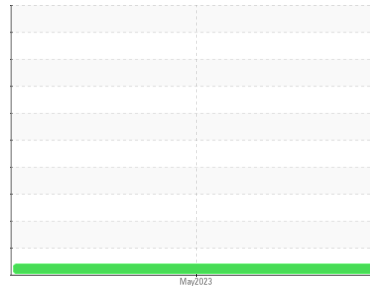


OIL ANALYSIS REPORT

Sample Rating Trend



VIS DEBRIS



Machine Id
8659258 (S/N 7798)

Component
Compressor

Fluid
KAESER SIGMA (OEM) S-460 (--- QTS)

DIAGNOSIS

▲ Recommendation

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

Wear

All component wear rates are normal.

▲ Contamination

Moderate concentration of visible dirt/debris present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	KC108272	---	---
Sample Date	Client Info	09 May 2023	---	---
Machine Age	hrs Client Info	3073	---	---
Oil Age	hrs Client Info	3073	---	---
Oil Changed	Client Info	Not Changed	---	---
Sample Status		ABNORMAL	---	---

WEAR METALS

method	limit/base	current	history1	history2
Iron ppm	ASTM D5185m >50	1	---	---
Chromium ppm	ASTM D5185m >10	0	---	---
Nickel ppm	ASTM D5185m >3	0	---	---
Titanium ppm	ASTM D5185m >3	0	---	---
Silver ppm	ASTM D5185m >2	0	---	---
Aluminum ppm	ASTM D5185m >10	<1	---	---
Lead ppm	ASTM D5185m >10	0	---	---
Copper ppm	ASTM D5185m >50	2	---	---
Tin ppm	ASTM D5185m >10	<1	---	---
Vanadium ppm	ASTM D5185m	0	---	---
Cadmium ppm	ASTM D5185m	0	---	---

ADDITIVES

method	limit/base	current	history1	history2
Boron ppm	ASTM D5185m	0	---	---
Barium ppm	ASTM D5185m 90	<1	---	---
Molybdenum ppm	ASTM D5185m	0	---	---
Manganese ppm	ASTM D5185m	<1	---	---
Magnesium ppm	ASTM D5185m 90	38	---	---
Calcium ppm	ASTM D5185m 2	0	---	---
Phosphorus ppm	ASTM D5185m	6	---	---
Zinc ppm	ASTM D5185m	0	---	---

CONTAMINANTS

method	limit/base	current	history1	history2
Silicon ppm	ASTM D5185m >25	0	---	---
Sodium ppm	ASTM D5185m	7	---	---
Potassium ppm	ASTM D5185m >20	2	---	---
Water %	ASTM D6304 >0.05	0.016	---	---
ppm Water ppm	ASTM D6304 >500	165.0	---	---

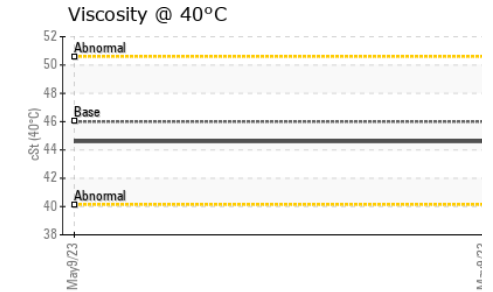
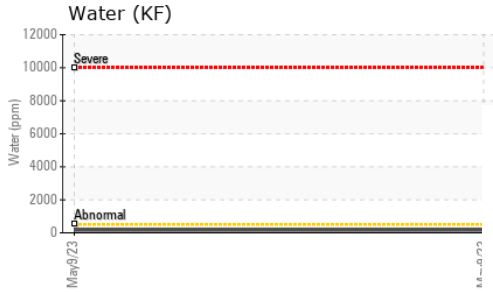
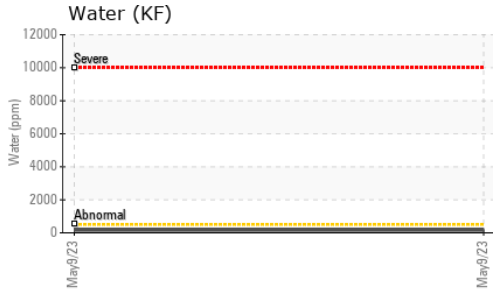
FLUID DEGRADATION

method	limit/base	current	history1	history2
Acid Number (AN) mg KOH/g	ASTM D8045 0.4	0.39	---	---

VISUAL


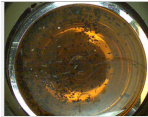
method	limit/base	current	history1	history2
White Metal scalar	*Visual NONE	NONE	---	---
Yellow Metal scalar	*Visual NONE	NONE	---	---
Precipitate scalar	*Visual NONE	NONE	---	---
Silt scalar	*Visual NONE	NONE	---	---
Debris scalar	*Visual NONE	▲ MODER	---	---
Sand/Dirt scalar	*Visual NONE	NONE	---	---
Appearance scalar	*Visual NORML	NORML	---	---
Odor scalar	*Visual NORML	NORML	---	---
Emulsified Water scalar	*Visual >0.05	NEG	---	---
Free Water scalar	*Visual	NEG	---	---

OIL ANALYSIS REPORT

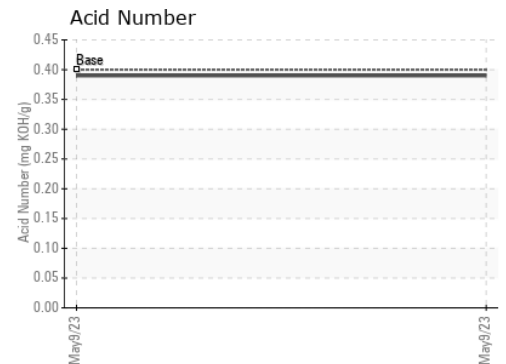
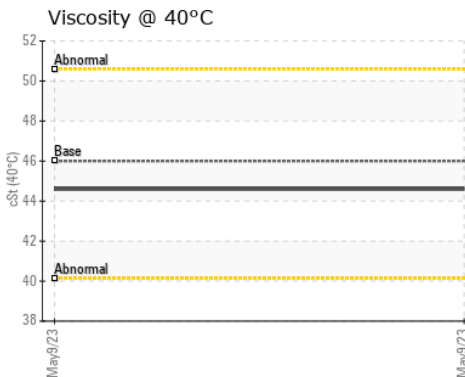
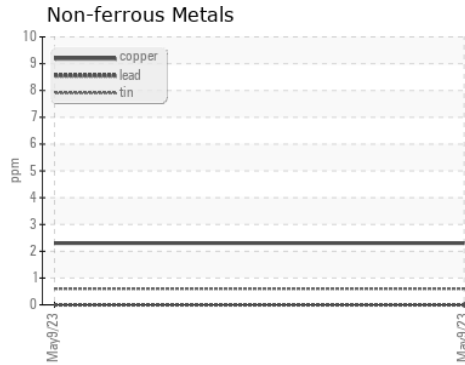
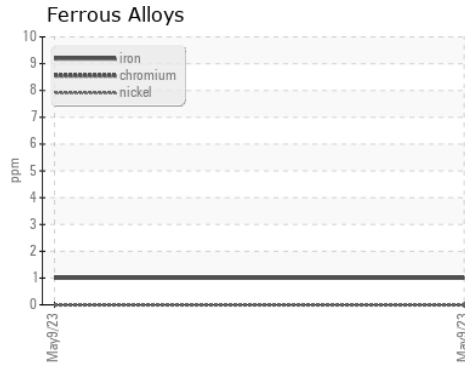


FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	44.6	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color				no image	no image
Bottom				no image	no image

GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
 Sample No. : KC108272
 Lab Number : 05849773
 Unique Number : 10479128
 Test Package : IND 2
 Received : 17 May 2023
 Tested : 19 May 2023
 Diagnosed : 19 May 2023 - Don Baldrige

PACIFIC MANAGEMENT HOLDINGS
 250 WARDEN AVE
 ELYRIA, OH
 US 44035
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: