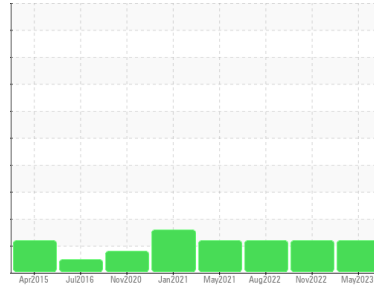




# PROBLEM SUMMARY

## Sample Rating Trend



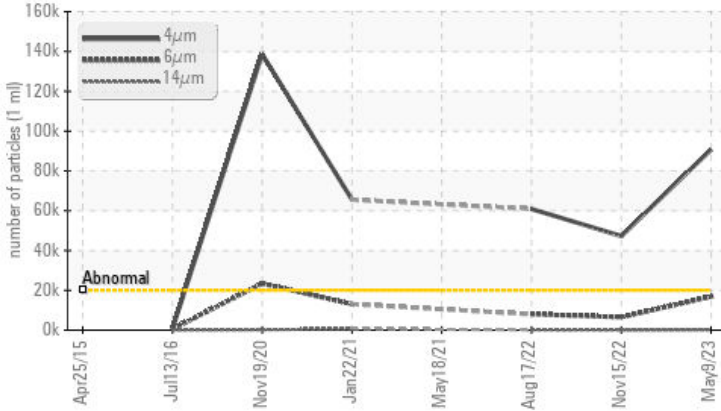
ISO



Machine Id  
**0135SC02**  
 Component  
**Gearbox**  
 Fluid  
**SH 1022 (15 GAL)**

## COMPONENT CONDITION SUMMARY

### ▲ Particle Trend



## RECOMMENDATION

We recommend you service the filters on this component. We recommend an early resample to monitor this condition.

## PROBLEMATIC TEST RESULTS

Sample Status			ABNORMAL	ABNORMAL	ABNORMAL
Particles >4µm	ASTM D7647	>20000	▲ 90655	▲ 47266	▲ 60888
Particles >6µm	ASTM D7647	>5000	▲ 16838	▲ 6514	▲ 7980
Oil Cleanliness	ISO 4406 (c)	>21/19/15	▲ 24/21/15	▲ 23/20/13	▲ 23/20/13

Customer Id: FLAMONNC  
 Sample No.: WC0730498  
 Lab Number: 05844414  
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
 Wes Davis +1 905-569-8600 x223  
[wesd@wearcheck.ca](mailto:wesd@wearcheck.ca)

To change component or sample information:  
 Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	MISSED	Sep 22 2023	?	We recommend you service the filters on this component.
Resample	MISSED	Sep 22 2023	?	We recommend an early resample to monitor this condition.

## HISTORICAL DIAGNOSIS

### 15 Nov 2022 Diag: Wes Davis

ISO



We recommend you service the filters on this component. We recommend an early resample to monitor this condition. All component wear rates are normal. Oil Cleanliness are abnormally high. Particles >4µm are abnormally high. Particles >6µm are notably high. The water content is negligible. The system cleanliness is above the acceptable limit for the target ISO 4406 cleanliness code. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

view report



### 17 Aug 2022 Diag: Wes Davis

ISO



We recommend you service the filters on this component. We recommend an early resample to monitor this condition. All component wear rates are normal. Oil Cleanliness are abnormally high. Particles >4µm are abnormally high. Particles >6µm are notably high. The water content is negligible. The system cleanliness is above the acceptable limit for the target ISO 4406 cleanliness code. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

view report



### 18 May 2021 Diag: Don Baldrige

VISUAL METAL



We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. We were unable to perform a particle count due to metal particles present in this sample. Moderate concentration of visible metal present. All component wear rates are normal. No other contaminants were detected in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

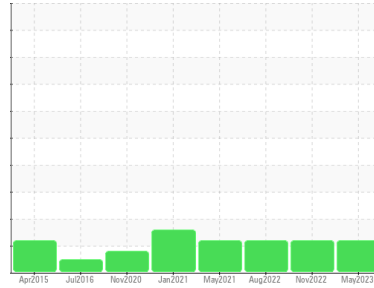
view report





# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id  
**0135SC02**  
 Component  
**Gearbox**  
 Fluid  
**SH 1022 (15 GAL)**

## DIAGNOSIS

### Recommendation

We recommend you service the filters on this component. We recommend an early resample to monitor this condition.

### Wear

All component wear rates are normal.

### Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The system cleanliness is above the acceptable limit for the target ISO 4406 cleanliness code.

### Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0730498</b>	WC0668094	WC0635773
Sample Date	Client Info		<b>09 May 2023</b>	15 Nov 2022	17 Aug 2022
Machine Age	hrs	Client Info	<b>0</b>	0	0
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>Not Changed</b>	Not Changed	N/A
Sample Status			<b>ABNORMAL</b>	ABNORMAL	ABNORMAL

## CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.2	<b>NEG</b>	NEG	NEG

## WEAR METALS

	method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m	>200	<b>135</b>	121	122
Chromium	ppm	ASTM D5185m	>15	<b>1</b>	<1	1
Nickel	ppm	ASTM D5185m	>15	<b>&lt;1</b>	0	0
Titanium	ppm	ASTM D5185m		<b>0</b>	0	0
Silver	ppm	ASTM D5185m		<b>0</b>	0	<1
Aluminum	ppm	ASTM D5185m	>25	<b>0</b>	0	<1
Lead	ppm	ASTM D5185m	>100	<b>0</b>	0	<1
Copper	ppm	ASTM D5185m	>200	<b>&lt;1</b>	<1	<1
Tin	ppm	ASTM D5185m	>25	<b>0</b>	0	0
Antimony	ppm	ASTM D5185m	>5	<b>---</b>	---	---
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	<1

## ADDITIVES

	method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m		<b>22</b>	24	28
Barium	ppm	ASTM D5185m		<b>0</b>	1	0
Molybdenum	ppm	ASTM D5185m		<b>0</b>	0	0
Manganese	ppm	ASTM D5185m		<b>1</b>	<1	1
Magnesium	ppm	ASTM D5185m		<b>&lt;1</b>	<1	<1
Calcium	ppm	ASTM D5185m		<b>&lt;1</b>	2	2
Phosphorus	ppm	ASTM D5185m		<b>491</b>	485	491
Zinc	ppm	ASTM D5185m		<b>13</b>	12	11
Sulfur	ppm	ASTM D5185m		<b>10439</b>	9032	9494

## CONTAMINANTS

	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m	>50	<b>8</b>	7	6
Sodium	ppm	ASTM D5185m		<b>0</b>	0	0
Potassium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	2	1

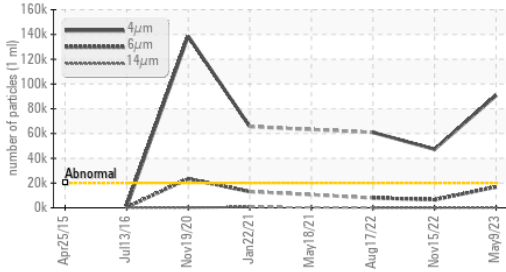
## FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>20000	<b>▲ 90655</b>	▲ 47266	▲ 60888
Particles >6µm	ASTM D7647	>5000	<b>▲ 16838</b>	▲ 6514	▲ 7980
Particles >14µm	ASTM D7647	>320	<b>179</b>	53	74
Particles >21µm	ASTM D7647	>80	<b>19</b>	8	10
Particles >38µm	ASTM D7647	>20	<b>0</b>	1	3
Particles >71µm	ASTM D7647	>4	<b>0</b>	0	3
Oil Cleanliness	ISO 4406 (c)	>21/19/15	<b>▲ 24/21/15</b>	▲ 23/20/13	▲ 23/20/13

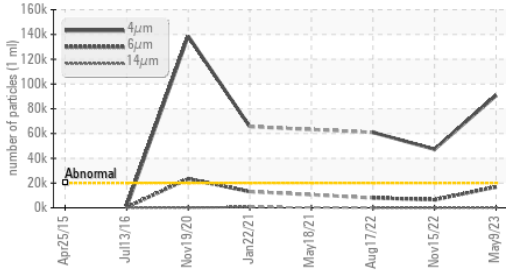


# OIL ANALYSIS REPORT

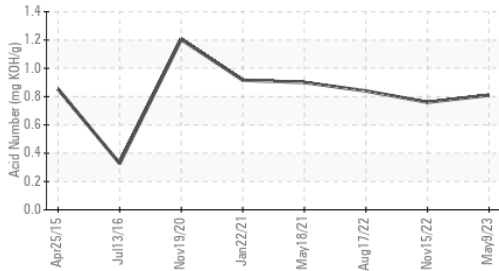
## Particle Trend



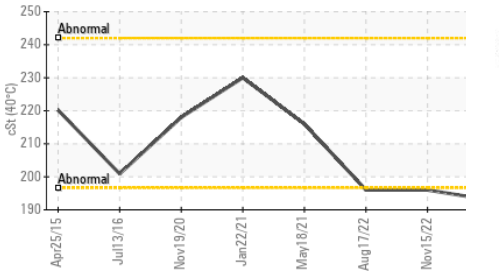
## Particle Trend



## Acid Number



## Viscosity @ 40°C

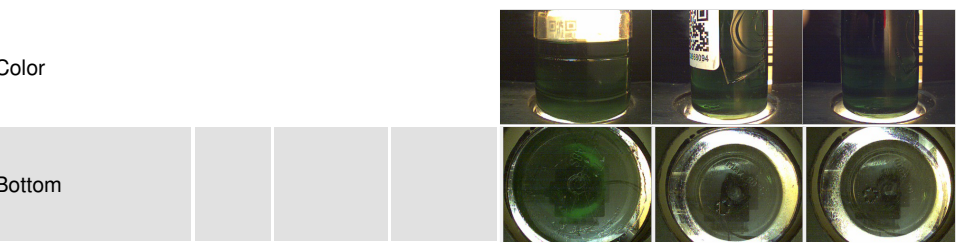


FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>0.81</b>	0.76	0.84

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	<b>LIGHT</b>	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	<b>NEG</b>	NEG	NEG
Free Water	scalar	*Visual		<b>NEG</b>	NEG	NEG

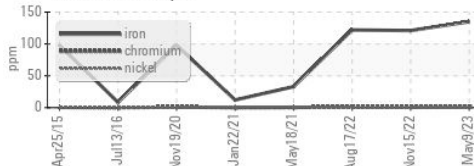
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445		<b>193</b>	196	196

## SAMPLE IMAGES

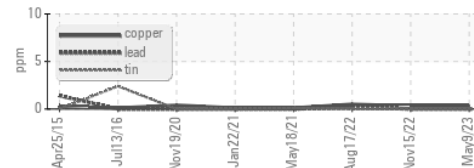


## GRAPHS

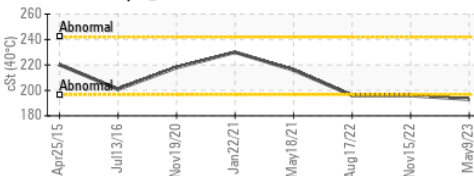
### Ferrous Alloys



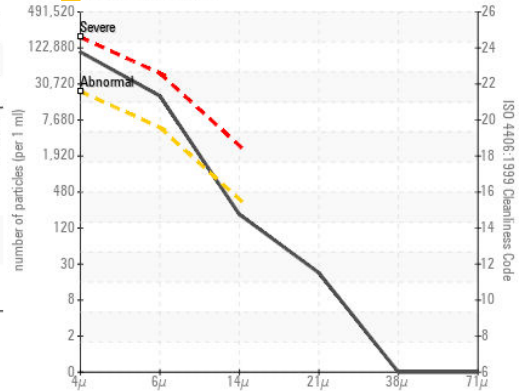
### Non-ferrous Metals



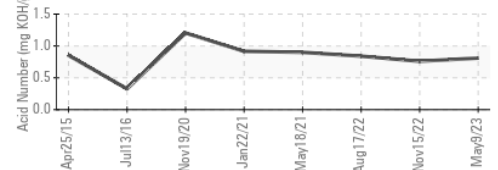
### Viscosity @ 40°C



### Particle Count



### Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
 Sample No. : WC0730498 Received : 11 May 2023  
 Lab Number : 05844414 Diagnosed : 12 May 2023  
 Unique Number : 10468521 Diagnostician : Wes Davis  
 Test Package : IND 2 ( Additional Tests: PrtCount )

**ARAUCO FLAKEBOARD - MDF**  
 985 CORINTH RD  
 MONCURE, NC  
 US

Contact: CHRISTOPHER JACKSON  
 christopher.jackson@arauco.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
F: