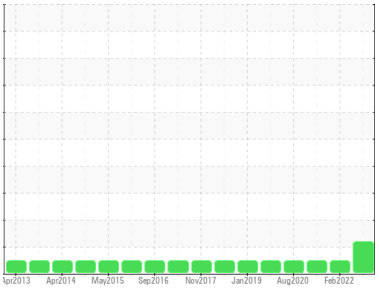
PROBLEM SUMMARY

Sample Rating Trend

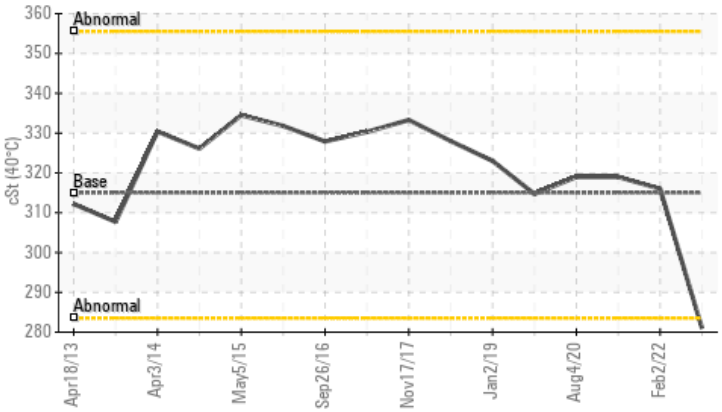


WEAR

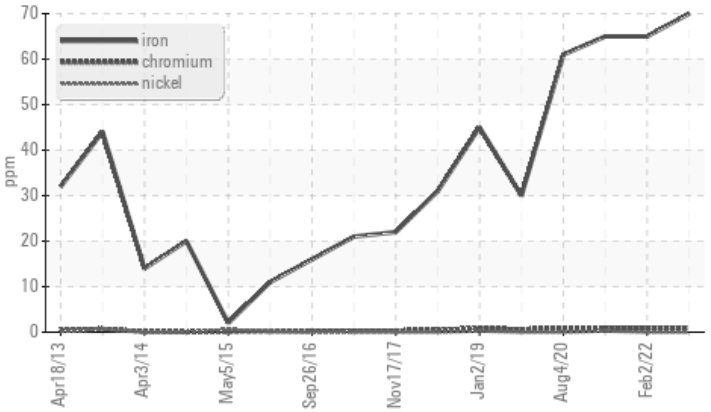
Area
9
Machine Id
WINERGY GEARBOX WTG-802 (S/N 4834563-0020-2)
Component
Wind Turbine Gearbox
Fluid
FUCHS RENOLIN UNISYN CKC ISO 320 (340 LTR)

COMPONENT CONDITION SUMMARY

▲ Viscosity @ 40°C



▲ Ferrous Alloys



RECOMMENDATION

No corrective action is recommended at this time. Resample at the next service interval to monitor. Analytical Ferrography: Ferrous rubbing wear is mildly elevated from other samples in this series, but not enough to suggest any abnormal wear pattern is present. Contamination is minimal also, suggesting that the system appears to be operating normally. The low viscosity on the lubricant analysis is only slightly low, and the Iron value in the metals testing only just broke the initial alarm limit, so no corrective action is recommended on this system currently.

PROBLEMATIC TEST RESULTS

Sample Status				**MARGINAL**	NORMAL	NORMAL
Iron	ppm	ASTM D5185m	>65	▲ **70**	65	65
Visc @ 40°C	cSt	ASTM D445	315	▲ **281**	316	319
PrtFilter					*no image*	*no image*

Customer Id: ENEFRA
Sample No.: WC0804436
Lab Number: 05857866
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Aaron Black +1
aaron.black@wearcheck.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

02 Feb 2022 Diag: Aaron Black

NORMAL

Resample at the next service interval to monitor.All component wear rates are normal. Analytical ferrography: wear is normal with typical amounts of rubbing wear and a single sliding wear particle. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The water content is negligible. The system and fluid cleanliness is acceptable. Analytical ferrography: contamination is normal with typical amounts of contamination present. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

10 Mar 2021 Diag: Don Baldridge

NORMAL

Resample at the next service interval to monitor.All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The water content is negligible. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

04 Aug 2020 Diag: Doug Bogart

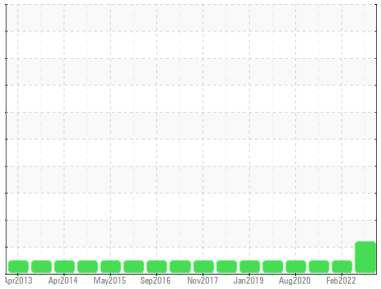
NORMAL

Resample at the next service interval to monitor.All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The water content is negligible. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

OIL ANALYSIS REPORT

Sample Rating Trend



WEAR

Area
9
Machine Id
WINERGY GEARBOX WTG-802 (S/N 4834563-0020-2)
Component
Wind Turbine Gearbox
Fluid
FUCHS RENOLIN UNISYN CKC ISO 320 (340 LTR)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor. Analytical Ferrography: Ferrous rubbing wear is mildly elevated from other samples in this series, but not enough to suggest any abnormal wear pattern is present. Contamination is minimal also, suggesting that the system appears to be operating normally. The low viscosity on the lubricant analysis is only slightly low, and the Iron value in the metals testing only just broke the initial alarm limit, so no corrective action is recommended on this system currently.

Wear

Gear wear is indicated.

Contaminants

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Oil Condition

The oil viscosity is lower than normal. The AN level is acceptable for this fluid.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0804436**	WC05504528	WC0547188
Sample Date		Client Info		**28 Feb 2023**	02 Feb 2022	10 Mar 2021
Machine Age	mths	Client Info		**85**	81	120
Oil Age	mths	Client Info		**85**	0	65
Oil Changed		Client Info		**Not Changd**	N/A	Not Changd
Sample Status				**MARGINAL**	NORMAL	NORMAL

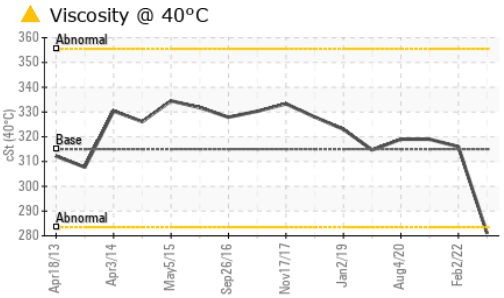
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184	>50	**15**	17	16
Iron	ppm	ASTM D5185m	>65	▲ **70**	65	65
Chromium	ppm	ASTM D5185m	>3	**1**	1	1
Nickel	ppm	ASTM D5185m	>3	**0**	0	<1
Titanium	ppm	ASTM D5185m	>10	**0**	0	0
Silver	ppm	ASTM D5185m		**0**	<1	0
Aluminum	ppm	ASTM D5185m	>10	**<1**	0	0
Lead	ppm	ASTM D5185m	>5	**0**	0	0
Copper	ppm	ASTM D5185m	>10	**0**	<1	<1
Tin	ppm	ASTM D5185m	>10	**0**	0	<1
Antimony	ppm	ASTM D5185m	>5	**---**	---	0
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

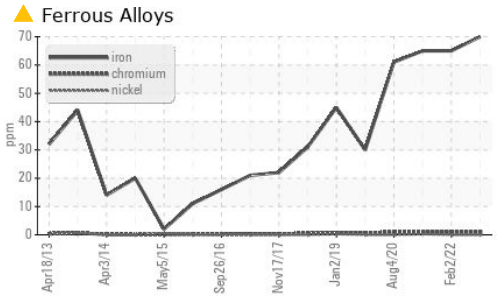
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	25	**<1**	0	4
Barium	ppm	ASTM D5185m		**0**	0	0
Molybdenum	ppm	ASTM D5185m		**0**	0	<1
Manganese	ppm	ASTM D5185m		**<1**	<1	<1
Magnesium	ppm	ASTM D5185m		**0**	0	<1
Calcium	ppm	ASTM D5185m	17	**5**	8	11
Phosphorus	ppm	ASTM D5185m	200	**177**	192	186
Zinc	ppm	ASTM D5185m		**29**	17	4
Sulfur	ppm	ASTM D5185m	5000	**5111**	4297	3987

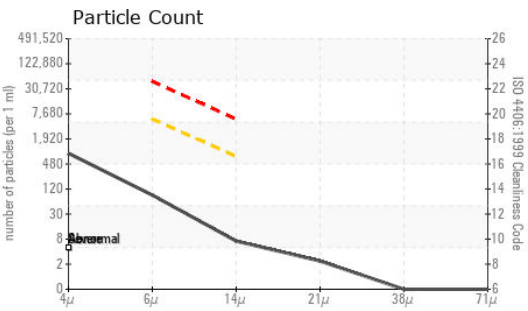
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	**0**	0	0
Sodium	ppm	ASTM D5185m		**4**	2	5
Potassium	ppm	ASTM D5185m	>20	**1**	0	<1
Water	%	ASTM D6304	>0.03	**0.009**	0.006	0.016
ppm Water	ppm	ASTM D6304	>300	**96.3**	64.4	165.9

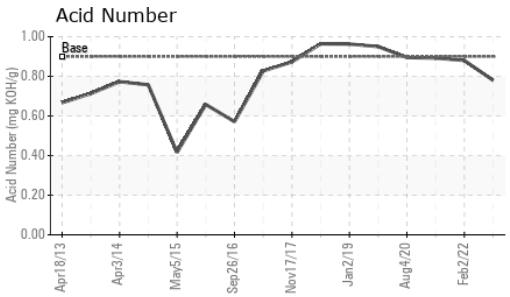
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		**760**	3104	1287
Particles >6µm		ASTM D7647	>5000	**76**	502	284
Particles >14µm		ASTM D7647	>640	**6**	45	28
Particles >21µm		ASTM D7647	>160	**2**	11	10
Particles >38µm		ASTM D7647	>40	**0**	2	0
Particles >71µm		ASTM D7647	>10	**0**	0	0
Oil Cleanliness		ISO 4406 (c)	>--/19/16	**17/13/10**	19/16/13	17/15/12

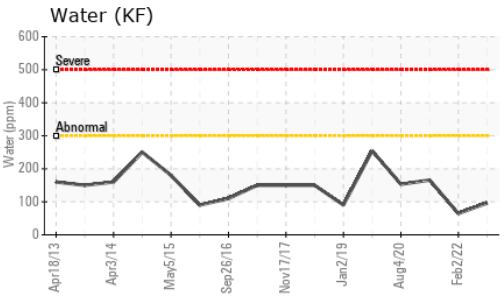
OIL ANALYSIS REPORT







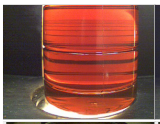
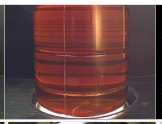
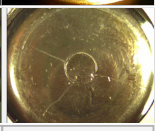




FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.9	**0.78**	0.88	0.892

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.03	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	315	▲ **281**	316	319

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					
PrtFilter				*no image*	*no image*

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0804436 **Received** : 26 May 2023
Lab Number : 05857866 **Diagnosed** : 16 Jun 2023
Unique Number : 10492331 **Diagnostician** : Aaron Black
Test Package : IND 2 (Additional Tests: A-FERR, KF, PQ, PrtCount)

Certificate L2367

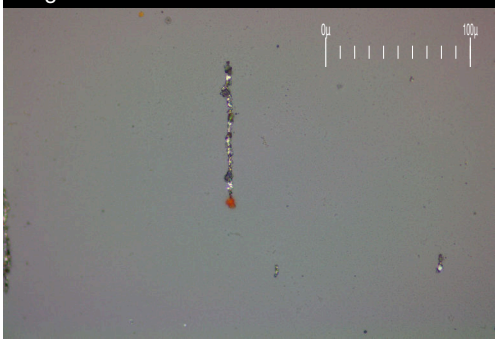
To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

ENERGIA EOLICA
STA ANA KM25 CARRETERA AL SUR, A 1KM DEL CRUCE
FRANCISCO MORAZAN, ZZ
HN
Contact: SANTOS DEL CID
sdelcid@dencmi.com
T: x:
F: x:

FERROGRAPHY REPORT

Area
9
Machine Id
WINERGY GEARBOX WTG-802 (S/N 4834563-0020-2)
Component
Wind Turbine Gearbox
Fluid
FUCHS RENOLIN UNISYN CKC ISO 320 (340 LTR)

Magn: 500x Illum: RW



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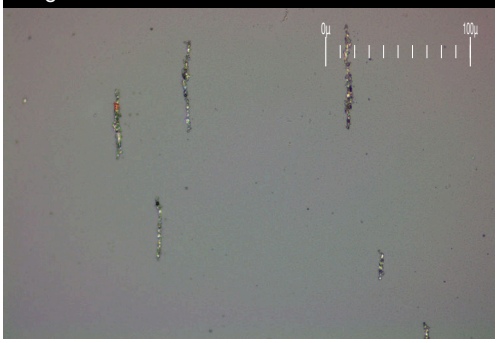

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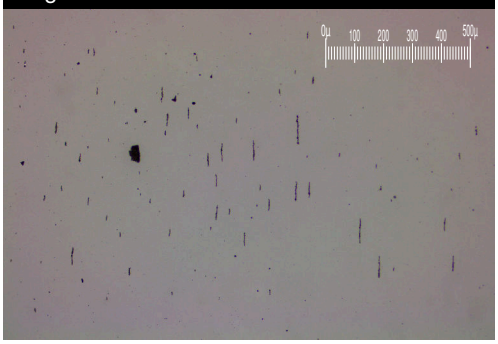
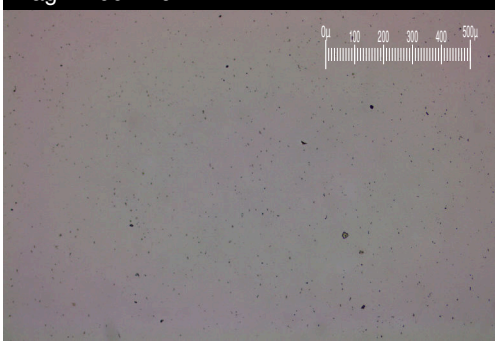


Magn: 100x Illum: RW



FERROGRAPHY		method	limit/base	current	history1	history2
Ferrous Rubbing	Scale 0-10	*ASTM D7684		**2**	1	
Ferrous Sliding	Scale 0-10	*ASTM D7684				
Ferrous Cutting	Scale 0-10	*ASTM D7684				
Ferrous Rolling	Scale 0-10	*ASTM D7684			1	
Ferrous Break-in	Scale 0-10	*ASTM D7684				
Ferrous Spheres	Scale 0-10	*ASTM D7684				
Ferrous Black Oxides	Scale 0-10	*ASTM D7684		**1**		
Ferrous Red Oxides	Scale 0-10	*ASTM D7684				
Ferrous Corrosive	Scale 0-10	*ASTM D7684				
Ferrous Other	Scale 0-10	*ASTM D7684				
Nonferrous Rubbing	Scale 0-10	*ASTM D7684				
Nonferrous Sliding	Scale 0-10	*ASTM D7684				
Nonferrous Cutting	Scale 0-10	*ASTM D7684				
Nonferrous Rolling	Scale 0-10	*ASTM D7684				
Nonferrous Other	Scale 0-10	*ASTM D7684				
Carbonaceous Material	Scale 0-10	*ASTM D7684				
Lubricant Degradation	Scale 0-10	*ASTM D7684				
Sand/Dirt	Scale 0-10	ASTM D7684				
Fibres	Scale 0-10	*ASTM D7684				
Spheres	Scale 0-10	*ASTM D7684				
Other	Scale 0-10	*ASTM D7684		**1**	1	

WEAR

Gear wear is indicated.

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