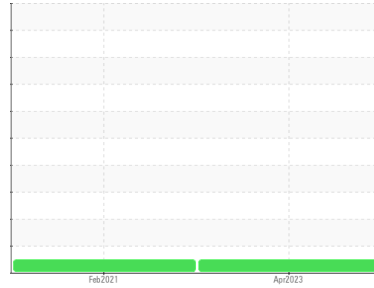




OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Machine Id
7247919 (S/N 1690)

Component
Compressor

Fluid
KAESER SIGMA (OEM) M-460 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			KCP52311	KCP30768	---
Sample Date	Client Info			28 Apr 2023	24 Feb 2021	---
Machine Age	hrs Client Info			25087	7008	---
Oil Age	hrs Client Info			7340	4797	---
Oil Changed	Client Info			Changed	Changed	---
Sample Status				NORMAL	NORMAL	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	2	---
Chromium	ppm	ASTM D5185m	>10	0	0	---
Nickel	ppm	ASTM D5185m	>3	0	0	---
Titanium	ppm	ASTM D5185m	>3	0	0	---
Silver	ppm	ASTM D5185m	>2	0	<1	---
Aluminum	ppm	ASTM D5185m	>10	0	0	---
Lead	ppm	ASTM D5185m	>10	0	<1	---
Copper	ppm	ASTM D5185m	>50	8	5	---
Tin	ppm	ASTM D5185m	>10	<1	<1	---
Antimony	ppm	ASTM D5185m		---	0	---
Vanadium	ppm	ASTM D5185m		0	0	---
Cadmium	ppm	ASTM D5185m		0	0	---

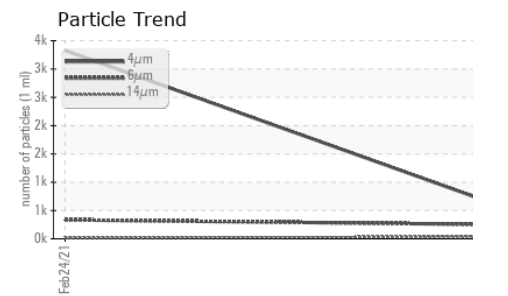
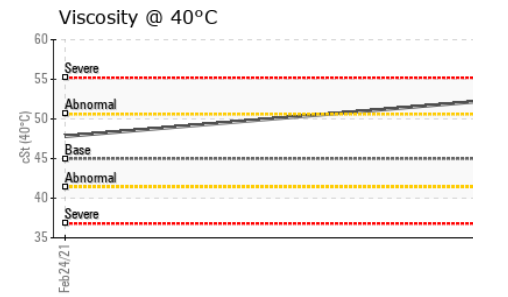
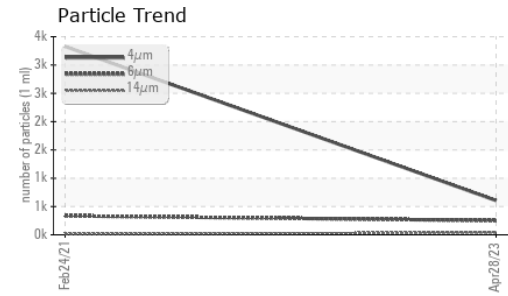
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	<1	---
Barium	ppm	ASTM D5185m	90	0	0	---
Molybdenum	ppm	ASTM D5185m	0	0	0	---
Manganese	ppm	ASTM D5185m		<1	<1	---
Magnesium	ppm	ASTM D5185m	100	1	13	---
Calcium	ppm	ASTM D5185m	0	0	0	---
Phosphorus	ppm	ASTM D5185m	0	1	20	---
Zinc	ppm	ASTM D5185m	0	0	92	---
Sulfur	ppm	ASTM D5185m	23500	22680	20395	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<1	2	---
Sodium	ppm	ASTM D5185m		<1	<1	---
Potassium	ppm	ASTM D5185m	>20	<1	2	---
Water	%	ASTM D6304	>0.05	0.011	0.011	---
ppm Water	ppm	ASTM D6304	>500	112.6	116.0	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		606	3328	---
Particles >6µm		ASTM D7647	>1300	251	335	---
Particles >14µm		ASTM D7647	>80	39	14	---
Particles >21µm		ASTM D7647	>20	17	5	---
Particles >38µm		ASTM D7647	>4	1	0	---
Particles >71µm		ASTM D7647	>3	0	0	---
Oil Cleanliness		ISO 4406 (c)	>--/17/13	16/15/12	16/11	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.0	0.47	0.449	---

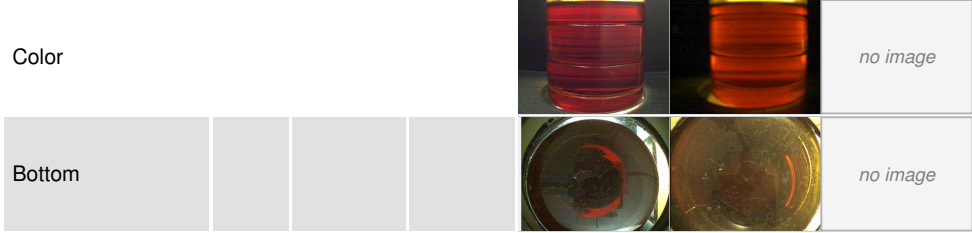
OIL ANALYSIS REPORT



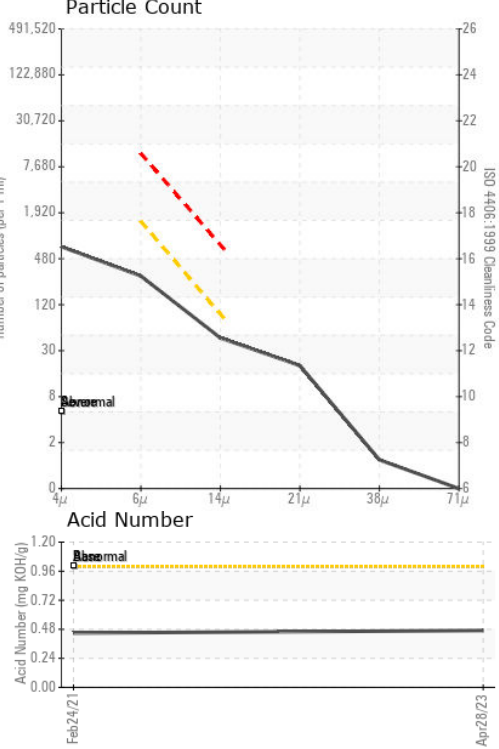
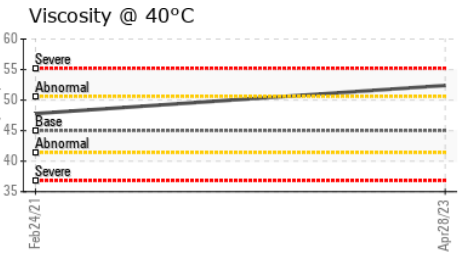
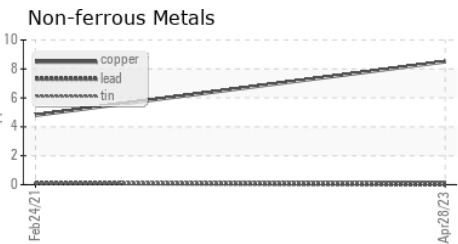
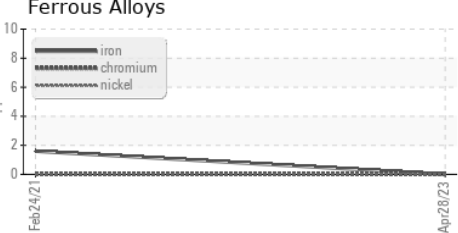
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.05	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 45	52.4	47.8	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCP52311 **Received** : 17 May 2023
Lab Number : 05849750 **Diagnosed** : 19 May 2023
Unique Number : 10479105 **Diagnostician** : Don Baldrige
Test Package : IND 2 (Additional Tests: KF, PrtCount)

RAYPAK
 2151 EASTMAN AVE
 OXNARD, CA
 US 93030
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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F: