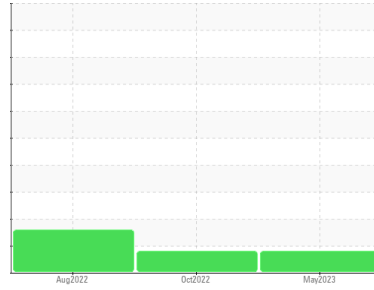




# PROBLEM SUMMARY

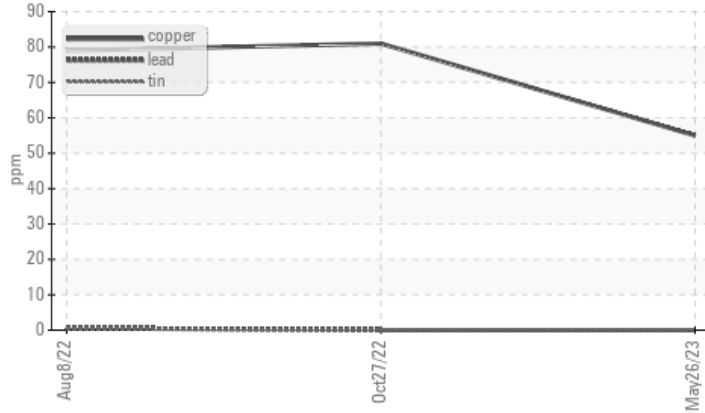
Area  
**BAE SYSTEM**  
 Machine Id  
**B2560 HEADSTOCK**  
 Component  
**Hydraulic System**  
 Fluid  
**MOBIL DTE 24 (--- GAL)**

Sample Rating Trend



## COMPONENT CONDITION SUMMARY

### ▲ Non-ferrous Metals



## RECOMMENDATION

No corrective action is recommended at this time.  
 Resample at the next service interval to monitor.

## PROBLEMATIC TEST RESULTS

Sample Status				<b>MARGINAL</b>	MARGINAL	ATTENTION
Copper	ppm	ASTM D5185m	>20	▲ 55	▲ 81	79

Customer Id: MOTYOR  
 Sample No.: WC0802164  
 Lab Number: 05863599  
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
 Don Baldrige +1  
[don.b505@comcast.net](mailto:don.b505@comcast.net)

To change component or sample information:  
 Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

*There are no recommended actions for this sample.*

## HISTORICAL DIAGNOSIS

### 27 Oct 2022 Diag: Doug Bogart

#### WEAR



No corrective action is recommended at this time. Resample at the next service interval to monitor. The copper level is abnormal. All other component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 08 Aug 2022 Diag: Doug Bogart

#### WEAR



No corrective action is recommended at this time. Resample at the next service interval to monitor. Please note that this is a corrected copy for data entry update for new unit. The copper level is abnormal. An increase in the iron level is noted. An increase in the silver level is noted. The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

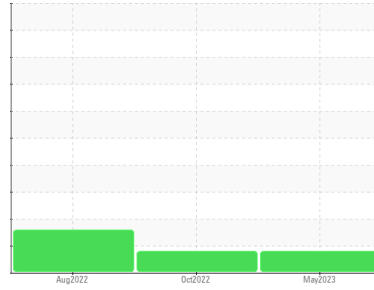
view report





# OIL ANALYSIS REPORT

Sample Rating Trend



**WEAR**



Area  
**BAE SYSTEM**  
 Machine Id  
**B2560 HEADSTOCK**  
 Component  
**Hydraulic System**  
 Fluid  
**MOBIL DTE 24 (--- GAL)**

## DIAGNOSIS

### ▲ Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

### ▲ Wear

The copper level has decreased, but is still abnormal. All other component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0802164</b>	WC0749759	WC0717305
Sample Date	Client Info		<b>26 May 2023</b>	27 Oct 2022	08 Aug 2022
Machine Age	hrs	Client Info	<b>0</b>	0	0
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>Not Changed</b>	Not Changed	N/A
Sample Status			<b>MARGINAL</b>	MARGINAL	ATTENTION

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	<1	9	▲ 9
Chromium	ppm	ASTM D5185m >20	0	0	0
Nickel	ppm	ASTM D5185m >20	0	0	<1
Titanium	ppm	ASTM D5185m	0	<1	0
Silver	ppm	ASTM D5185m	6	17	▲ 16
Aluminum	ppm	ASTM D5185m >20	0	0	0
Lead	ppm	ASTM D5185m >20	0	0	<1
Copper	ppm	ASTM D5185m >20	▲ 55	▲ 81	79
Tin	ppm	ASTM D5185m >20	0	0	<1
Vanadium	ppm	ASTM D5185m	0	<1	0
Cadmium	ppm	ASTM D5185m	0	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	3
Barium	ppm	ASTM D5185m	0	0	0
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	<1	1	<1
Magnesium	ppm	ASTM D5185m	0	0	0
Calcium	ppm	ASTM D5185m	65	78	88
Phosphorus	ppm	ASTM D5185m	360	424	383
Zinc	ppm	ASTM D5185m	348	553	517
Sulfur	ppm	ASTM D5185m	2794	4618	4033

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	0	1	0
Sodium	ppm	ASTM D5185m	2	4	3
Potassium	ppm	ASTM D5185m >20	0	0	0

## FLUID CLEANLINESS

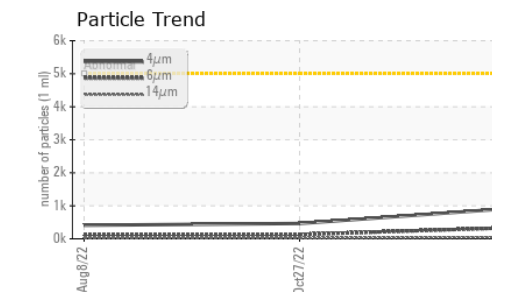
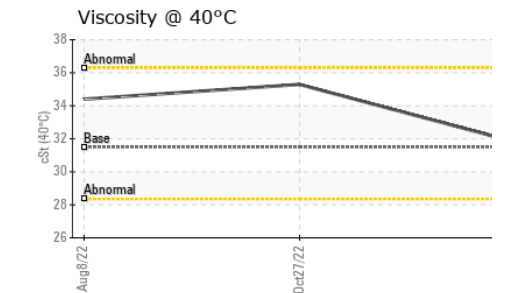
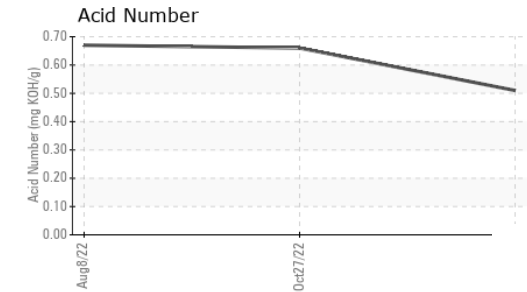
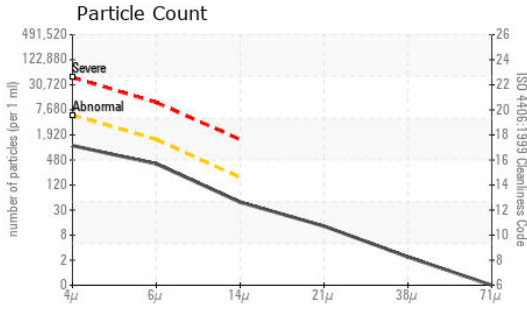
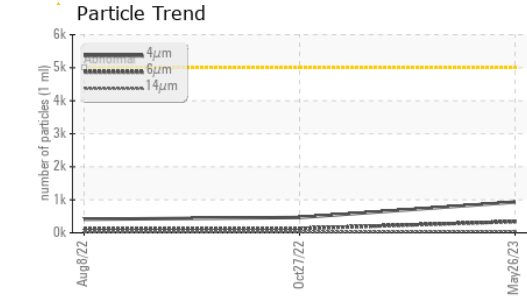
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	931	465	411
Particles >6µm	ASTM D7647	>1300	340	131	138
Particles >14µm	ASTM D7647	>160	41	19	20
Particles >21µm	ASTM D7647	>40	11	6	4
Particles >38µm	ASTM D7647	>10	2	0	0
Particles >71µm	ASTM D7647	>3	0	0	0
Oil Cleanliness	ISO 4406 (c)	>19/17/14	17/16/13	16/14/11	16/14/11

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.51	0.66	0.67



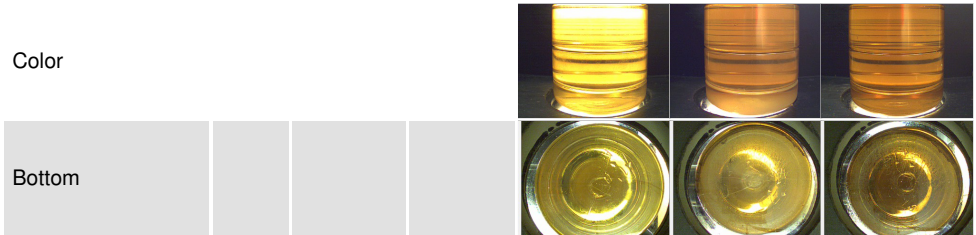
# OIL ANALYSIS REPORT



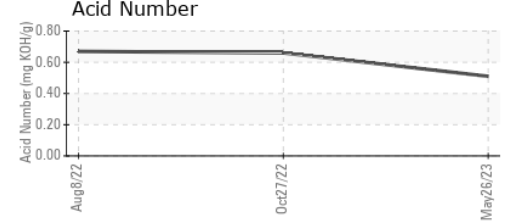
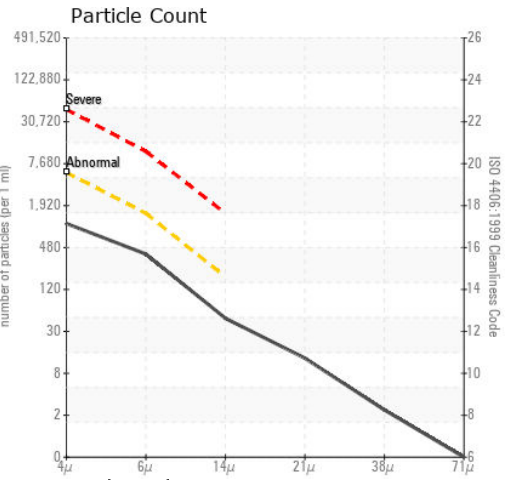
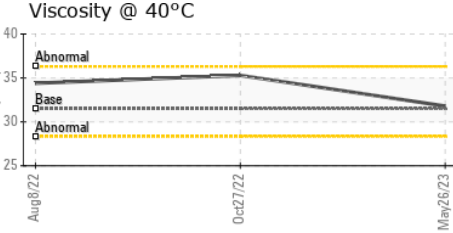
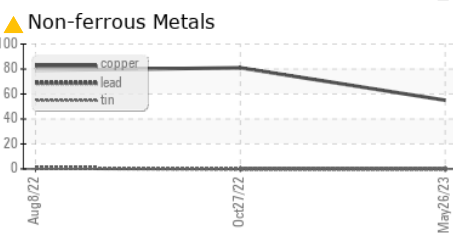
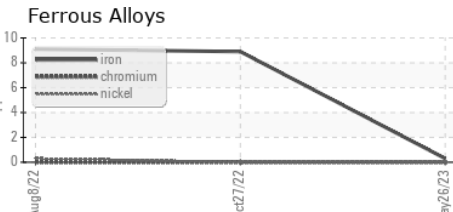
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 31.5	31.8	35.29	34.4

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0802164  
**Lab Number** : 05863599  
**Unique Number** : 10498064  
**Test Package** : IND 2

**MOTOR TECHNOLOGY INC**  
 515 WILLOW SPRINGS LN  
 YORK, PA  
 US 17406

**Received** : 02 Jun 2023  
**Diagnosed** : 06 Jun 2023  
**Diagnostician** : Don Baldrige

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Contact: Bill Trimmer  
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 F: