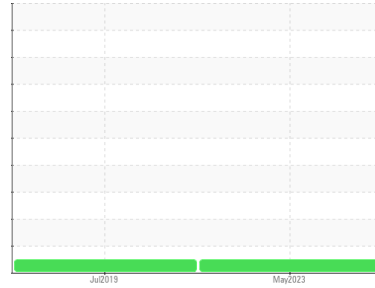


Area
PAL EXTRA 44
Machine Id
SULLIVAN PALATEK 1701270004 - ASSET 955
Component
Compressor



DIAGNOSIS

Recommendation

We suspect abnormal contamination may be due to sampling method. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

Moderate concentration of visible metal present. All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			UCS05853967	UCS04757428	---
Sample Date	Client Info			14 May 2023	17 Jul 2019	---
Machine Age	hrs	Client Info		2925	0	---
Oil Age	hrs	Client Info		2925	0	---
Oil Changed	Client Info			Not Chngd	N/A	---
Sample Status				NORMAL	NORMAL	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	4	<1	---
Chromium	ppm	ASTM D5185m	>10	0	0	---
Nickel	ppm	ASTM D5185m		0	0	---
Titanium	ppm	ASTM D5185m		0	0	---
Silver	ppm	ASTM D5185m		0	0	---
Aluminum	ppm	ASTM D5185m	>25	0	0	---
Lead	ppm	ASTM D5185m	>25	0	<1	---
Copper	ppm	ASTM D5185m	>50	<1	0	---
Tin	ppm	ASTM D5185m	>15	0	0	---
Antimony	ppm	ASTM D5185m		---	0	---
Vanadium	ppm	ASTM D5185m		0	0	---
Cadmium	ppm	ASTM D5185m		0	0	---

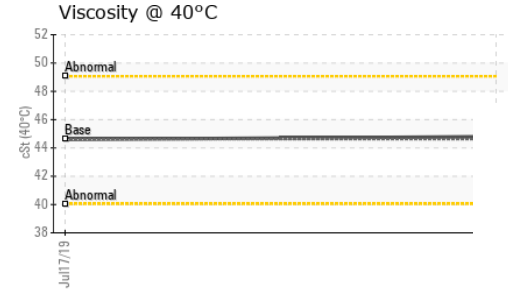
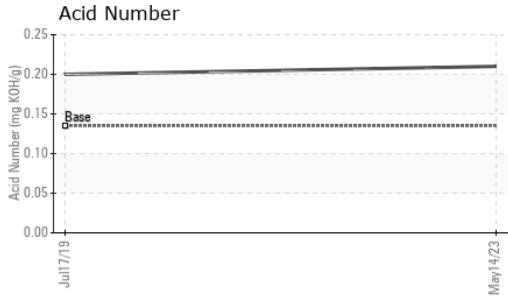
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	<1	---
Barium	ppm	ASTM D5185m	0.3	0	0	---
Molybdenum	ppm	ASTM D5185m	0	0	0	---
Manganese	ppm	ASTM D5185m	0.3	0	0	---
Magnesium	ppm	ASTM D5185m	0.4	<1	0	---
Calcium	ppm	ASTM D5185m	0	0	0	---
Phosphorus	ppm	ASTM D5185m	689	569	582	---
Zinc	ppm	ASTM D5185m	0	0	0	---
Sulfur	ppm	ASTM D5185m	1237	319	337	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	5	4	---
Sodium	ppm	ASTM D5185m		0	0	---
Potassium	ppm	ASTM D5185m	>20	<1	<1	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.135	0.21	0.200	---

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	MODER	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	---
Free Water	scalar	*Visual		NEG	NEG	---

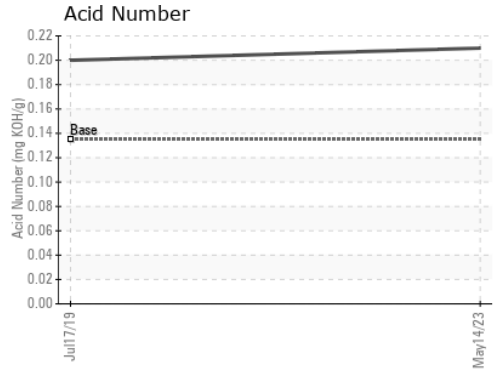
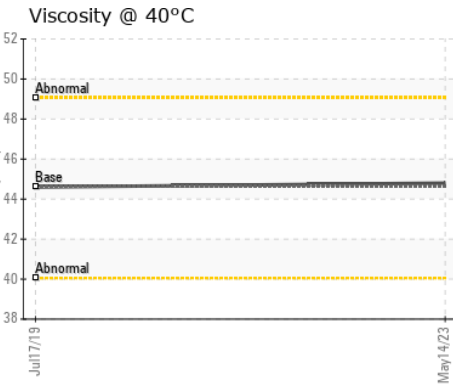
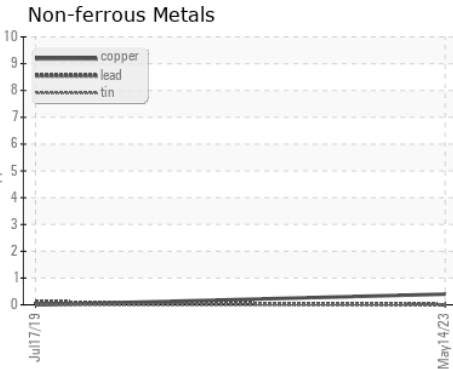
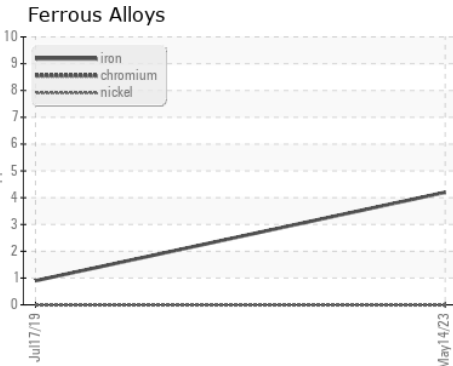
OIL ANALYSIS REPORT



FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	44.62	44.6	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					no image
Bottom					no image

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : UCS05853967 **Received** : 22 May 2023
Lab Number : 05853967 **Diagnosed** : 24 May 2023
Unique Number : 10483322 **Diagnostician** : Jonathan Hester
Test Package : IND 2

IMIA - INTERNATIONAL MARINE & INDUSTRIAL APPLICATORS
 5695 IMPERIAL WAY SW
 BREMERTON, WA
 US 98312
 Contact: BROOKE LIPSEY
 blipsey@imiallc.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)