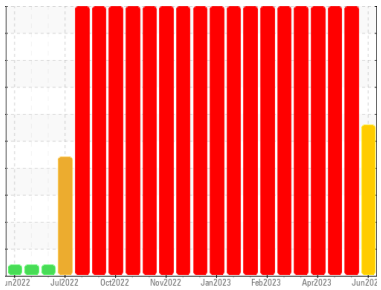
OIL ANALYSIS REPORT

Area
Building 12
Machine Id
Cone 2A
Component
Bulk Tank Lube System
Fluid
MOBIL MOBILGEAR 600 XP 320 (105 GAL)

Sample Rating Trend



DIRT

DIAGNOSIS

Recommendation
We advise that you check all areas where dirt can enter the system. Resample at the next service interval to monitor.

Wear
Bearing and/or gear wear is indicated.

Contamination
Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0820080**	WC0820083	WC0782523
Sample Date		Client Info		**02 Jun 2023**	17 May 2023	26 Apr 2023
Machine Age	hrs	Client Info		**735**	0	735
Oil Age	hrs	Client Info		**66**	440	54
Oil Changed		Client Info		**Changed**	N/A	N/A
Sample Status				**ABNORMAL**	SEVERE	SEVERE

CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>0.05	**NEG**	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	▲ **196**	● 926	● 3211
Chromium	ppm	ASTM D5185m	>20	**2**	12	▲ 44
Nickel	ppm	ASTM D5185m	>20	**4**	▲ 23	● 88
Titanium	ppm	ASTM D5185m		**2**	13	▲ 36
Silver	ppm	ASTM D5185m		**0**	<1	0
Aluminum	ppm	ASTM D5185m	>20	▲ **35**	▲ 156	▲ 424
Lead	ppm	ASTM D5185m	>20	▲ **37**	● 146	● 349
Copper	ppm	ASTM D5185m	>20	▲ **360**	● 1859	● 6628
Tin	ppm	ASTM D5185m	>20	▲ **38**	● 179	● 642
Vanadium	ppm	ASTM D5185m		**0**	<1	2
Cadmium	ppm	ASTM D5185m		**0**	<1	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**18**	24	43
Barium	ppm	ASTM D5185m		**0**	0	0
Molybdenum	ppm	ASTM D5185m		**<1**	3	5
Manganese	ppm	ASTM D5185m		**2**	10	31
Magnesium	ppm	ASTM D5185m		**16**	74	209
Calcium	ppm	ASTM D5185m		**18**	80	225
Phosphorus	ppm	ASTM D5185m		**259**	352	538
Zinc	ppm	ASTM D5185m		**0**	6	35
Sulfur	ppm	ASTM D5185m		**17933**	18534	21877

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	▲ **110**	● 511	● 1554
Sodium	ppm	ASTM D5185m		**11**	57	172
Potassium	ppm	ASTM D5185m	>20	**5**	23	64

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		**0.70**	0.77	1.01

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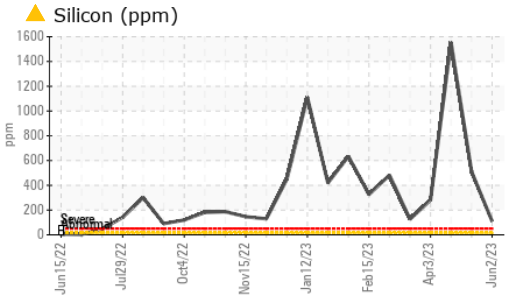
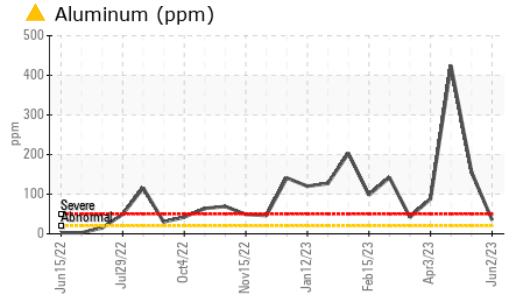
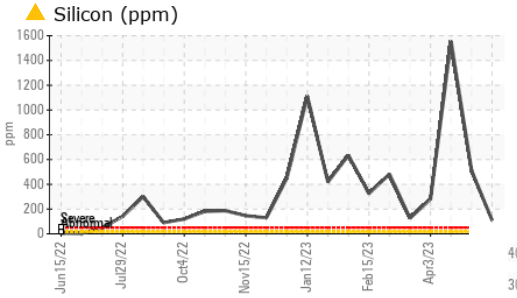
Silicon (ppm)



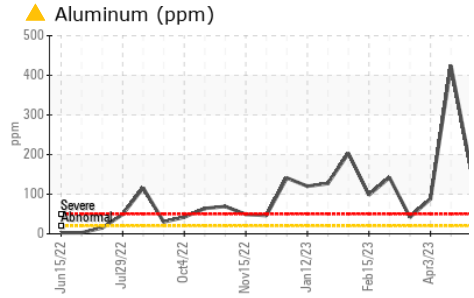
Aluminum (ppm)



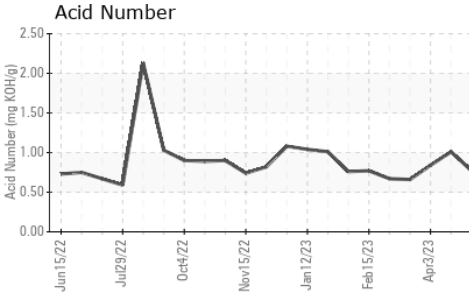
Silicon (ppm)



Aluminum (ppm)

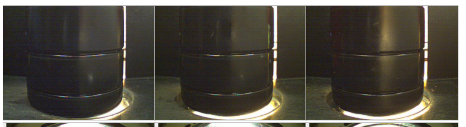
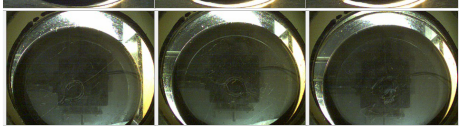


Acid Number



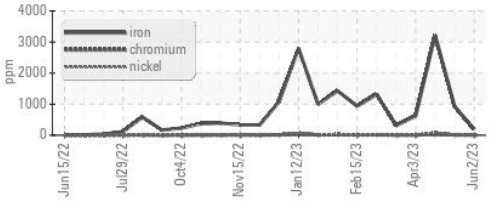
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**LIGHT**	▲ MODER	▲ MODER
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	320	**305**	334	321

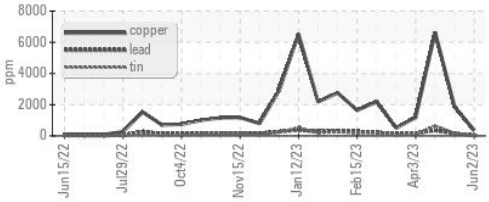
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS

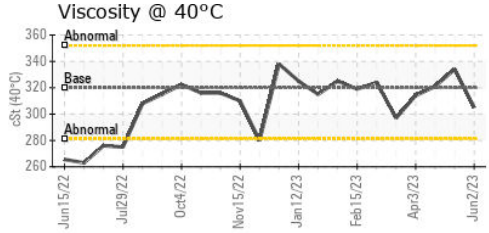
Ferrous Alloys



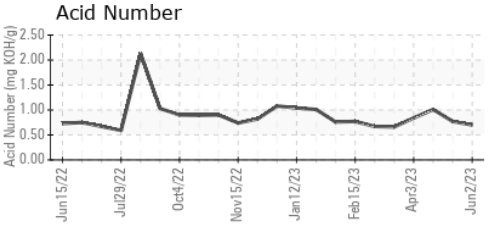
Non-ferrous Metals



Viscosity @ 40°C



Acid Number



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0820080
Lab Number : 05864452
Unique Number : 10498917
Test Package : IND 2

Recieved : 05 Jun 2023
Diagnosed : 13 Jun 2023
Diagnostician : Doug Bogart

Certificate L2367

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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Report Id: THRPIT [WUSCAR] 05864452 (Generated: 12/28/2023 09:54:56) Rev: 1

Submitted By: JORDAN TUTEN