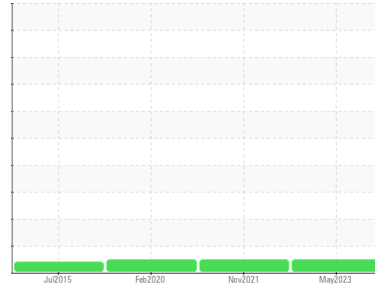


OIL ANALYSIS REPORT

Area
S460
Machine Id
KAESER 1014 - MAPEI CORP
Component
Compressor

Sample Rating Trend



NORMAL



DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		UCH05860935	UCH05410814	UCH04923034
Sample Date	Client Info		22 May 2023	04 Nov 2021	21 Feb 2020
Machine Age	hrs	Client Info	32996	26500	19849
Oil Age	hrs	Client Info	4000	7300	500
Oil Changed	Client Info		Not Changed	Not Changed	N/A
Sample Status			NORMAL	NORMAL	NORMAL

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.05	NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	0	<1	0
Chromium	ppm	ASTM D5185m >10	0	0	0
Nickel	ppm	ASTM D5185m >3	0	0	0
Titanium	ppm	ASTM D5185m >3	0	0	0
Silver	ppm	ASTM D5185m >2	0	<1	<1
Aluminum	ppm	ASTM D5185m >10	5	0	<1
Lead	ppm	ASTM D5185m >10	0	0	0
Copper	ppm	ASTM D5185m >50	8	8	1
Tin	ppm	ASTM D5185m >10	0	<1	0
Antimony	ppm	ASTM D5185m	---	0	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	23	0
Barium	ppm	ASTM D5185m 90	0	0	84
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	0	0	0
Magnesium	ppm	ASTM D5185m 90	2	26	90
Calcium	ppm	ASTM D5185m 2	0	0	2
Phosphorus	ppm	ASTM D5185m	123	2	6
Zinc	ppm	ASTM D5185m	0	0	0
Sulfur	ppm	ASTM D5185m	4555	13809	16643

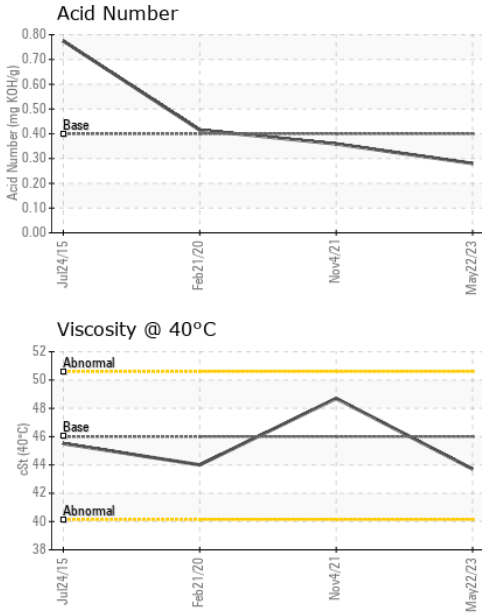
CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	9	7	<1
Sodium	ppm	ASTM D5185m	<1	6	4
Potassium	ppm	ASTM D5185m >20	0	1	3

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.4	0.28	0.359	0.415

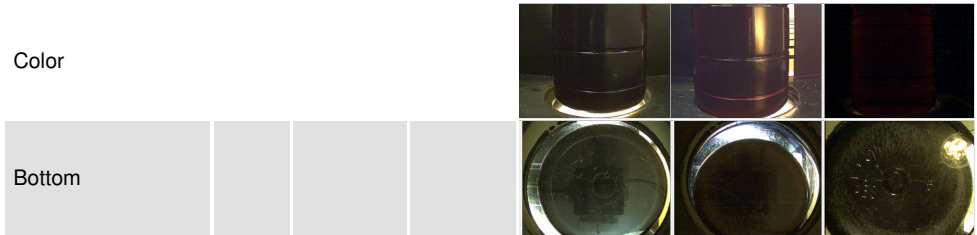
OIL ANALYSIS REPORT



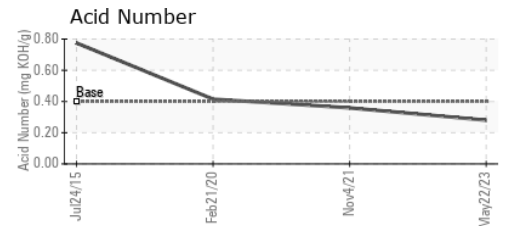
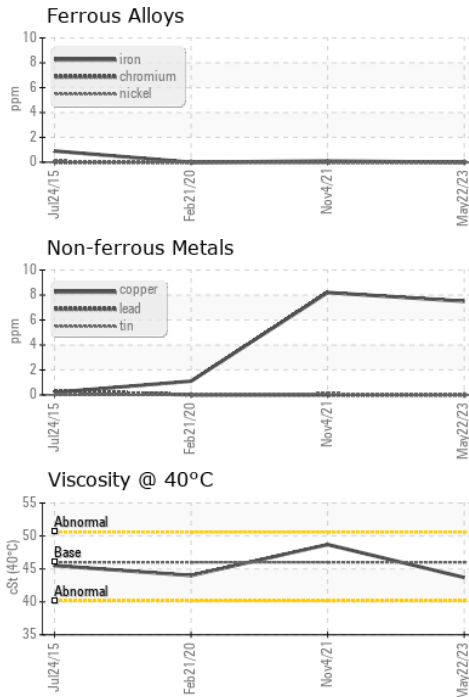
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	MODER
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	43.7	48.7

SAMPLE IMAGES	method	limit/base	current	history1	history2
---------------	--------	------------	---------	----------	----------



GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : UCH05860935
Lab Number : 05860935
Unique Number : 10495400
Test Package : IND 2

Received : 31 May 2023
Tested : 01 Jun 2023
Diagnosed : 02 Jun 2023 - Jonathan Hester

DELTA INDUSTRIES - DOWNERS GROVE
 2201 CURTISS STREET
 DOWNERS GROVE, IL
 US 60515
 Contact: MICHAEL FERRIS

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
 F: (630)960-3931