



PROBLEM SUMMARY

Sample Rating Trend

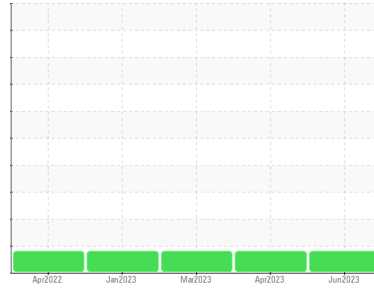
INSOLUBLES



Machine Id
VILTER CCUP-FGC

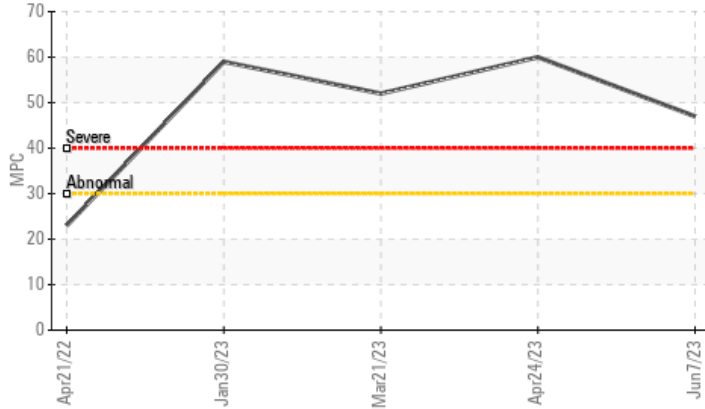
Component
Compressor

Fluid
NOT GIVEN (--- GAL)



COMPONENT CONDITION SUMMARY

Varnish Potential



RECOMMENDATION

We recommend that you use electrostatic or in-depth filtration to remove insolubles from the oil and to reduce the levels of varnish in the system. Alternatively draining a percentage of the oil and topping up with fresh oil (sweetening the oil) may provide a reduction in the varnish potential level. We recommend an early resample to monitor this condition.

PROBLEMATIC TEST RESULTS

Sample Status		SEVERE	SEVERE	SEVERE
MPC Varnish Potential	Scale ASTM D7843 >15	47	60	52

Customer Id: NORRALNC
 Sample No.: WC0782157
 Lab Number: 05866828
 Test Package: AOM 1



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Doug Bogart +1 (800)237-1369 x4016
dougb@wearcheckusa.com

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Resample	---	---	?	We recommend an early resample to monitor this condition.
Filter Fluid	---	---	?	We recommend that you use electrostatic filtration to remove insolubles from the oil and to reduce the levels of varnish in the system. Alternatively draining a percentage of the oil and topping up with fresh oil (sweetening the oil) may provide a reduction in the varnish potential level.

HISTORICAL DIAGNOSIS

24 Apr 2023 Diag: Doug Bogart

INSOLUBLES



We recommend that you use electrostatic or in-depth filtration to remove insolubles from the oil and to reduce the levels of varnish in the system. Alternatively draining a percentage of the oil and topping up with fresh oil (sweetening the oil) may provide a reduction in the varnish potential level. We recommend an early resample to monitor this condition. All component wear rates are normal. MPC (Membrane Patch Colorimetry) test indicates a high concentration of varnish present. The water content is negligible. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. Linear Sweep Voltammetry (RULER – ASTM D6971) testing indicates normal levels of anti-oxidants present in the oil.

view report



21 Mar 2023 Diag: Doug Bogart

INSOLUBLES



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view report



30 Jan 2023 Diag: Doug Bogart

INSOLUBLES



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view report





OIL ANALYSIS REPORT

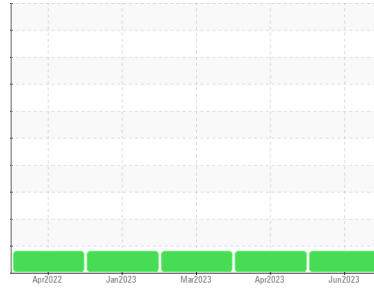
Sample Rating Trend

INSOLUBLES



Machine Id
VILTER CCUP-FGC

Component
Compressor
Fluid
NOT GIVEN (--- GAL)



DIAGNOSIS

Recommendation

We recommend that you use electrostatic or in-depth filtration to remove insolubles from the oil and to reduce the levels of varnish in the system. Alternatively draining a percentage of the oil and topping up with fresh oil (sweetening the oil) may provide a reduction in the varnish potential level. We recommend an early resample to monitor this condition.

Wear

All component wear rates are normal.

Contamination

MPC (Membrane Patch Colorimetry) test indicates a high concentration of varnish present. The water content is negligible. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. Linear Sweep Voltammetry (RULER – ASTM D6971) testing indicates normal levels of anti-oxidants present in the oil.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0782157	WC0782165	WC0782170
Sample Date	Client Info		07 Jun 2023	24 Apr 2023	21 Mar 2023
Machine Age	hrs	Client Info	38444	38444	0
Oil Age	hrs	Client Info	22444	26426	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			SEVERE	SEVERE	SEVERE

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	0	0	<1
Chromium	ppm	ASTM D5185m >5	0	0	0
Nickel	ppm	ASTM D5185m	0	0	0
Titanium	ppm	ASTM D5185m	0	0	0
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >15	0	0	0
Lead	ppm	ASTM D5185m >65	0	0	0
Copper	ppm	ASTM D5185m >65	0	0	0
Tin	ppm	ASTM D5185m >10	0	0	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0
Barium	ppm	ASTM D5185m	0	0	0
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	<1	<1	0
Magnesium	ppm	ASTM D5185m	<1	0	0
Calcium	ppm	ASTM D5185m	0	0	0
Phosphorus	ppm	ASTM D5185m	31	30	39
Zinc	ppm	ASTM D5185m	0	0	0
Sulfur	ppm	ASTM D5185m	281	260	268

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >35	0	0	<1
Sodium	ppm	ASTM D5185m	<1	0	0
Potassium	ppm	ASTM D5185m >20	<1	0	0
Water	%	ASTM D6304 >0.1	0.002	0.005	0.003
ppm Water	ppm	ASTM D6304 >1000	16.0	52.1	29.7

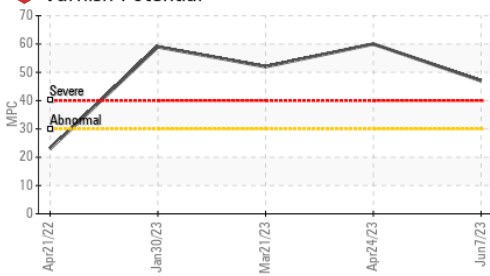
FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>10000	417	327	2015
Particles >6µm	ASTM D7647	>2500	154	88	532
Particles >14µm	ASTM D7647	>320	17	9	42
Particles >21µm	ASTM D7647	>80	7	1	14
Particles >38µm	ASTM D7647	>20	2	0	3
Particles >71µm	ASTM D7647	>4	0	0	0
Oil Cleanliness	ISO 4406 (c)	>20/18/15	16/14/11	16/14/10	18/16/13

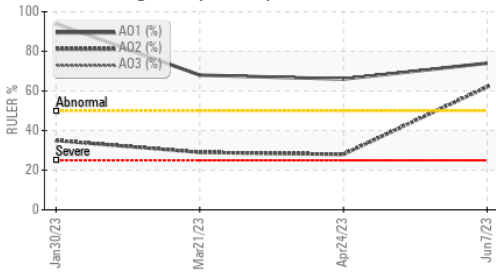


OIL ANALYSIS REPORT

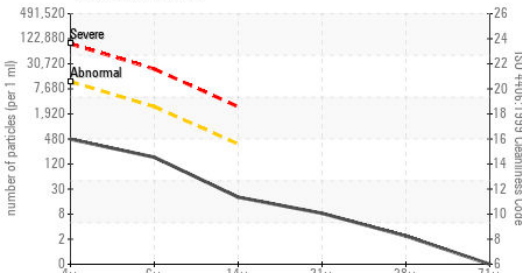
Varnish Potential



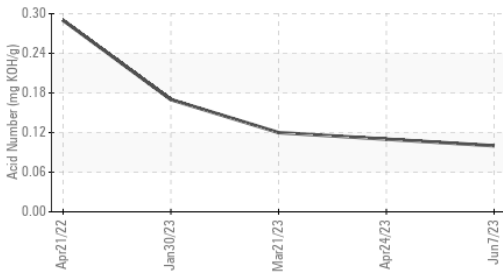
Remaining Life (RULER)



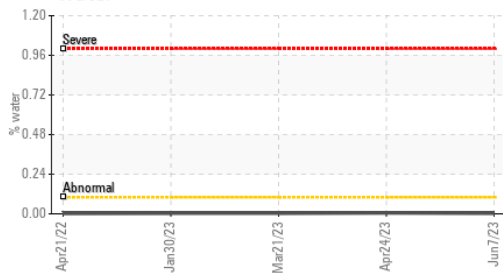
Particle Count



Acid Number



Water

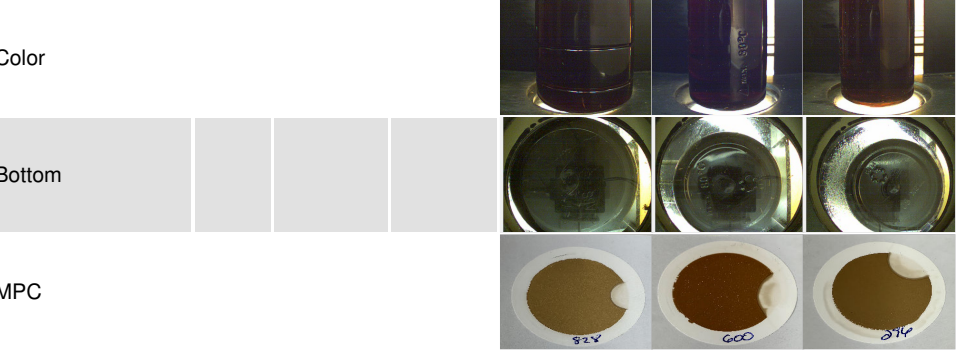


FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.10	0.11	0.12
Anti-Oxidant 1	%	ASTM D6971	<25	74	66	68
Anti-Oxidant 2	%	ASTM D6971	<25	62	28	29
MPC Varnish Potential	Scale	ASTM D7843	>15	47	60	52

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445		102	104	101

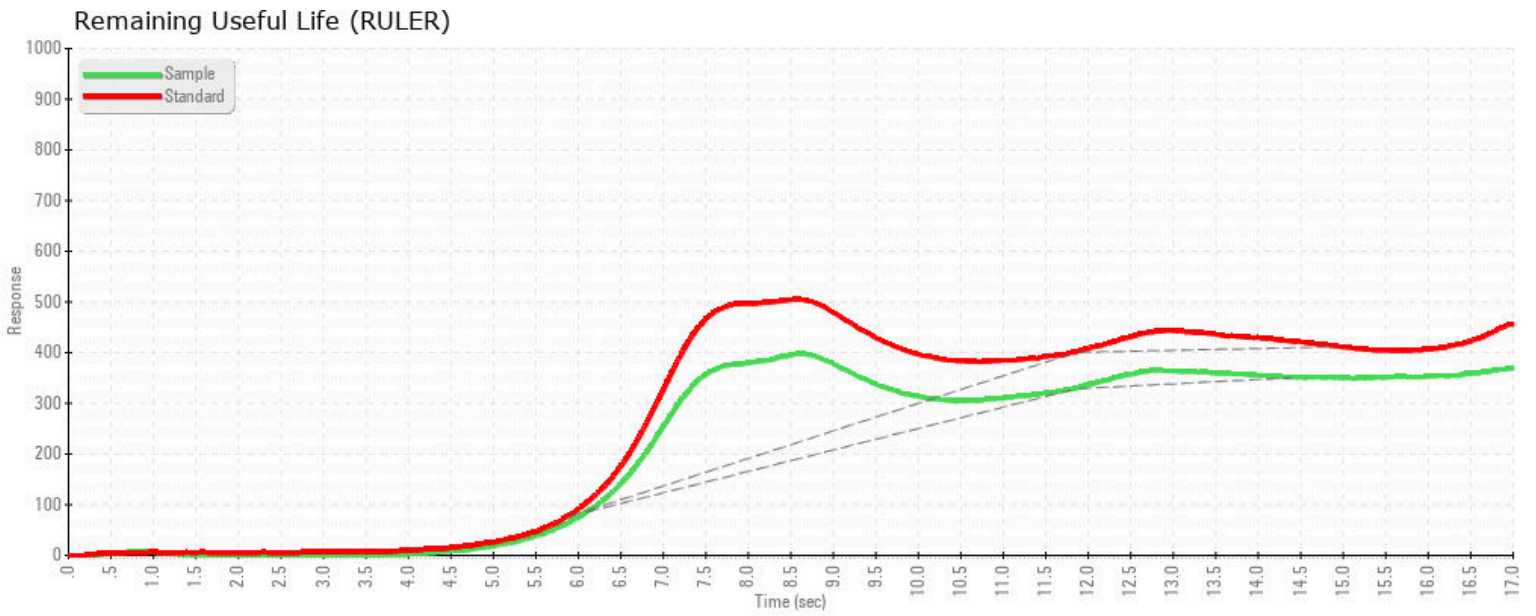
SAMPLE IMAGES



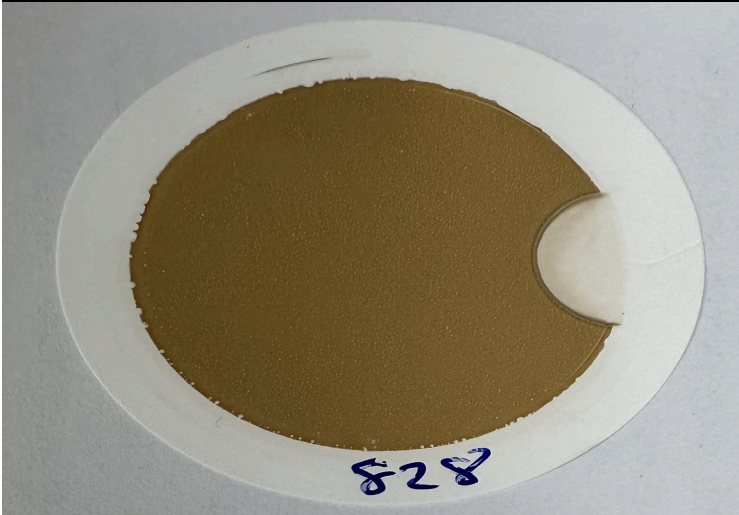
Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0782157 **Received** : 07 Jun 2023
Lab Number : 05866828 **Diagnosed** : 14 Jun 2023
Unique Number : 10506612 **Diagnostician** : Doug Bogart
Test Package : AOM 1 (Additional Tests: KF)

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To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)



MPC (Varnish Test)



Sample Color & Clarity



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