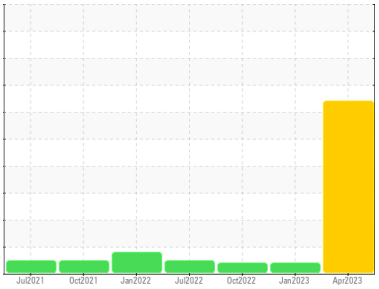
PROBLEM SUMMARY

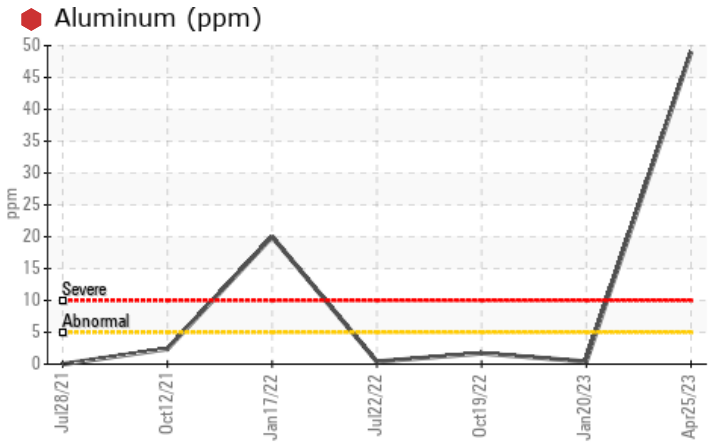
Sample Rating Trend

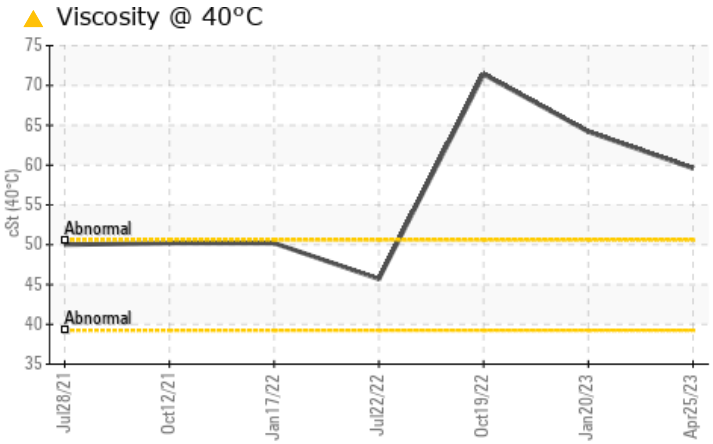


WEAR

Machine Id
SULLAIR PAM 1 GAS
Component
Screw Compressor
Fluid
CAMCO 91-46 HT (5 GAL)

COMPONENT CONDITION SUMMARY





RECOMMENDATION

Oil and filter change at the time of sampling has been noted. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

PROBLEMATIC TEST RESULTS

Sample Status				**SEVERE**	ATTENTION	ATTENTION
Aluminum	ppm	ASTM D5185m	>5	**49**	<1	2

Customer Id: ATIMONNC
Sample No.: WC0749063
Lab Number: 05844503
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Jonathan Hester +1 919-379-4092 x4092
jhester@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Inspect Wear Source	---	---	?	We advise that you inspect for the source(s) of wear.
Change Fluid	---	---	?	Oil and filter change at the time of sampling has been noted.
Change Filter	---	---	?	Oil and filter change at the time of sampling has been noted.
Resample	---	---	?	We recommend an early resample to monitor this condition.

HISTORICAL DIAGNOSIS

20 Jan 2023 Diag: Jonathan Hester

VISCOSITY

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.All component wear rates are normal. There is no indication of any contamination in the oil. The oil viscosity is higher than normal. Confirm oil type. The AN level is acceptable for this fluid.

view report

19 Oct 2022 Diag: Jonathan Hester

VISCOSITY

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.All component wear rates are normal. There is no indication of any contamination in the oil. The oil viscosity is higher than normal. Confirm oil type. The AN level is acceptable for this fluid.

view report

22 Jul 2022 Diag: Jonathan Hester

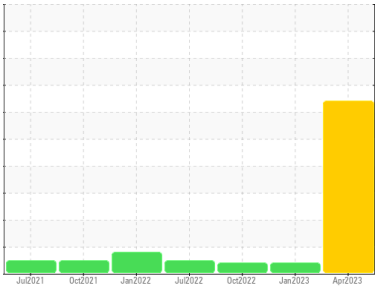
NORMAL

Resample at the next service interval to monitor.All component wear rates are normal. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

OIL ANALYSIS REPORT

Sample Rating Trend



WEAR

Machine Id
SULLAIR PAM 1 GAS
Component
Screw Compressor
Fluid
CAMCO 91-46 HT (5 GAL)

DIAGNOSIS

Recommendation
Oil and filter change at the time of sampling has been noted. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

Wear
The aluminum level is severe.

Contamination
There is no indication of any contamination in the oil.

Fluid Condition
The oil viscosity is higher than normal. Confirm oil type. The AN level is acceptable for this fluid.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0749063**	WC0749065	WC0749049
Sample Date		Client Info		**25 Apr 2023**	20 Jan 2023	19 Oct 2022
Machine Age	days	Client Info		**0**	15	0
Oil Age	days	Client Info		**21**	15	0
Oil Changed		Client Info		**Changed**	Changed	Changed
Sample Status				**SEVERE**	ATTENTION	ATTENTION

CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>0.1	**NEG**	NEG	NEG

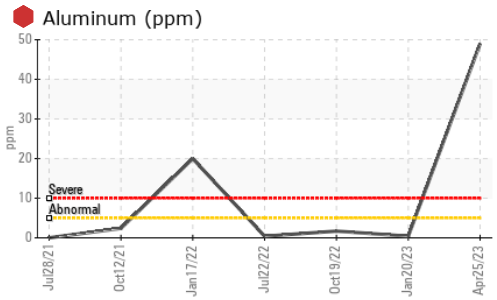
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>60	**4**	3	2
Chromium	ppm	ASTM D5185m	>4	**0**	0	0
Nickel	ppm	ASTM D5185m		**<1**	0	0
Titanium	ppm	ASTM D5185m		**0**	0	0
Silver	ppm	ASTM D5185m		**0**	0	<1
Aluminum	ppm	ASTM D5185m	>5	**49**	<1	2
Lead	ppm	ASTM D5185m	>10	**0**	0	0
Copper	ppm	ASTM D5185m	>30	**2**	<1	<1
Tin	ppm	ASTM D5185m	>15	**<1**	0	0
Vanadium	ppm	ASTM D5185m		**0**	0	<1
Cadmium	ppm	ASTM D5185m		**0**	0	0

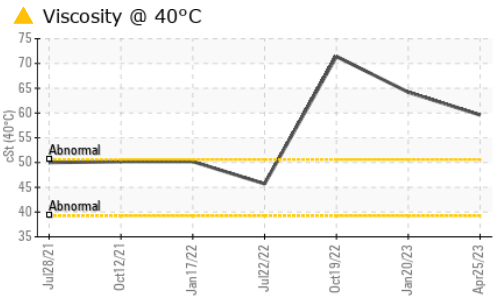
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**0**	0	0
Barium	ppm	ASTM D5185m		**0**	2	0
Molybdenum	ppm	ASTM D5185m		**0**	<1	0
Manganese	ppm	ASTM D5185m		**0**	0	<1
Magnesium	ppm	ASTM D5185m		**<1**	0	0
Calcium	ppm	ASTM D5185m		**0**	0	0
Phosphorus	ppm	ASTM D5185m		**13**	17	27
Zinc	ppm	ASTM D5185m		**79**	55	54
Sulfur	ppm	ASTM D5185m		**374**	579	524

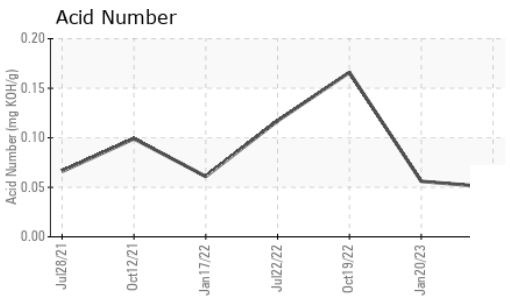
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	**1**	1	2
Sodium	ppm	ASTM D5185m		**0**	0	0
Potassium	ppm	ASTM D5185m	>20	**<1**	0	0

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		**0.05**	0.056	0.166

OIL ANALYSIS REPORT

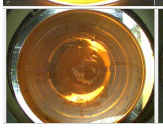




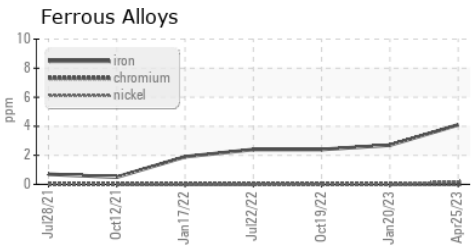


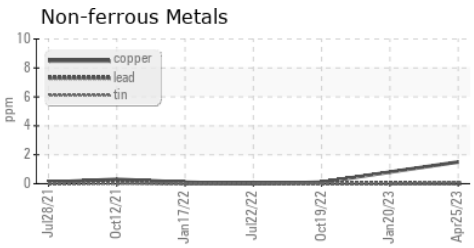
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**LIGHT**	LIGHT	VLITE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

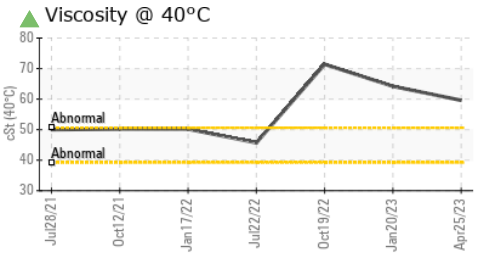
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445		▲ **59.6**	▲ 64.2	▲ 71.41

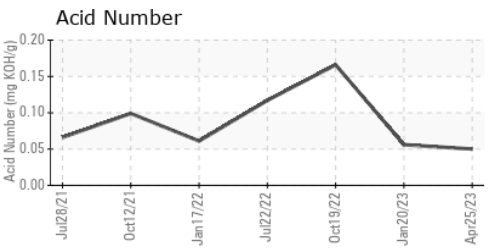
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					*no image*
Bottom					*no image*

GRAPHS









Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0749063
Lab Number : 05844503
Unique Number : 10468610
Test Package : IND 2

Recieved : 11 May 2023
Diagnosed : 15 May 2023
Diagnostician : Jonathan Hester

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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