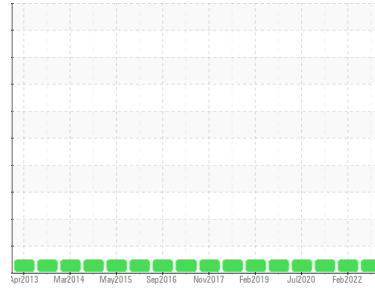




# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Area

**9**

Machine Id

**WINERGY GEARBOX WTG-909 (S/N 4836490-0020-3)**

Component

**Wind Turbine Gearbox**

Fluid

**FUCHS RENOLIN UNISYN CKC ISO 320 (340 LTR)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0804474</b>	WC05504491	WC0547224
Sample Date	Client Info		<b>07 Mar 2023</b>	03 Feb 2022	11 Mar 2021
Machine Age	mths	Client Info	<b>83</b>	66	120
Oil Age	mths	Client Info	<b>83</b>	0	65
Oil Changed	Client Info		<b>Not Changed</b>	N/A	Not Changed
Sample Status			<b>NORMAL</b>	NORMAL	NORMAL

## WEAR METALS

	method	limit/base	current	history1	history2
PQ	ASTM D8184	>50	<b>16</b>	16	32
Iron	ppm	ASTM D5185m	>65	<b>20</b>	23
Chromium	ppm	ASTM D5185m	>3	<b>&lt;1</b>	<1
Nickel	ppm	ASTM D5185m	>3	<b>0</b>	0
Titanium	ppm	ASTM D5185m	>10	<b>0</b>	0
Silver	ppm	ASTM D5185m		<b>0</b>	<1
Aluminum	ppm	ASTM D5185m	>10	<b>&lt;1</b>	0
Lead	ppm	ASTM D5185m	>5	<b>0</b>	0
Copper	ppm	ASTM D5185m	>10	<b>0</b>	<1
Tin	ppm	ASTM D5185m	>10	<b>&lt;1</b>	0
Antimony	ppm	ASTM D5185m	>5	<b>---</b>	---
Vanadium	ppm	ASTM D5185m		<b>0</b>	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	25	<b>&lt;1</b>	0
Barium	ppm	ASTM D5185m		<b>0</b>	0
Molybdenum	ppm	ASTM D5185m		<b>0</b>	0
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	<1
Magnesium	ppm	ASTM D5185m		<b>0</b>	0
Calcium	ppm	ASTM D5185m	17	<b>3</b>	7
Phosphorus	ppm	ASTM D5185m	200	<b>96</b>	126
Zinc	ppm	ASTM D5185m		<b>0</b>	8
Sulfur	ppm	ASTM D5185m	5000	<b>5282</b>	4360

## CONTAMINANTS

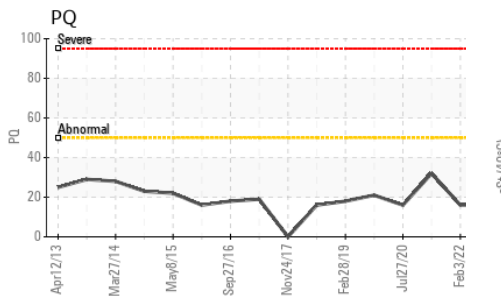
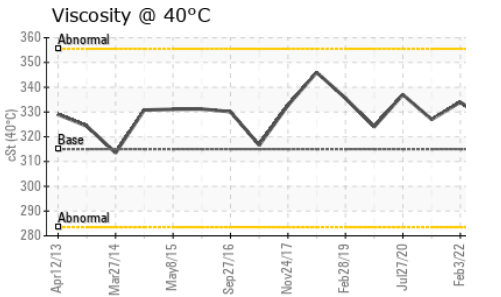
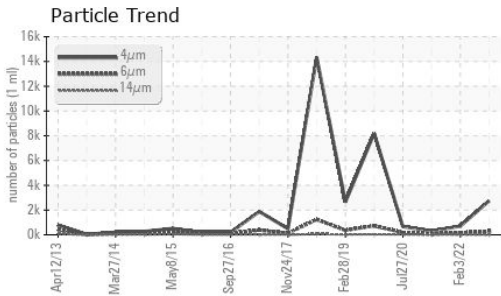
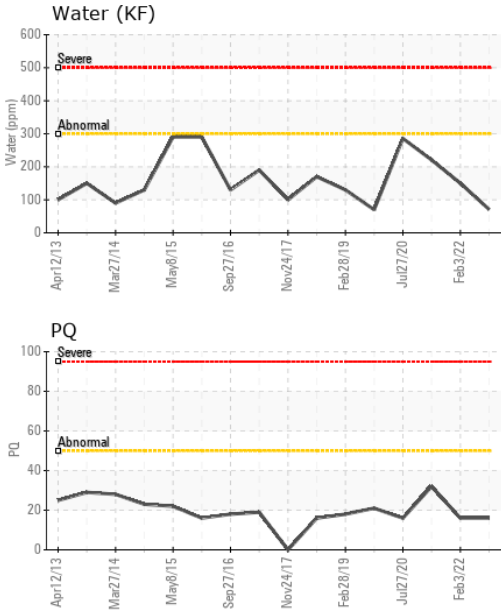
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	<b>0</b>	0
Sodium	ppm	ASTM D5185m		<b>1</b>	0
Potassium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	0
Water	%	ASTM D6304	>0.03	<b>0.007</b>	0.015
ppm Water	ppm	ASTM D6304	>300	<b>70.9</b>	150.3

## FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647		<b>2746</b>	706	315
Particles >6µm	ASTM D7647	>5000	<b>292</b>	163	72
Particles >14µm	ASTM D7647	>640	<b>4</b>	16	8
Particles >21µm	ASTM D7647	>160	<b>1</b>	5	2
Particles >38µm	ASTM D7647	>40	<b>1</b>	0	0
Particles >71µm	ASTM D7647	>10	<b>0</b>	0	0
Oil Cleanliness	ISO 4406 (c)	>--/19/16	<b>19/15/9</b>	17/15/11	15/13/10



# OIL ANALYSIS REPORT

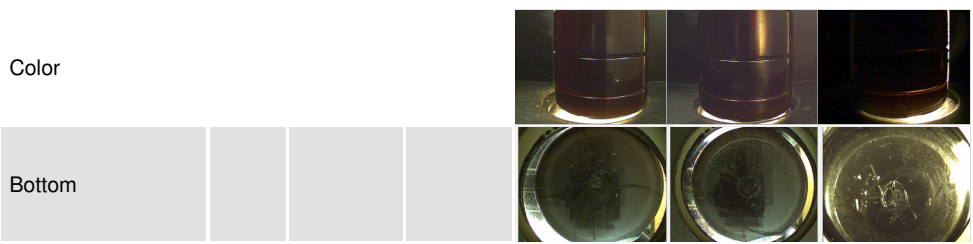


FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.9	<b>0.75</b>	0.86	0.951

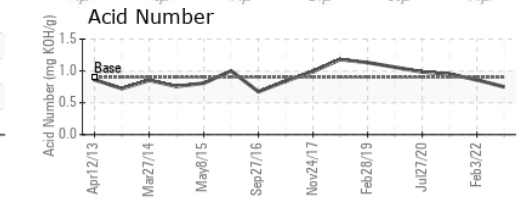
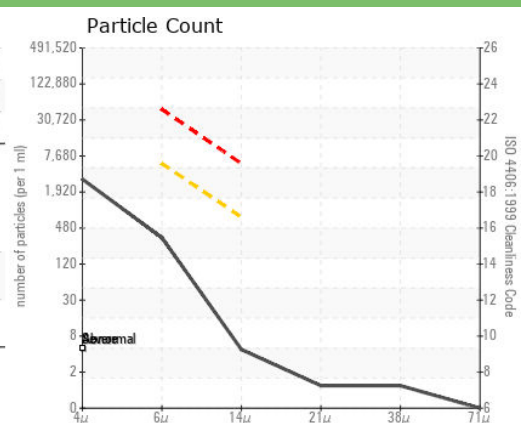
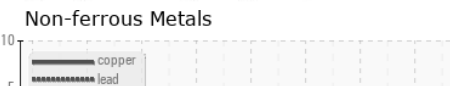
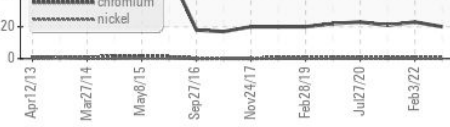
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	*Visual	NONE	<b>LIGHT</b>	NONE	LIGHT
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.03	<b>NEG</b>	NEG	NEG
Free Water	scalar	*Visual		<b>NEG</b>	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	315	<b>326</b>	334	327

SAMPLE IMAGES		method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0804474 **Received** : 26 May 2023  
**Lab Number** : 05857927 **Diagnosed** : 30 May 2023  
**Unique Number** : 10492392 **Diagnostician** : Don Baldrige  
**Test Package** : IND 2 ( Additional Tests: KF, PQ, PrtCount )

**ENERGIA EOLICA**  
 STA ANA KM25 CARRETERA AL SUR, A 1KM DEL CRUCE  
 FRANCISCO MORAZAN, ZZ  
 HN  
 Contact: SANTOS DEL CID  
 sdelcid@dennci.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T : x  
 F : x