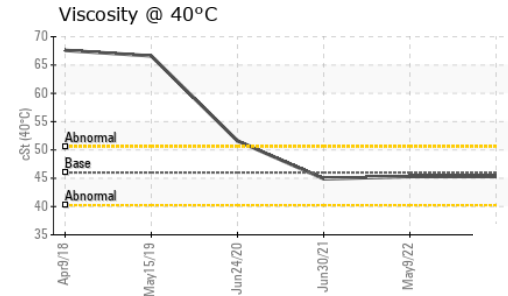
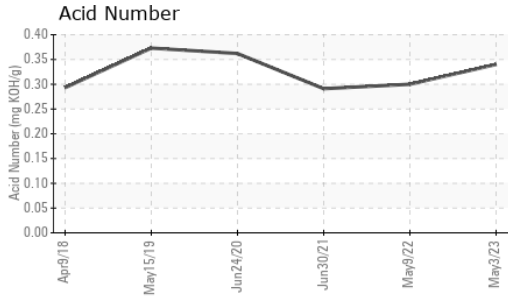
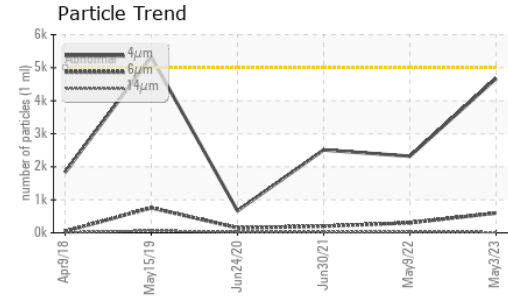
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	0	0	0
Sodium	ppm	ASTM D5185m		0	<1	<1
Potassium	ppm	ASTM D5185m	>20	<1	0	0

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	4672	2319	2510
Particles >6µm		ASTM D7647	>1300	598	302	198
Particles >14µm		ASTM D7647	>160	16	28	19
Particles >21µm		ASTM D7647	>40	1	7	5
Particles >38µm		ASTM D7647	>10	0	1	0
Particles >71µm		ASTM D7647	>3	0	0	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	19/16/11	18/15/12	19/15/11

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.34	0.30	0.291



OIL ANALYSIS REPORT

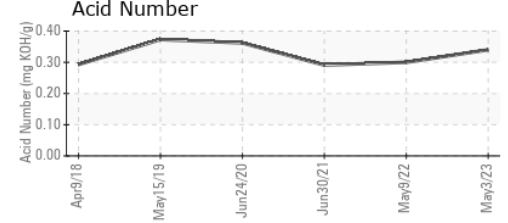
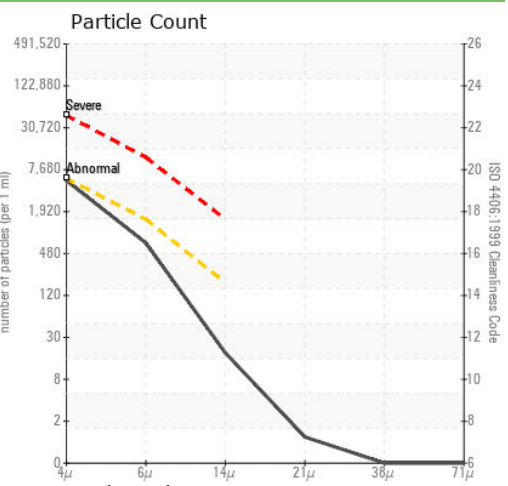
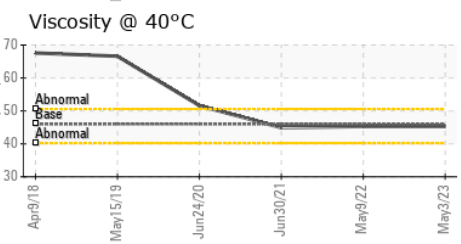
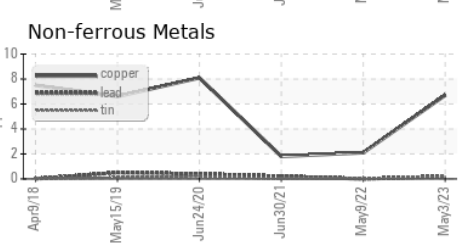
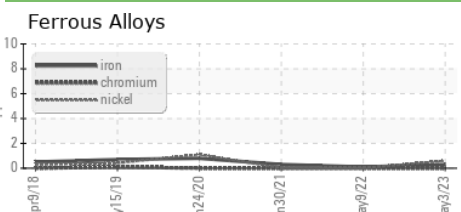


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46.0	45.3	44.9

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0806504
Lab Number : 05842077
Unique Number : 10466184
Test Package : IND 2
Received : 09 May 2023
Diagnosed : 10 May 2023
Diagnostician : Wes Davis

Altium Packaging - BERWICK - Plant 1031A
 910 7TH AVE
 BERWICK, PA
 US 18603
 Contact: CARL WHITMIRE
 carl.whitmirejr@altiumpkg.com
 T:
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)