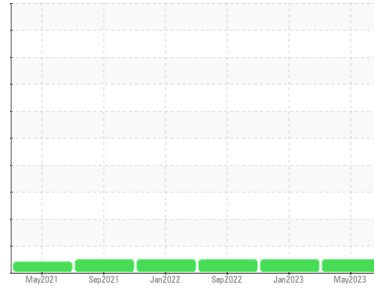




# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Area  
**PALLUBE 32**  
 Machine Id  
**SULLIVAN PALATEK SP20-200 20FE001222**  
 Component  
**Compressor**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service. Chlorine is 41.8 ppm.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>UCH05860913</b>	UCH05757314	UCH05664704
Sample Date	Client Info		<b>16 May 2023</b>	17 Jan 2023	16 Sep 2022
Machine Age	hrs	Client Info	<b>16539</b>	14274	12435
Oil Age	hrs	Client Info	<b>6348</b>	4083	2244
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>NORMAL</b>	NORMAL	NORMAL

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	<b>0</b>	0	0
Chromium	ppm	ASTM D5185m >10	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	<b>0</b>	0	0
Silver	ppm	ASTM D5185m	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >25	<b>5</b>	0	0
Lead	ppm	ASTM D5185m >25	<b>0</b>	0	0
Copper	ppm	ASTM D5185m >50	<b>0</b>	<1	<1
Tin	ppm	ASTM D5185m >15	<b>0</b>	0	0
Antimony	ppm	ASTM D5185m	<b>---</b>	---	---
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 1	<b>0</b>	0	0
Barium	ppm	ASTM D5185m 730	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m 0	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m 0.0	<b>0</b>	0	0
Magnesium	ppm	ASTM D5185m 0	<b>0</b>	0	0
Calcium	ppm	ASTM D5185m 0	<b>0</b>	0	0
Phosphorus	ppm	ASTM D5185m 0	<b>541</b>	578	641
Zinc	ppm	ASTM D5185m 0	<b>0</b>	0	0
Sulfur	ppm	ASTM D5185m 590	<b>608</b>	811	1040

## CONTAMINANTS

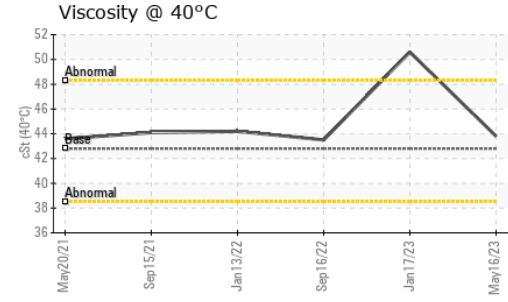
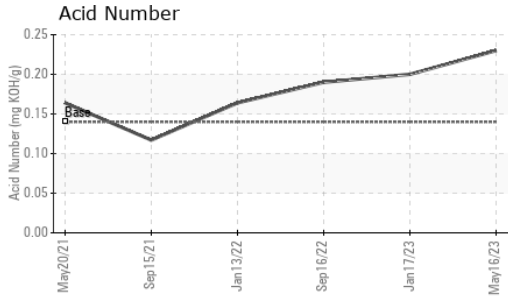
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<b>0</b>	<1	<1
Sodium	ppm	ASTM D5185m	<b>0</b>	0	0
Potassium	ppm	ASTM D5185m >20	<b>0</b>	0	0
Chlorine Content	ppm	ASTM D5185m	<b>41.8</b>	10.2	4.50

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.14	<b>0.23</b>	0.20	0.19



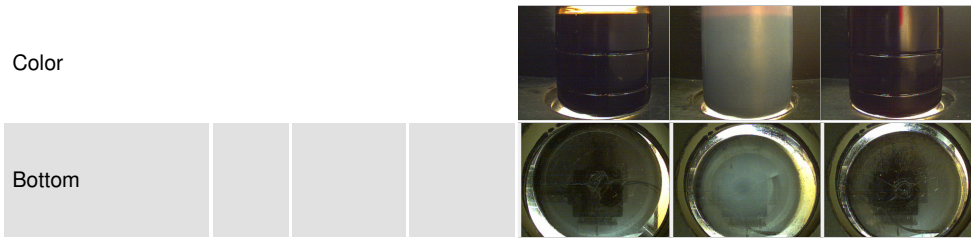
# OIL ANALYSIS REPORT



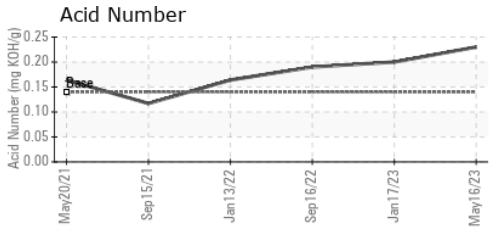
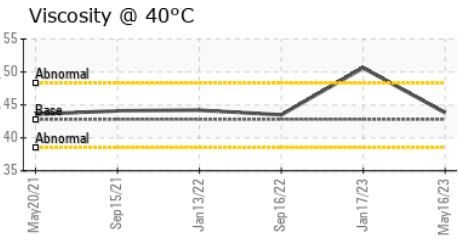
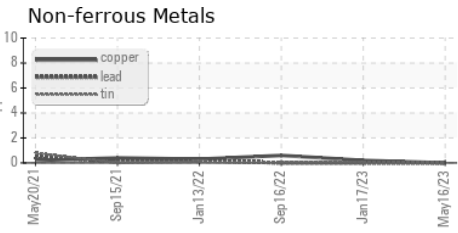
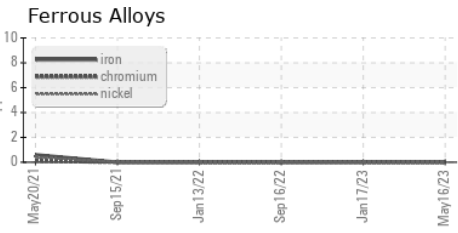
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	42.8	<b>43.8</b>	50.6	43.5

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : UCH05860913 **Received** : 31 May 2023  
**Lab Number** : **05860913** **Diagnosed** : 08 Jun 2023  
**Unique Number** : 10495378 **Diagnostician** : Jonathan Hester  
**Test Package** : IND 2 ( Additional Tests: CHLORINEXRF )

**ROCKWELL EQUIPMENT & SUPPLY CO**  
 PO BOX 114  
 VERSAILLES, PA  
 US 15137  
 Contact: DINO PICCOLINO  
 DINOP@ROCKWELLEQUIPMENT.COM  
 T: (412)824-9903  
 F: (412)824-9271

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)