



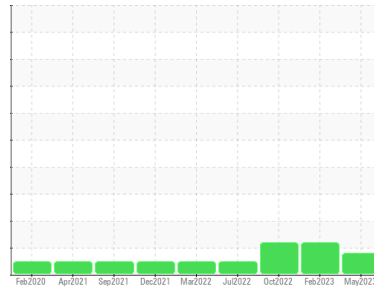
OIL ANALYSIS REPORT

Sample Rating Trend

ISO



Area
P2
 Machine Id
3543-B - 3540-B CRYSTALLIZER
 Component
Gearbox
 Fluid
MOBIL MOBILGEAR 600 XP ISO 150 (44 QTS)



DIAGNOSIS

Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a light amount of silt (particulates < 14 microns in size) present in the oil. The water content is negligible.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0810796	WC0752481	WC0724718
Sample Date	Client Info		31 May 2023	03 Feb 2023	20 Oct 2022
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			ATTENTION	ABNORMAL	ABNORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >200	4	6	4
Chromium	ppm	ASTM D5185m >15	0	0	0
Nickel	ppm	ASTM D5185m >15	0	0	0
Titanium	ppm	ASTM D5185m	<1	<1	<1
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >25	0	2	0
Lead	ppm	ASTM D5185m >100	0	0	0
Copper	ppm	ASTM D5185m >200	0	0	<1
Tin	ppm	ASTM D5185m >25	0	0	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	<1

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	25	32	25
Barium	ppm	ASTM D5185m	0	0	0
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	<1	<1	<1
Magnesium	ppm	ASTM D5185m	0	<1	10
Calcium	ppm	ASTM D5185m	<1	<1	13
Phosphorus	ppm	ASTM D5185m	337	348	309
Zinc	ppm	ASTM D5185m	0	0	7
Sulfur	ppm	ASTM D5185m	14859	14718	13255

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >50	<1	<1	<1
Sodium	ppm	ASTM D5185m	<1	<1	0
Potassium	ppm	ASTM D5185m >20	1	0	2
Water	%	ASTM D6304 >0.2	0.004	0.009	0.013
ppm Water	ppm	ASTM D6304 >2000	48.4	98.8	134.4

FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>20000	▲ 31326	▲ 60044	▲ 46351
Particles >6µm	ASTM D7647	>5000	▲ 4297	▲ 14044	▲ 8467
Particles >14µm	ASTM D7647	>640	43	228	273
Particles >21µm	ASTM D7647	>160	7	15	32
Particles >38µm	ASTM D7647	>40	0	1	1
Particles >71µm	ASTM D7647	>10	0	0	0
Oil Cleanliness	ISO 4406 (c)	>21/19/16	▲ 22/19/13	▲ 23/21/15	▲ 23/20/15

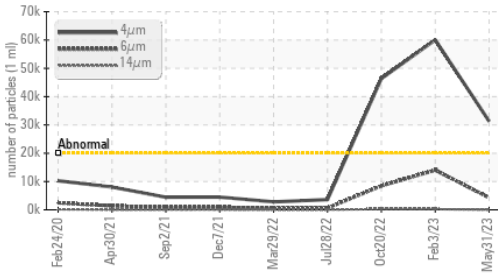
FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.77	0.75	0.82

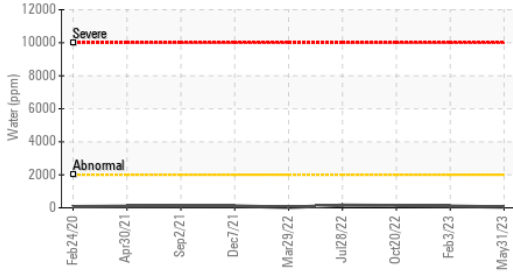


OIL ANALYSIS REPORT

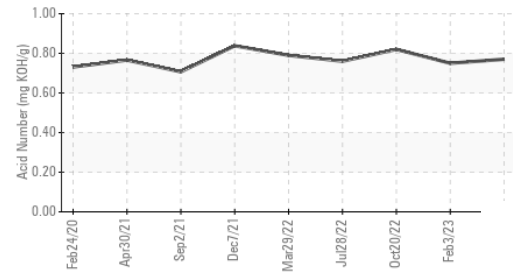
Particle Trend



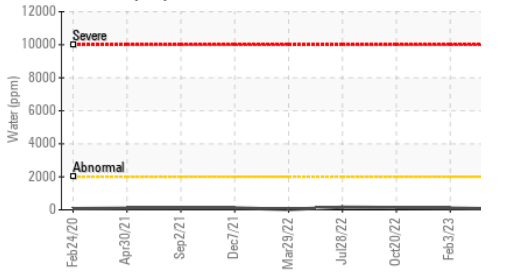
Water (KF)



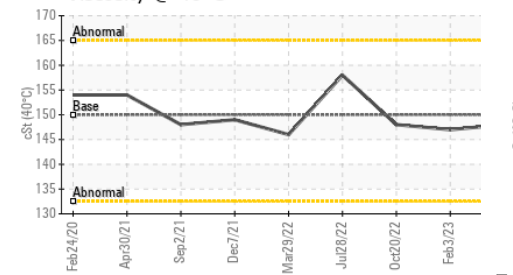
Acid Number



Water (KF)



Viscosity @ 40°C

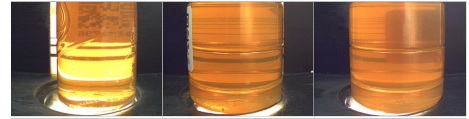


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

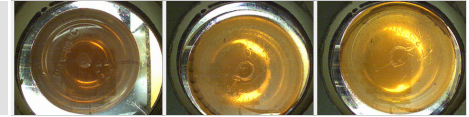
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	150	148	148

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color

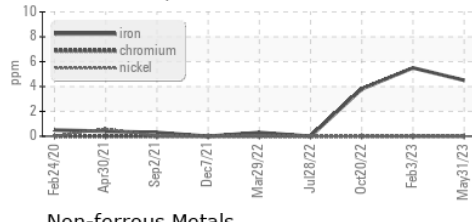


Bottom

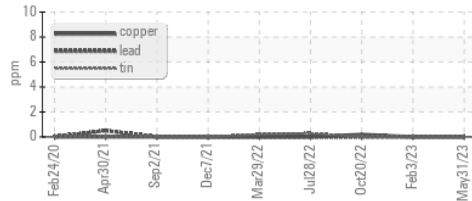


GRAPHS

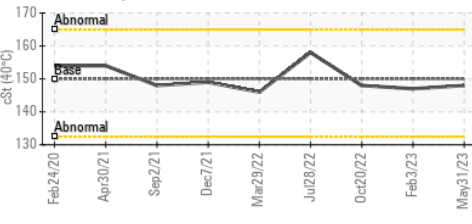
Ferrous Alloys



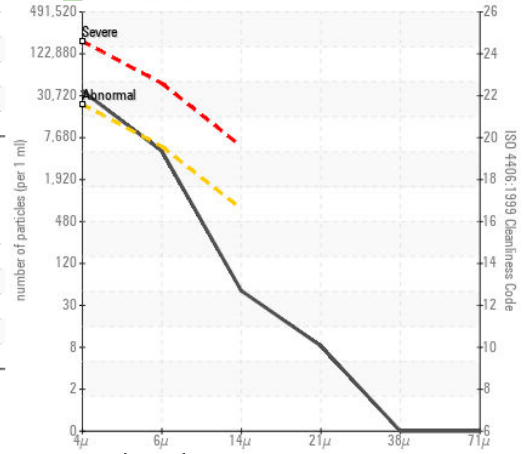
Non-ferrous Metals



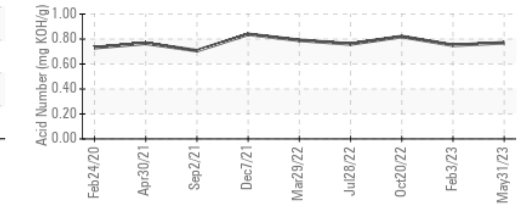
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
 Sample No. : WC0810796
 Lab Number : 05865117
 Unique Number : 10499582
 Test Package : PLANT

Received : 05 Jun 2023
 Diagnosed : 06 Jun 2023
 Diagnostician : Wes Davis

AJINOMOTO USA
 4020 AJINOMOTO DRIVE
 RALEIGH, NC
 US 27610
 Contact: Michael Thompson
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 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)