



# COOLANT REPORT

Sample Rating Trend

**NORMAL**



Machine Id  
**NX4099-C02**

Component  
**Coolant**  
Fluid

**HYBRID (HOAT) COOLANT (--- QTS)**

## DIAGNOSIS

### Recommendation

The fluid is suitable for further service. Please note that this is a corrected copy for laboratory data updates.

### Corrosion

All metal levels are normal indicating no corrosion in the cooling system.

### Contaminants

There is no indication of any contamination in the coolant.

### Coolant Condition

Glycol and nitrite levels are acceptable. The pH level of this fluid is within the acceptable limits. Boiling Point approximately 226F.

## SAMPLE INFORMATION

	method	limit/base	current	history 1	history 2
Sample Number	Client Info		<b>WC0751365</b>	---	---
Sample Date	Client Info		<b>17 May 2023</b>	---	---
Machine Age	kms	Client Info	<b>0</b>	---	---
Oil Age	kms	Client Info	<b>0</b>	---	---
Oil Changed	Client Info		<b>N/A</b>	---	---
Sample Status			<b>NORMAL</b>	---	---

## PHYSICAL TEST RESULTS

	method	limit/base	current	history 1	history 2
Specific Gravity	*ASTM D1298		<b>1.070</b>	---	---
pH	Scale 0-14	ASTM D1287	<b>9.72</b>	---	---
Nitrites	ppm	AP-053:2009	<b>1276</b>	---	---
Reserve Alkalinity	Scale 0-20	*ASTM D1121	<b>---</b>	---	---
Percentage Glycol	%	ASTM D3321	<b>52.6</b>	---	---
Freezing Point	°F	ASTM D3321	<b>-40</b>	---	---
Total Dissolved Solids			<b>222.0</b>	---	---
Carboxylate			<b>fail</b>	---	---

## CORROSION INHIBITORS

	method	limit/base	current	history 1	history 2
Silicon	ppm	ASTM D6130	<b>16</b>	---	---
Phosphorus	ppm	ASTM D6130	<b>12</b>	---	---
Boron	ppm	ASTM D6130	<b>377</b>	---	---
Molybdenum	ppm	ASTM D6130	<b>19</b>	---	---

## CORROSION

	method	limit/base	current	history 1	history 2
Iron	ppm	ASTM D6130	>15	<b>0</b>	---
Aluminum	ppm	ASTM D6130	>10	<b>8</b>	---
Copper	ppm	ASTM D6130	>10	<b>1</b>	---
Lead	ppm	ASTM D6130	>10	<b>&lt;1</b>	---
Tin	ppm	ASTM D6130	>10	<b>&lt;1</b>	---
Zinc	ppm	ASTM D6130		<b>&lt;1</b>	---

## CONTAMINANTS

	method	limit/base	current	history 1	history 2
Chlorine	ppm	ASTM D6130		<b>32</b>	---

## CARRIER SALTS

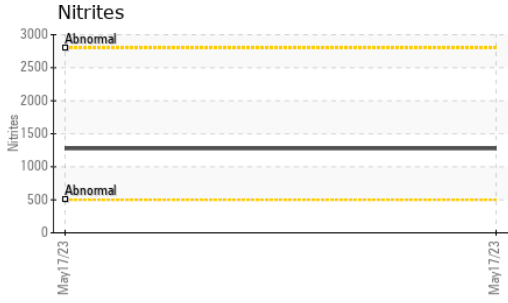
	method	limit/base	current	history 1	history 2
Sodium	ppm	ASTM D6130		<b>2416</b>	---
Potassium	ppm	ASTM D6130		<b>1855</b>	---


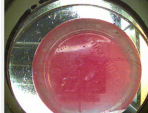
## SCALE POTENTIAL

	method	limit/base	current	history 1	history 2
Calcium	ppm	ASTM D6130	>100	<b>&lt;1</b>	---
Magnesium	ppm	ASTM D6130	>40	<b>&lt;1</b>	---
Hardness	mg/L CaCO3	*In-house	<75	<b>4</b>	---

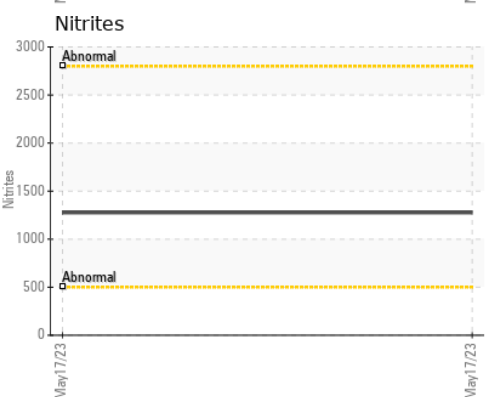
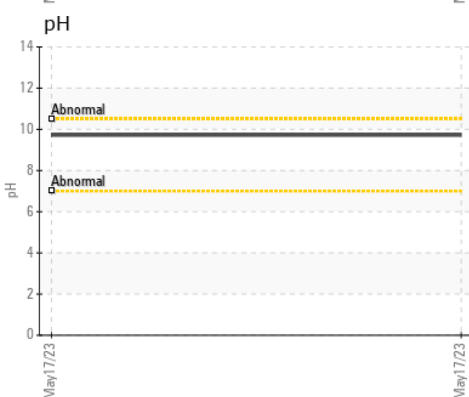
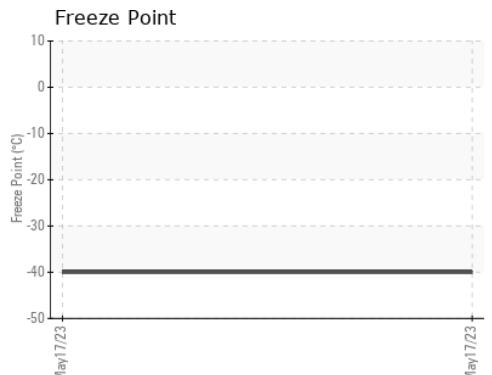
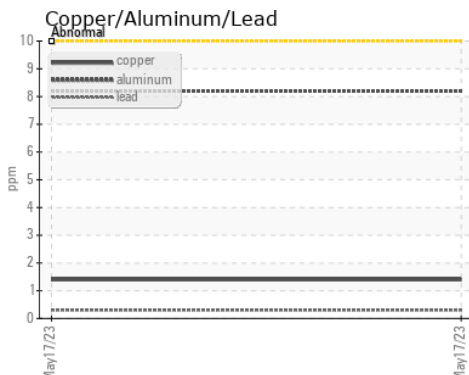
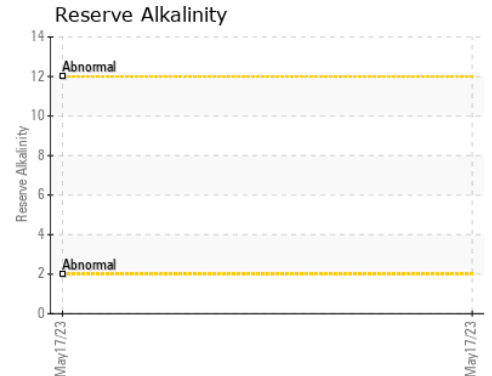
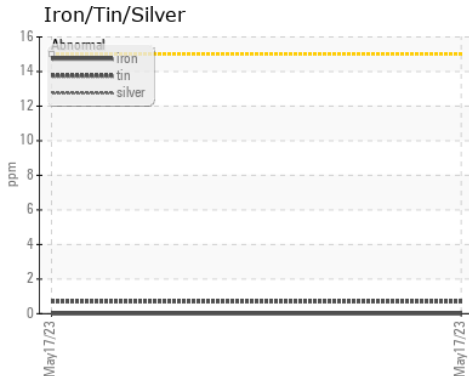


# COOLANT REPORT



VISUAL	method	limit/base	current	history 1	history 2
Coolant Color	*Visual		<b>Pink</b>	---	---
Coolant Appearance	*Visual	Clear	<b>hazy</b>	---	---
Color				no image	no image
Bottom				no image	no image

## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0751365      **Received** : 01 Jun 2023  
**Lab Number** : 05862719      **Diagnosed** : 14 Jun 2023  
**Unique Number** : 10497184      **Diagnostician** : Doug Bogart  
**Test Package** : COOL- ( Additional Tests: COOL, Hardness, ICP )

**AVL POWERTRAIN ENGINEERING INC**  
 47519 HALYARD DRIVE  
 PLYMOUTH, MI  
 US 48170-2438  
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
F: