

OIL ANALYSIS REPORT

Area **P1** Machine Id **3210 P-1 Centrifuge** Component Hydraulic System Fluid MOBIL DTE 25 (20 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The water content is negligible. The system and fluid cleanliness is acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



Sample Rating Trend

 \checkmark

NORMAL

SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0810802	WC0784166	WC0752479
Sample Date		Client Info		31 May 2023	24 Feb 2023	01 Dec 2022
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	ATTENTION	ABNORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	3	2	2
Chromium	ppm	ASTM D5185m	>20	0	0	0
Nickel	ppm	ASTM D5185m	>20	0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>20	0	<1	<1
Lead	ppm	ASTM D5185m	>20	0	0	0
Copper	ppm	ASTM D5185m	>20	<1	1	2
Tin	ppm	ASTM D5185m	>20	<1	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	3	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		0	1	0
Magnesium	ppm	ASTM D5185m		0	10	0
Calcium	ppm	ASTM D5185m		59	62	59
Phosphorus	ppm	ASTM D5185m		336	313	329
Zinc	ppm	ASTM D5185m		538	514	520
Sulfur	ppm	ASTM D5185m		1048	706	863
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	<1	1	0
Sodium	ppm	ASTM D5185m		3	3	26
Potassium	ppm	ASTM D5185m	>20	1	0	0
Water	%	ASTM D6304	>0.05	0.001	0.005	0.018
ppm Water	ppm	ASTM D6304	>500	1.9	55.5	182.2
FLUID CLEANLIN	ESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	3592	6 466	32507
Particles >6µm		ASTM D7647	>1300	1020	1227	A 3189
Particles >14µm		ASTM D7647	>160	70	47	29
Particles >21µm		ASTM D7647	>40	20	15	4
Particles >38µm		ASTM D7647	>10	1	1	0
Particles >71µm		ASTM D7647	>3	0	0	0

Acid Number (AN) m

FLUID DEGRADATION

Oil Cleanliness

mg KOH/g ASTM D8045

ISO 4406 (c) >19/17/14

19/17/13

0.44

▲ 20/17/13

0.47

▲ 22/19/12

0.39



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VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	VLITE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	44.2	45.0	46.8	44.6
SAMPLE IMAGES		method	limit/base	current	history1	history2
Color						
				100		

Bottom



Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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