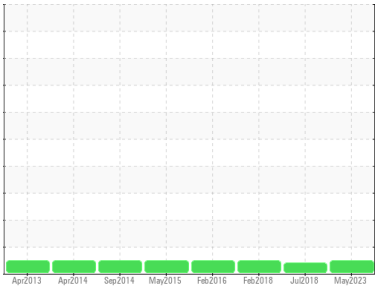
OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL

Machine Id
LIEBHERR CRANE LIEBHERR MODEL LTM-1350-6.1 (S/N 000314-071)
Component
Upper Hydraulic System
Fluid
NOT GIVEN (1370 LTR)

DIAGNOSIS

Recommendation
Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
The amount and size of particulates present in the system is acceptable. There is no indication of any contamination in the component.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0804558**	WCI2336122	WCI2298085
Sample Date		Client Info		**25 May 2023**	30 Jul 2018	10 Feb 2018
Machine Age	hrs	Client Info		**0**	1695	5
Oil Age	hrs	Client Info		**0**	1695	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**NORMAL**	ATTENTION	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184		**11**	---	---
Iron	ppm	ASTM D5185m	>20	**<1**	<1	<1
Chromium	ppm	ASTM D5185m	>20	**<1**	<1	<1
Nickel	ppm	ASTM D5185m	>20	**0**	0	0
Titanium	ppm	ASTM D5185m		**0**	0	0
Silver	ppm	ASTM D5185m		**0**	<1	0
Aluminum	ppm	ASTM D5185m	>20	**<1**	<1	<1
Lead	ppm	ASTM D5185m	>20	**0**	2	<1
Copper	ppm	ASTM D5185m	>20	**1**	3	4
Tin	ppm	ASTM D5185m	>20	**0**	0	<1
Antimony	ppm	ASTM D5185m		**---**	0	0
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

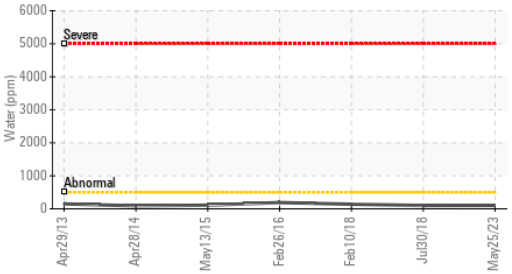
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**4**	12	13
Barium	ppm	ASTM D5185m		**0**	<1	0
Molybdenum	ppm	ASTM D5185m		**<1**	0	0
Manganese	ppm	ASTM D5185m		**<1**	<1	<1
Magnesium	ppm	ASTM D5185m		**5**	12	7
Calcium	ppm	ASTM D5185m		**60**	89	87
Phosphorus	ppm	ASTM D5185m		**262**	221	268
Zinc	ppm	ASTM D5185m		**294**	232	248
Sulfur	ppm	ASTM D5185m		**1683**	2975	2335

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	**<1**	<1	<1
Sodium	ppm	ASTM D5185m		**<1**	<1	<1
Potassium	ppm	ASTM D5185m	>20	**0**	1	<1
Water	%	ASTM D6304	>0.05	**0.010**	0.010	0.014
ppm Water	ppm	ASTM D6304	>500	**103.4**	100	140

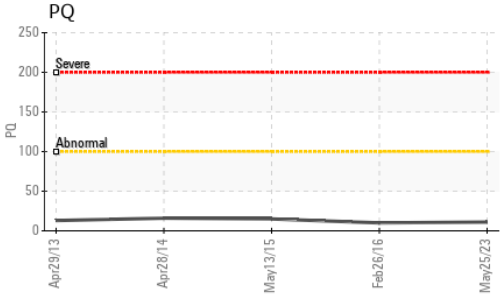
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	**129**	▲ 10386	887
Particles >6µm		ASTM D7647	>2500	**48**	2475	263
Particles >14µm		ASTM D7647	>320	**4**	118	50
Particles >21µm		ASTM D7647	>80	**2**	27	15
Particles >38µm		ASTM D7647	>20	**0**	1	0
Particles >71µm		ASTM D7647	>4	**0**	0	0
Oil Cleanliness		ISO 4406 (c)	>20/18/15	**14/13/9**	▲ 21/18/14	17/15/13

OIL ANALYSIS REPORT

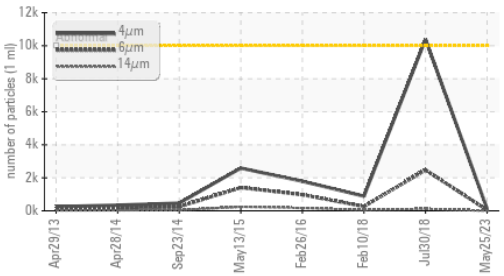
Water (KF)



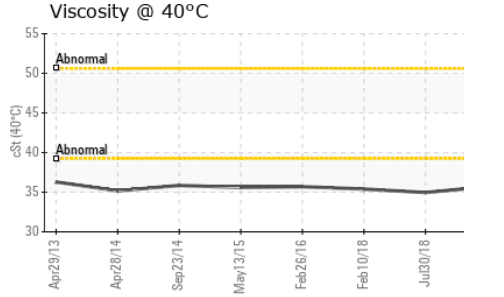
PQ



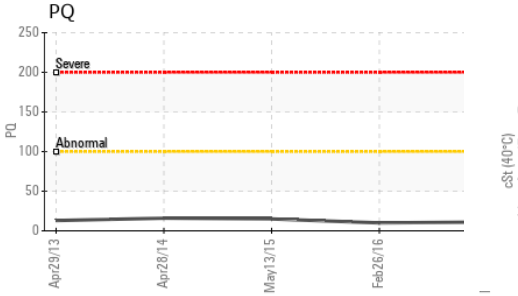
Particle Trend



Viscosity @ 40°C



PQ



FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		**0.25**	0.293	0.288

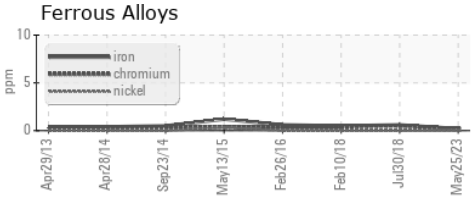
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	VLITE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445		**35.7**	34.96	35.4

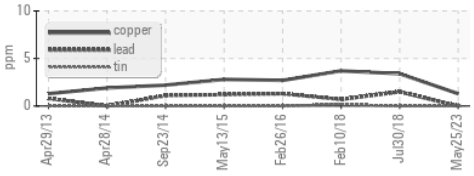
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS

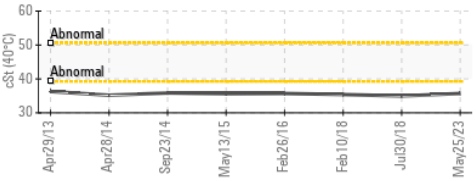
Ferrous Alloys



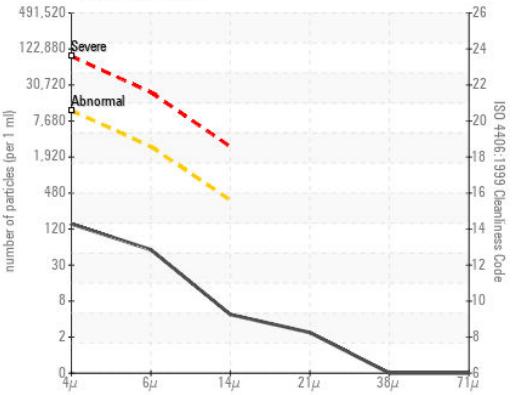
Non-ferrous Metals



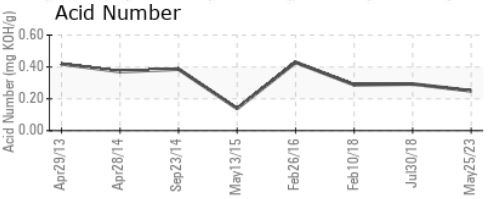
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0804558 **Received** : 26 May 2023
Lab Number : 05857870 **Diagnosed** : 30 May 2023
Unique Number : 10492335 **Diagnostician** : Jonathan Hester
Test Package : IND 2 (Additional Tests: KF, PQ)

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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