

OIL ANALYSIS REPORT



Machine Id

CATES FG1 Component Compressor

Fluid MOBIL SHC 627 (--- GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

MPC (Membrane Patch Colorimetry) test indicates a light concentration of varnish present. The amount and size of particulates present in the system are acceptable.

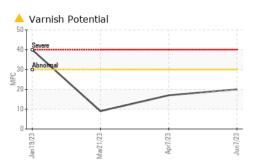
Fluid Condition

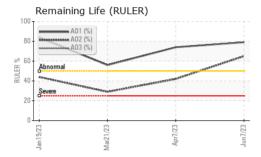
The AN level is acceptable for this fluid. Linear Sweep Voltammetry (RULER – ASTM D6971) testing indicates normal levels of anti-oxidants present in the oil. The condition of the oil is suitable for further service.

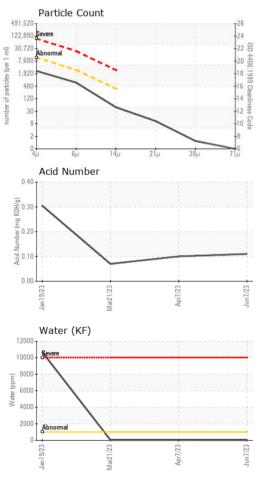
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0782160	WC0782166	WC0782171
Sample Date		Client Info		07 Jun 2023	07 Apr 2023	21 Mar 2023
Machine Age	hrs	Client Info		99600	87600	0
Oil Age	hrs	Client Info		22000	87600	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				MARGINAL	ABNORMAL	NORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	0	0
Chromium	ppm	ASTM D5185m	>5	0	0	0
Nickel	ppm	ASTM D5185m		0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>15	0	0	0
Lead	ppm	ASTM D5185m	>65	0	0	0
Copper	ppm	ASTM D5185m	>65	0	<1	0
Tin	ppm	ASTM D5185m	>10	0	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		<1	0	0
Magnesium	ppm	ASTM D5185m		1	0	0
Calcium	ppm	ASTM D5185m		0	<1	0
Phosphorus	ppm	ASTM D5185m		152	141	153
Zinc	ppm	ASTM D5185m		0	<1	0
Sulfur	ppm	ASTM D5185m		383	278	371
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>35	0	<1	0
Sodium	ppm	ASTM D5185m		0	0	0
Potassium	ppm	ASTM D5185m	>20	1	<1	0
Water	%	ASTM D6304	>0.1	0.001	0.003	0.003
ppm Water	ppm	ASTM D6304	>1000	13.8	29.6	32.0
FLUID CLEANLIN	ESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	2271	3 8749	2179
Particles >6µm		ASTM D7647	>2500	629	1 0167	569
Particles >14µm		ASTM D7647	>320	41	6 21	36
Particles >21µm		ASTM D7647	>80	9	1 39	7
Particles >38µm		ASTM D7647	>20	1	3	0
Particles >38μm Particles >71μm		ASTM D7647 ASTM D7647	>20 >4	1 0	3 0	0



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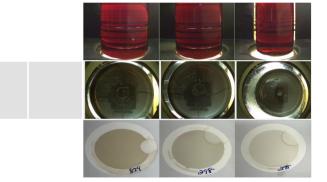
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FLUID DEGRADA		method	limit/base	current	history1	history2
FLUID DEGRADA		method	IIIIII/Dase	current	Thistory I	TIIStOFy2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.11	0.10	0.07
Anti-Oxidant 1	%	ASTM D6971	<25	79	74	56
Anti-Oxidant 2	%	ASTM D6971	<25	65	42	29
MPC Varnish Potential	Scale	ASTM D7843	>15	<u> </u>	▲ 17	9
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	99.1	118	117	118
SAMPLE IMAGES	6	method	limit/base	current	history1	history2

Color

Bottom



MPC

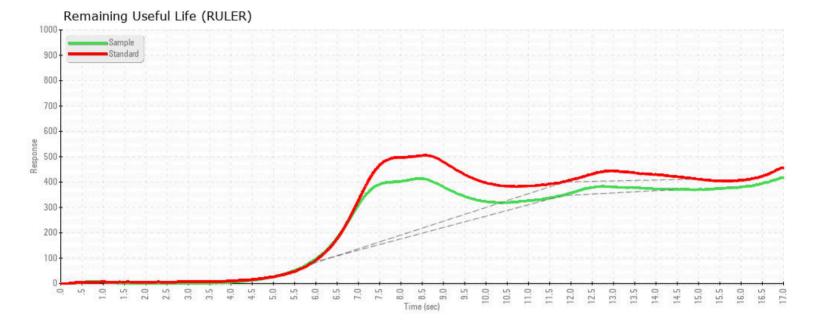
NORTH CAROLINA STATE UNIVERSITY Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513 : WC0782160 Received : 07 Jun 2023 621 MOTOR POOL DR, FACILITIES DIVISION WAREHOUSE Sample No. Lab Number : 05866829 Tested : 14 Jun 2023 RALEIGH, NC Unique Number : 10506613 Diagnosed : 14 Jun 2023 - Doug Bogart US 27607 Test Package : AOM 1 (Additional Tests: KF) Contact: PAUL WALKER Certificate 12367 To discuss this sample report, contact Customer Service at 1-800-237-1369. apwalke3@ncsu.edu * - Denotes test methods that are outside of the ISO 17025 scope of accreditation. T: (919)513-3646 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

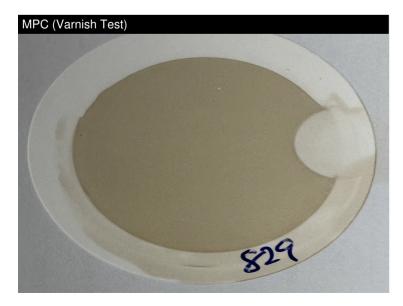
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