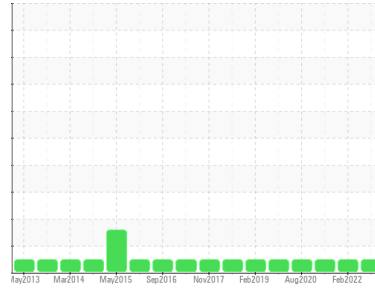




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Area

**8**

Machine Id

**WINERGY GEARBOX WTG-804 (S/N 4836488-0020-4)**

Component

**Wind Turbine Gearbox**

Fluid

**FUCHS RENOLIN UNISYN CKC ISO 320 (340 LTR)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0804467</b>	WC05504481	WC0547190
Sample Date	Client Info		<b>28 Feb 2023</b>	08 Feb 2022	15 Mar 2021
Machine Age	mths	Client Info	<b>46</b>	30	120
Oil Age	mths	Client Info	<b>46</b>	0	65
Oil Changed	Client Info		<b>Not Chngd</b>	N/A	Not Chngd
Sample Status			<b>NORMAL</b>	NORMAL	NORMAL

## WEAR METALS

	method	limit/base	current	history1	history2	
PQ	ASTM D8184	>50	<b>15</b>	16	16	
Iron	ppm	ASTM D5185m	>65	<b>17</b>	12	9
Chromium	ppm	ASTM D5185m	>3	<b>&lt;1</b>	<1	<1
Nickel	ppm	ASTM D5185m	>3	<b>0</b>	0	<1
Titanium	ppm	ASTM D5185m	>10	<b>0</b>	0	0
Silver	ppm	ASTM D5185m		<b>0</b>	<1	0
Aluminum	ppm	ASTM D5185m	>10	<b>&lt;1</b>	0	0
Lead	ppm	ASTM D5185m	>5	<b>&lt;1</b>	<1	<1
Copper	ppm	ASTM D5185m	>10	<b>0</b>	0	<1
Tin	ppm	ASTM D5185m	>10	<b>&lt;1</b>	0	0
Antimony	ppm	ASTM D5185m	>5	<b>---</b>	---	0
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

## ADDITIVES

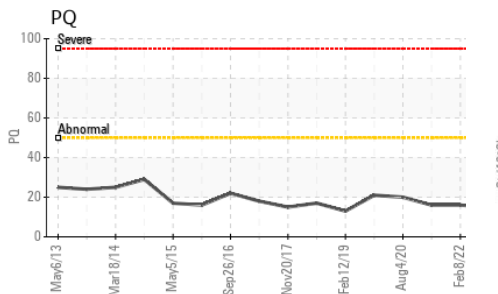
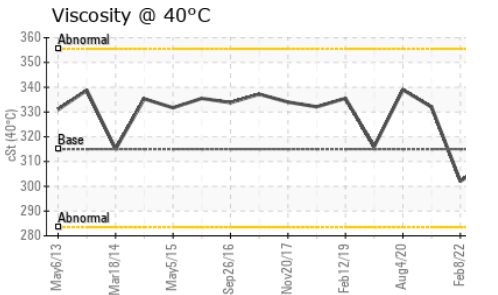
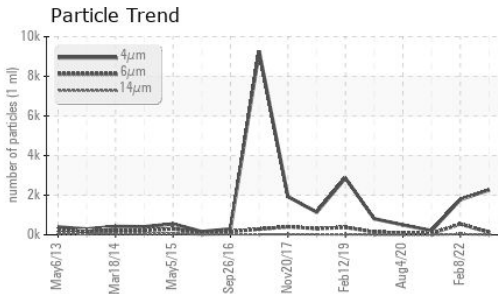
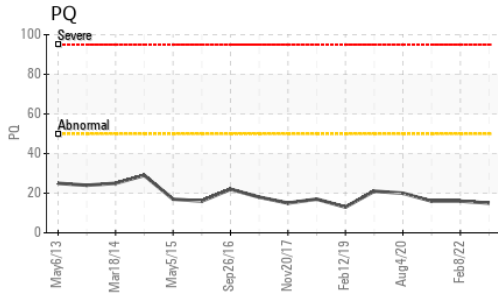
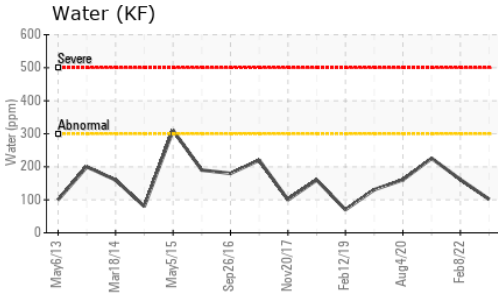
	method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m	25	<b>3</b>	0	2
Barium	ppm	ASTM D5185m		<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m		<b>0</b>	0	0
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	<1	<1
Magnesium	ppm	ASTM D5185m		<b>0</b>	<1	0
Calcium	ppm	ASTM D5185m	17	<b>20</b>	24	19
Phosphorus	ppm	ASTM D5185m	200	<b>235</b>	247	214
Zinc	ppm	ASTM D5185m		<b>22</b>	18	0
Sulfur	ppm	ASTM D5185m	5000	<b>5482</b>	4392	4063

## CONTAMINANTS

	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m	>15	<b>&lt;1</b>	<1	0
Sodium	ppm	ASTM D5185m		<b>6</b>	3	5
Potassium	ppm	ASTM D5185m	>20	<b>2</b>	0	2
Water	%	ASTM D6304	>0.03	<b>0.010</b>	0.016	0.022
ppm Water	ppm	ASTM D6304	>300	<b>101.6</b>	161.6	225.5

## FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647		<b>2263</b>	1775	212
Particles >6µm	ASTM D7647	>5000	<b>128</b>	546	52
Particles >14µm	ASTM D7647	>640	<b>7</b>	34	6
Particles >21µm	ASTM D7647	>160	<b>2</b>	4	2
Particles >38µm	ASTM D7647	>40	<b>1</b>	0	0
Particles >71µm	ASTM D7647	>10	<b>1</b>	0	0
Oil Cleanliness	ISO 4406 (c)	>--/19/16	<b>18/14/10</b>	18/16/12	15/13/10



FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.9	<b>1.03</b>	1.00	0.954

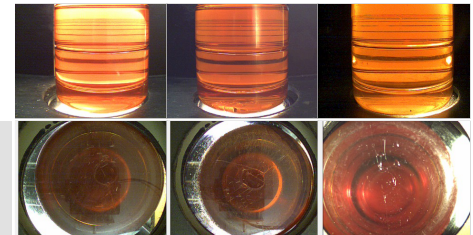
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.03	<b>NEG</b>	NEG	NEG
Free Water	scalar	*Visual		<b>NEG</b>	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	315	<b>310</b>	302	332

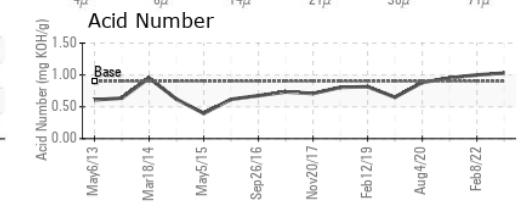
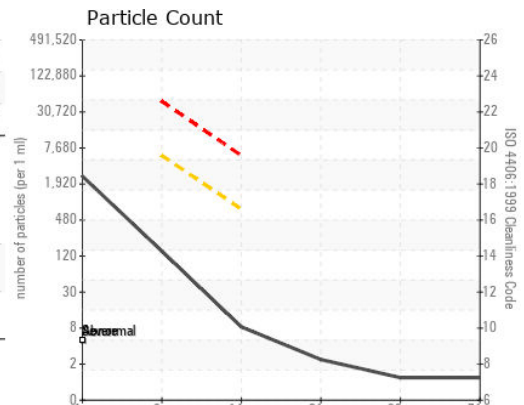
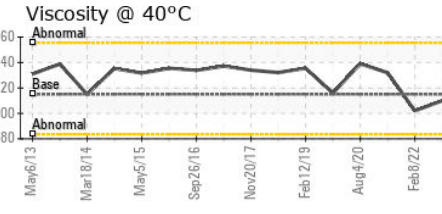
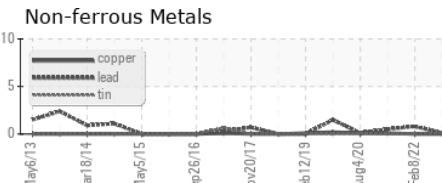
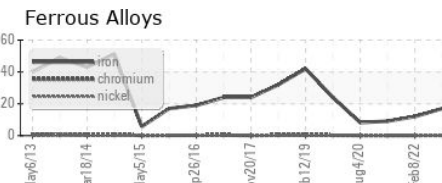
SAMPLE IMAGES		method	limit/base	current	history1	history2
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Color

Bottom



## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0804467 **Received** : 26 May 2023  
**Lab Number** : 05857934 **Diagnosed** : 30 May 2023  
**Unique Number** : 10492399 **Diagnostician** : Don Baldrige  
**Test Package** : IND 2 ( Additional Tests: KF, PQ, PrtCount )

**ENERGIA EOLICA**  
 STA ANA KM25 CARRETERA AL SUR, A 1KM DEL CRUCE  
 FRANCISCO MORAZAN, ZZ  
 HN  
 Contact: SANTOS DEL CID  
 sdelcid@dennci.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T: x:  
 F: x: