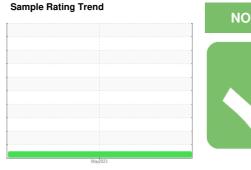


COOLANT REPORT

[CONHER] Machine Id PSMTTK-Baseline Blaser B-Cool 610

Component **New (Unused) Oil** Fluid

Blaser Swisslub B-Cool MC 610 (--- GAL)





DIAGNOSIS

Recommendation

This is a baseline read-out on the submitted sample. (Customer Sample Comment: Coolant oil)

			Ma	ay2023		
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		KL0012369		
Sample Date		Client Info		25 May 2023		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				NORMAL		
PHYSICAL TEST RI	ESULTS	method	limit/base	current	history1	history2
Specific Gravity		*ASTM D1298		1.000		
рН	Scale 0-14	ASTM D1287		9.46		
Nitrites	ppm	AP-053:2009		224		
Reserve Alkalinity	Scale 0-20	*ASTM D1121				
Percentage Glycol	%	ASTM D3321		2.4		
Freezing Point	°F	ASTM D3321				
Total Dissolved Solids				68.5		
Carboxylate				fail		
CORROSION INHII	RITORS	method	limit/base	current	history1	history2
Silicon		ASTM D5185m	iiiiiii/base	63		
Phosphorus	ppm	ASTM D5185m		113		
Boron	ppm	ASTM D5185m		8		
Molybdenum	ppm			3		
,	ppm	ASTM D5185m				
CORROSION		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m		<1		
Copper	ppm	ASTM D5185m		<1		
Lead 	ppm	ASTM D5185m		<1		
Tin 	ppm	ASTM D5185m		0		
Zinc	ppm	ASTM D5185m		<1		
CONTAMINANTS		method				
O				current	history1	history2
Uniorine	ppm	ASTM D5185m		291	history1	nistory2
00	ppm	ASTM D5185m ASTM D7647				
Particles >4μm	ppm		>1300	291		
Particles >4μm Particles >6μm	ppm	ASTM D7647	>1300	291 583		
Particles >4μm Particles >6μm Particles >14μm	ppm	ASTM D7647 ASTM D7647	>1300	291 583 317		
Particles >4μm Particles >6μm Particles >14μm Particles >21μm	ppm	ASTM D7647 ASTM D7647 ASTM D7647	>1300 >160 >40	291 583 317 54		
Chlorine Particles >4µm Particles >6µm Particles >14µm Particles >21µm Particles >38µm Particles >71µm	ppm	ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	>1300 >160 >40 >10	291 583 317 54 18		
Particles >4µm Particles >6µm Particles >14µm Particles >21µm Particles >38µm Particles >71µm	ppm	ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	>1300 >160 >40 >10 >3	291 583 317 54 18		
Particles >4µm Particles >6µm Particles >14µm Particles >21µm Particles >38µm Particles >71µm	ppm	ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	>1300 >160 >40 >10 >3	291 583 317 54 18 3	 	
Particles >4µm Particles >6µm Particles >14µm Particles >21µm Particles >38µm Particles >71µm Oil Cleanliness CARRIER SALTS	ppm	ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ISO 4406 (c)	>1300 >160 >40 >10 >3 >17/14	291 583 317 54 18 3 0 15/13		
Particles >4µm Particles >6µm Particles >14µm Particles >21µm Particles >38µm Particles >71µm Oil Cleanliness CARRIER SALTS Sodium		ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ISO 4406 (c)	>1300 >160 >40 >10 >3 >17/14	291 583 317 54 18 3 0 15/13	 history1	 history2
Particles >4µm Particles >6µm Particles >14µm Particles >21µm Particles >38µm Particles >71µm Oil Cleanliness CARRIER SALTS Sodium	ppm	ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ISO 4406 (c) method ASTM D5185m	>1300 >160 >40 >10 >3 >17/14	291 583 317 54 18 3 0 15/13 current	 history1	 history2
Particles >4µm Particles >6µm Particles >14µm Particles >21µm Particles >38µm Particles >71µm Oil Cleanliness CARRIER SALTS Sodium Potassium	ppm	ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ISO 4406 (c) method ASTM D5185m ASTM D5185m	>1300 >160 >40 >10 >3 >17/14 limit/base	291 583 317 54 18 3 0 15/13 current 354 32	 history1	 history2



COOLANT REPORT

