

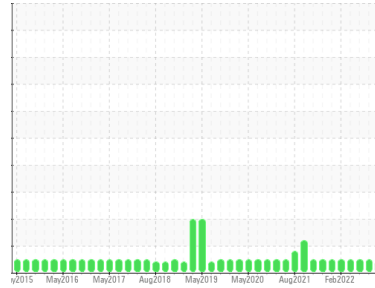


# PROBLEM SUMMARY

Sample Rating Trend

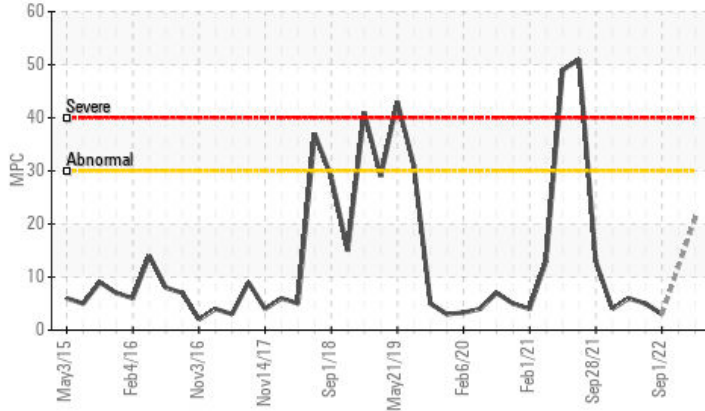
INSOLUBLES

Area  
**E1 RULer Conductivity**  
 Machine Id  
**NUOVO-PIGNONE E1 Pignone Frame 5-70001-TB**  
 Component  
**Turbine**  
 Fluid  
**ROYAL PURPLE SYNFILM 32 (2730 GAL)**



## COMPONENT CONDITION SUMMARY

### ▲ Varnish Potential



## RECOMMENDATION

No corrective action is recommended at this time.  
 Resample at the next service interval to monitor.  
 Conductivity is acceptable at 878 pS.

## PROBLEMATIC TEST RESULTS

Sample Status				MARGINAL	NORMAL	NORMAL
MPC Varnish Potential	Scale	ASTM D7843	>15	▲ 21	---	3

Customer Id: CONANCAK  
 Sample No.: WC0745593  
 Lab Number: 05850575  
 Test Package: AOM 1



To manage this report scan the QR code

To discuss the diagnosis or test data:  
 Doug Bogart +1 (800)237-1369 x4016  
[dougb@wearcheckusa.com](mailto:dougb@wearcheckusa.com)

To change component or sample information:  
 Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

There are no recommended actions for this sample.

## HISTORICAL DIAGNOSIS

### 12 Nov 2022 Diag: Doug Bogart

NORMAL



No corrective action is recommended at this time. Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 01 Sep 2022 Diag: Doug Bogart

NORMAL



Resample at the next service interval to monitor. Please submit a sample of the new (unused) oil to establish a current RULer baseline. Conductivity is acceptable at 252 pS. All component wear rates are normal. MPC (Membrane Patch Colorimetry) test indicates acceptable levels of varnish present. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 05 May 2022 Diag: Doug Bogart

NORMAL



No corrective action is recommended at this time. Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

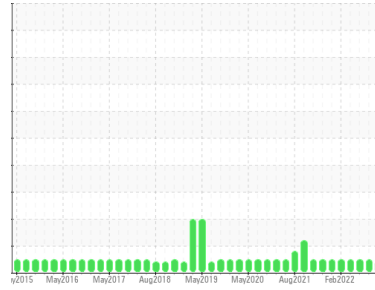
view report





# OIL ANALYSIS REPORT

Sample Rating Trend



**INSOLUBLES**



Area  
**E1 RULer Conductivity**  
 Machine Id  
**NUOVO-PIGNONE E1 Pignone Frame 5-70001-TB**  
 Component  
**Turbine**  
 Fluid  
**ROYAL PURPLE SYNFILM 32 (2730 GAL)**

## DIAGNOSIS

### ▲ Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor. Conductivity is acceptable at 878 pS.

### Wear

All component wear rates are normal.

### ▲ Contamination

MPC (Membrane Patch Colorimetry) test indicates a light concentration of varnish present. The amount and size of particulates present in the system are acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0745593</b>	WC0670617	WC0670621
Sample Date	Client Info		<b>14 May 2023</b>	12 Nov 2022	01 Sep 2022
Machine Age	hrs	Client Info	<b>194625</b>	190241	0
Oil Age	hrs	Client Info	<b>194625</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>MARGINAL</b>	NORMAL	NORMAL

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >15	<b>0</b>	0	0
Chromium	ppm	ASTM D5185m >4	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m >2	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Silver	ppm	ASTM D5185m	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >10	<b>3</b>	<1	0
Lead	ppm	ASTM D5185m	<b>0</b>	0	0
Copper	ppm	ASTM D5185m >5	<b>12</b>	11	10
Tin	ppm	ASTM D5185m >5	<b>&lt;1</b>	0	0
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	<1	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>0</b>	0	0
Barium	ppm	ASTM D5185m	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Magnesium	ppm	ASTM D5185m 90	<b>69</b>	71	14
Calcium	ppm	ASTM D5185m	<b>6</b>	2	0
Phosphorus	ppm	ASTM D5185m	<b>0</b>	4	0
Zinc	ppm	ASTM D5185m	<b>18</b>	0	0
Sulfur	ppm	ASTM D5185m	<b>18902</b>	20747	21710

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	<b>&lt;1</b>	<1	1
Sodium	ppm	ASTM D5185m	<b>7</b>	6	0
Potassium	ppm	ASTM D5185m >20	<b>2</b>	3	<1
Water	%	ASTM D6304 >0.03	<b>0.006</b>	0.016	0.003
ppm Water	ppm	ASTM D6304 >300	<b>69.1</b>	166.8	35.2

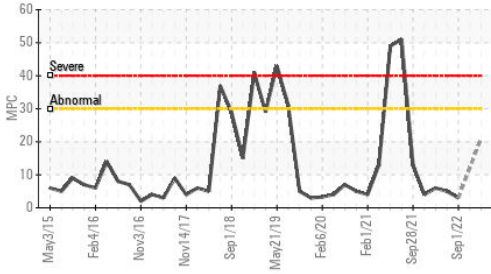
## FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>10000	<b>200</b>	432	1440
Particles >6µm	ASTM D7647	>1300	<b>72</b>	142	433
Particles >14µm	ASTM D7647	>160	<b>7</b>	17	19
Particles >21µm	ASTM D7647	>40	<b>2</b>	5	2
Particles >38µm	ASTM D7647	>10	<b>0</b>	1	0
Particles >71µm	ASTM D7647	>3	<b>0</b>	1	0
Oil Cleanliness	ISO 4406 (c)	>20/17/14	<b>15/13/10</b>	16/14/11	18/16/11

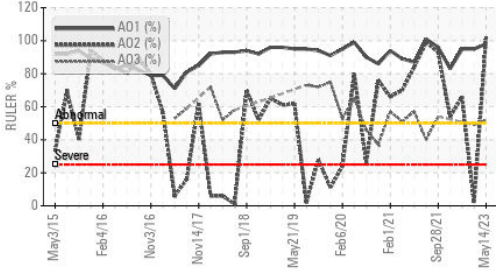


# OIL ANALYSIS REPORT

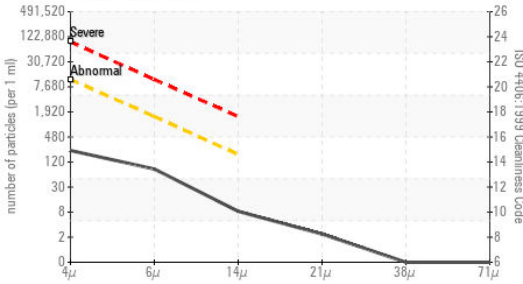
## ▲ Varnish Potential



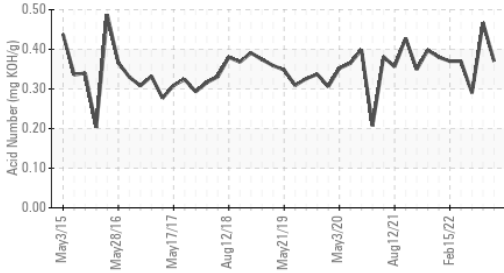
## Remaining Life (RULER)



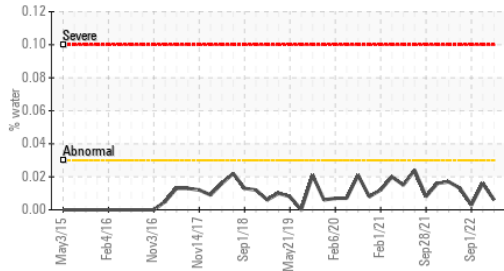
## Particle Count



## Acid Number



## Water

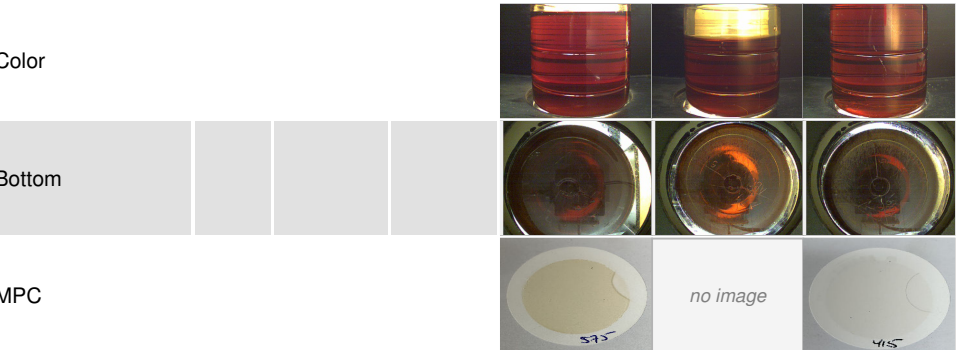


FLUID DEGRADATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	<b>0.37</b>	0.467	0.29
Anti-Oxidant 1	%	ASTM D6971	<b>98</b>	---	---
Anti-Oxidant 2	%	ASTM D6971	<b>101</b>	---	---
Anti-Oxidant 3	%	ASTM D6971	<b>52</b>	---	---
MPC Varnish Potential	Scale	ASTM D7843	<b>▲ 21</b>	---	3

VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	<b>NEG</b>	NEG	NEG
Free Water	scalar	*Visual	<b>NEG</b>	NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	<b>32.4</b>	34.0	32.4
Resistivity	10 <sup>11</sup> ohmcm	ASTM D1169	<b>878</b>	---	252

## SAMPLE IMAGES



Certificate L2367

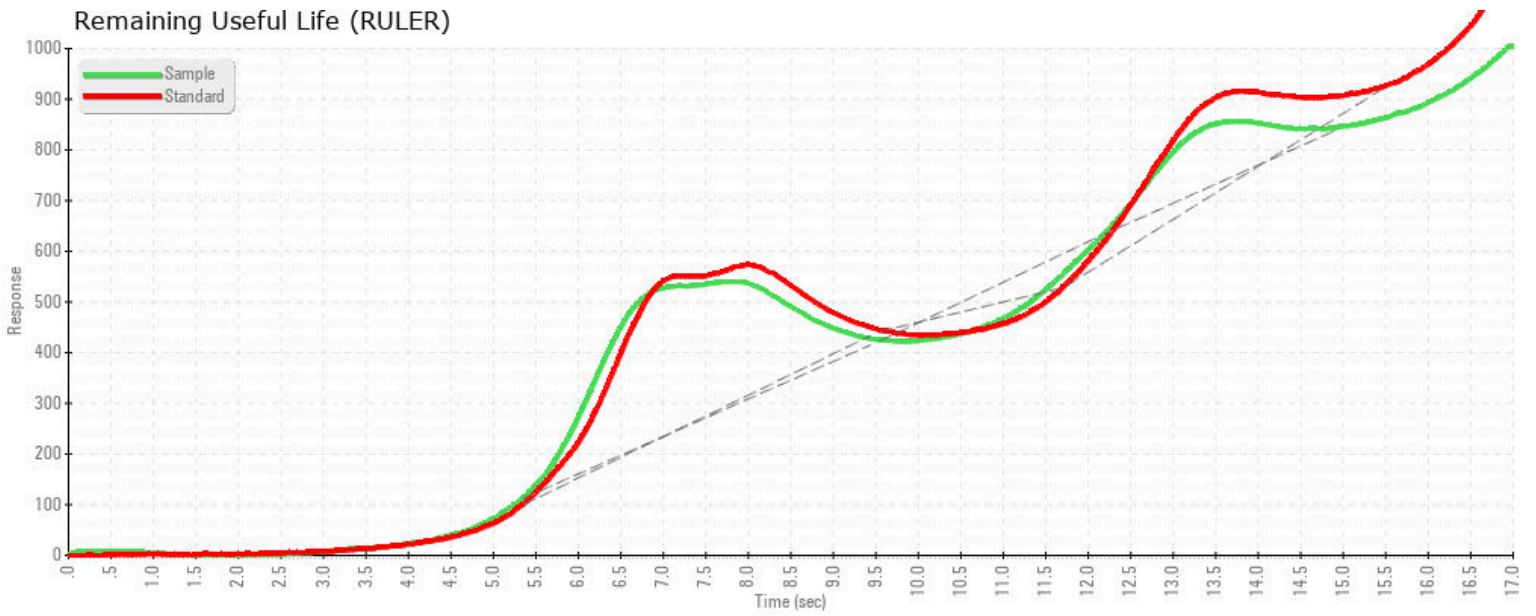
**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0745593 **Received** : 18 May 2023  
**Lab Number** : **05850575** **Diagnosed** : 06 Jun 2023  
**Unique Number** : 10479930 **Diagnostician** : Doug Bogart  
**Test Package** : AOM 1 ( Additional Tests: KF, RESISTIVITY )

To discuss this sample report, contact Customer Service at 1-800-237-1369.

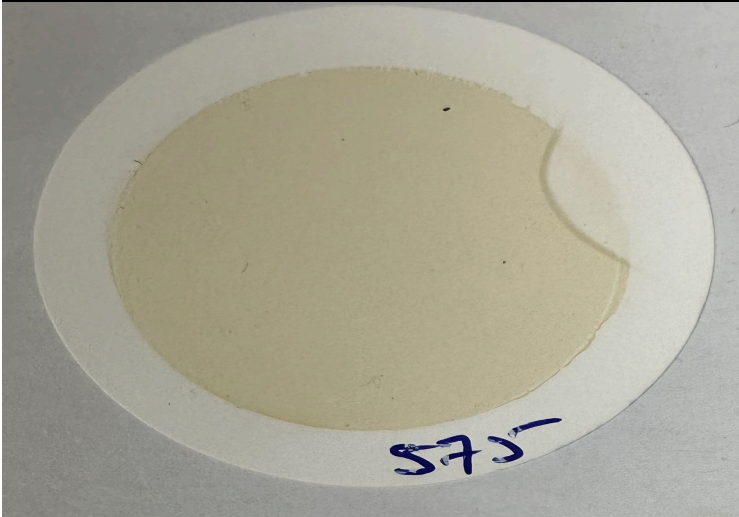
\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

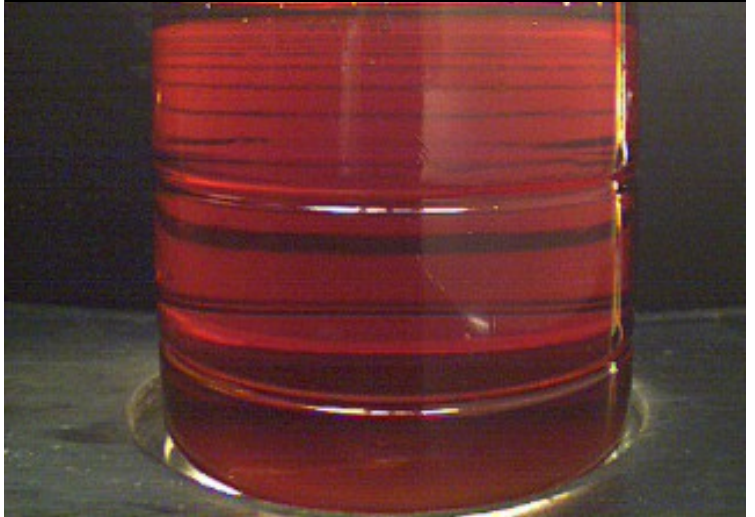
**Conoco Phillips ALASKA INC**  
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 ANCHORAGE, AK  
 US 99502  
 Contact: GREG MARKLE HEATH CABANSKI  
 alp1279@conocophillips.com  
 T: (907)670-4143  
 F: (907)670-4143



MPC (Varnish Test)



Sample Color & Clarity



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