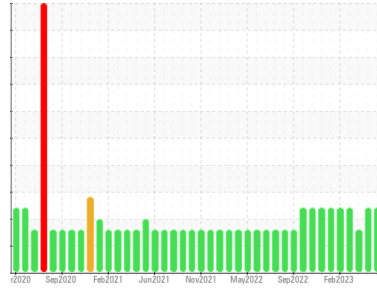


PROBLEM SUMMARY

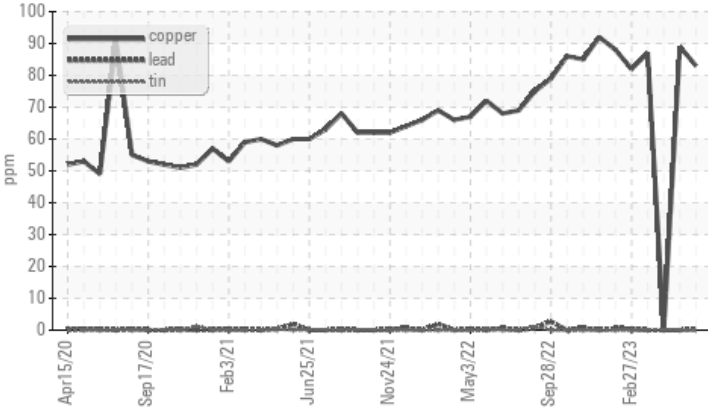
Area
CRM54
 Machine Id
CRM 54 DIRTY OIL TANK (S/N 16-2200-1025)
 Component
Tank Oil
 Fluid
W8 BACH RSA 4 (54000 GAL)

Sample Rating Trend

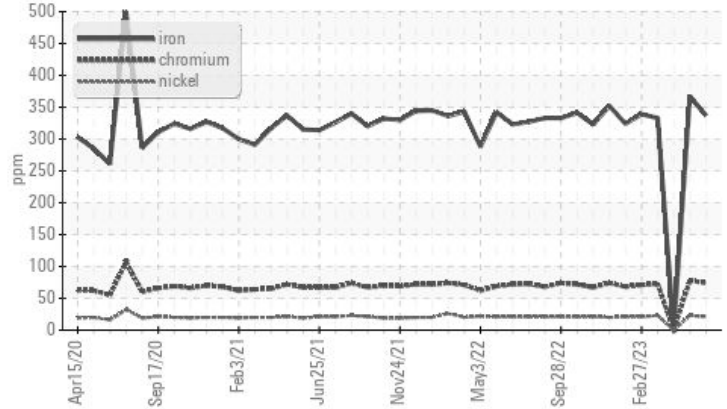


COMPONENT CONDITION SUMMARY

▲ Non-ferrous Metals



▲ Ferrous Alloys



RECOMMENDATION

No corrective action is recommended at this time. We recommend an early resample to monitor this condition.

PROBLEMATIC TEST RESULTS

Sample Status				ATTENTION	ATTENTION	ABNORMAL
Iron	ppm	ASTM D5185m	>20	▲ 337	▲ 367	0
Chromium	ppm	ASTM D5185m	>20	▲ 74	▲ 78	0
Copper	ppm	ASTM D5185m	>20	▲ 83	▲ 89	0

Customer Id: OUTCALAL
 Sample No.: RP0035135
 Lab Number: 05861132
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Jonathan Hester +1 919-379-4092 x4092
jhester@wearcheckusa.com

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Resample	MISSED	Jul 06 2023	?	We recommend an early resample to monitor this condition.

HISTORICAL DIAGNOSIS

28 Apr 2023 Diag: Jonathan Hester

WEAR



No corrective action is recommended at this time. We recommend an early resample to monitor this condition. Bearing and/or gear wear is indicated. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



21 Apr 2023 Diag: Doug Bogart

WATER



We advise that you follow the water drain-off procedure for this component. Resample at the next service interval to monitor. All component wear rates are normal. Free water present. The oil viscosity is lower than normal. This plus the additive levels indicates the addition of a different brand, or type of oil than histories. The AN level is acceptable for this fluid.

view report



30 Mar 2023 Diag: Angela Borella

WEAR



We recommend you service the filters on this component if applicable. We recommend an early resample to monitor this condition. Bearing and/or gear wear is indicated. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

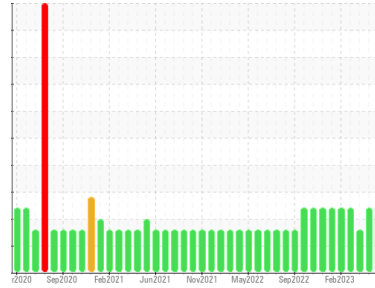
view report





OIL ANALYSIS REPORT

Sample Rating Trend



WEAR



Area
CRM54
 Machine Id
CRM 54 DIRTY OIL TANK (S/N 16-2200-1025)
 Component
Tank Oil
 Fluid
W8 BACH RSA 4 (54000 GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. We recommend an early resample to monitor this condition.

Wear

Bearing and/or gear wear is indicated.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		RP0035135	RP0034558	RP0031254
Sample Date	Client Info		30 May 2023	28 Apr 2023	21 Apr 2023
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			ATTENTION	ATTENTION	ABNORMAL

WEAR METALS

	method	limit/base	current	history1	history2
PQ	ASTM D8184		13	17	12
Iron	ppm	ASTM D5185m >20	▲ 337	▲ 367	0
Chromium	ppm	ASTM D5185m >20	▲ 74	▲ 78	0
Nickel	ppm	ASTM D5185m >20	21	23	0
Titanium	ppm	ASTM D5185m	0	0	0
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >20	0	<1	<1
Lead	ppm	ASTM D5185m >20	<1	0	0
Copper	ppm	ASTM D5185m >20	▲ 83	▲ 89	0
Tin	ppm	ASTM D5185m >20	0	0	0
Vanadium	ppm	ASTM D5185m	<1	<1	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0
Barium	ppm	ASTM D5185m	0	0	0
Molybdenum	ppm	ASTM D5185m	2	1	0
Manganese	ppm	ASTM D5185m	21	21	<1
Magnesium	ppm	ASTM D5185m	0	0	<1
Calcium	ppm	ASTM D5185m	7	8	<1
Phosphorus	ppm	ASTM D5185m	1158	1292	1475
Zinc	ppm	ASTM D5185m	34	22	0

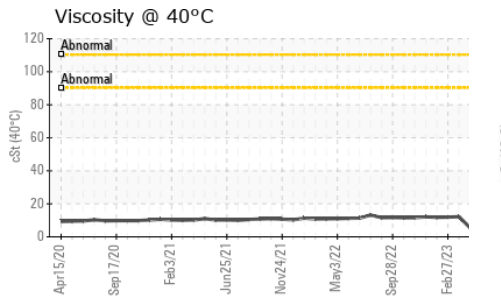
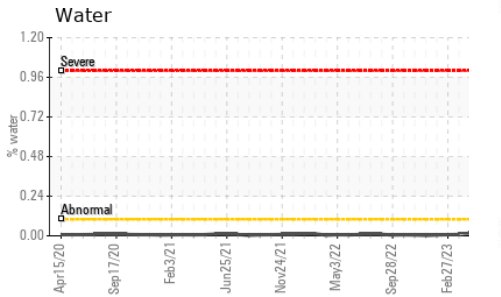
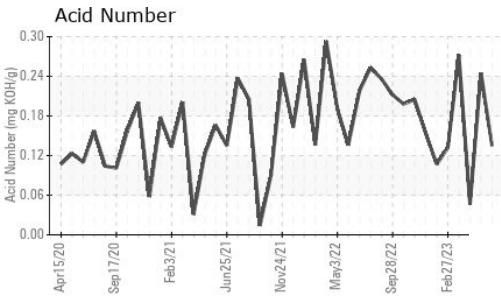
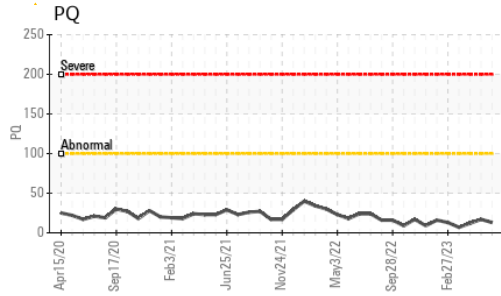
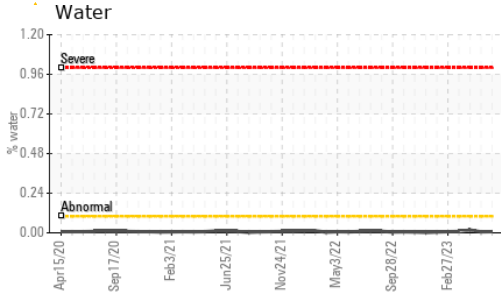
CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	4	4	0
Sodium	ppm	ASTM D5185m	<1	<1	<1
Potassium	ppm	ASTM D5185m >20	1	0	0
Water	%	ASTM D6304	0.007	0.006	0.017
ppm Water	ppm	ASTM D6304	73.7	67.2	170

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.135	0.245	0.046

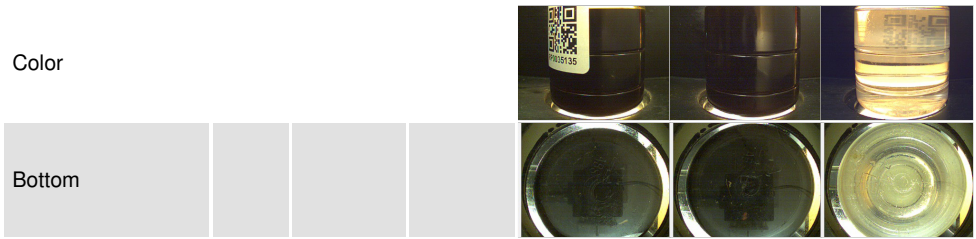
OIL ANALYSIS REPORT



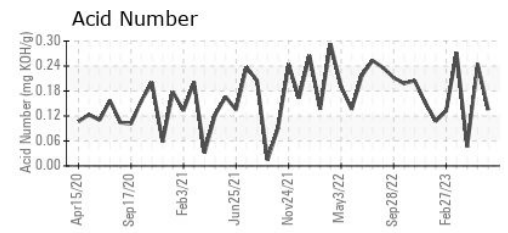
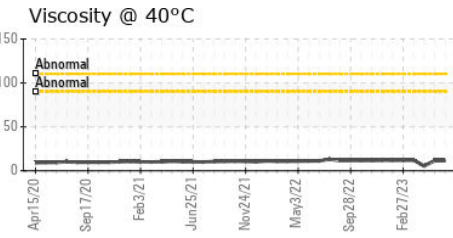
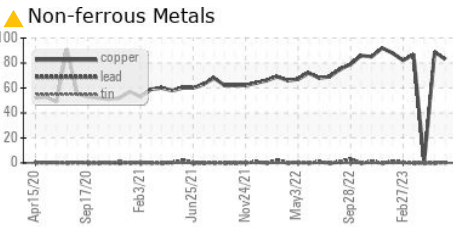
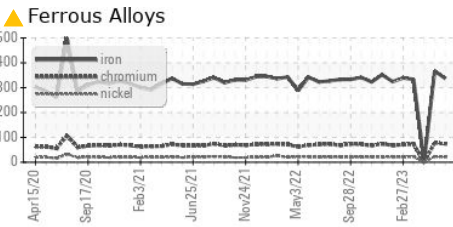
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	NEG	NEG	0.2%
Free Water	scalar	*Visual	NEG	NEG	▲ 1.0

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	11.6	11.5	5.53

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : RP0035135 **Received** : 31 May 2023
Lab Number : 05861132 **Diagnosed** : 02 Jun 2023
Unique Number : 10495597 **Diagnostician** : Jonathan Hester
Test Package : IND 2 (Additional Tests: PQ, PrtCount)

OUTOKUMPU STAINLESS USA
 HWY 43 N
 CALVERT, AL
 US 36513
 Contact: MARIO JOHNSON
 Mario.johnson@outokumpu.com
 T: (251)321-4105
 F: x:

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)