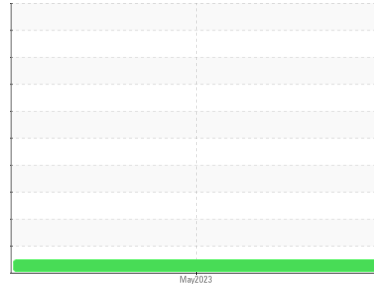




# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Area  
**Paper Machine**  
 Machine Id  
**Flatbox Vacuum Pump #1 Gearbox**  
 Component  
**Gearbox**  
 Fluid  
**MOBIL MOBILGEAR SHC 220 (55 GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The water content is negligible. The system and fluid cleanliness is acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>WC0776583</b>	---	---
Sample Date	Client Info			<b>26 May 2023</b>	---	---
Machine Age	hrs	Client Info		<b>0</b>	---	---
Oil Age	hrs	Client Info		<b>0</b>	---	---
Oil Changed	Client Info			<b>N/A</b>	---	---
Sample Status				<b>NORMAL</b>	---	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	<b>11</b>	---	---
Chromium	ppm	ASTM D5185m	>15	<b>0</b>	---	---
Nickel	ppm	ASTM D5185m	>15	<b>0</b>	---	---
Titanium	ppm	ASTM D5185m		<b>0</b>	---	---
Silver	ppm	ASTM D5185m		<b>0</b>	---	---
Aluminum	ppm	ASTM D5185m	>25	<b>0</b>	---	---
Lead	ppm	ASTM D5185m	>100	<b>0</b>	---	---
Copper	ppm	ASTM D5185m	>200	<b>&lt;1</b>	---	---
Tin	ppm	ASTM D5185m	>25	<b>0</b>	---	---
Vanadium	ppm	ASTM D5185m		<b>0</b>	---	---
Cadmium	ppm	ASTM D5185m		<b>0</b>	---	---

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>0</b>	---	---
Barium	ppm	ASTM D5185m		<b>0</b>	---	---
Molybdenum	ppm	ASTM D5185m		<b>0</b>	---	---
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	---	---
Magnesium	ppm	ASTM D5185m		<b>1</b>	---	---
Calcium	ppm	ASTM D5185m		<b>&lt;1</b>	---	---
Phosphorus	ppm	ASTM D5185m		<b>447</b>	---	---
Zinc	ppm	ASTM D5185m		<b>14</b>	---	---
Sulfur	ppm	ASTM D5185m		<b>3710</b>	---	---

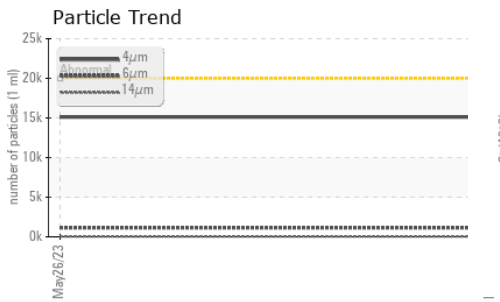
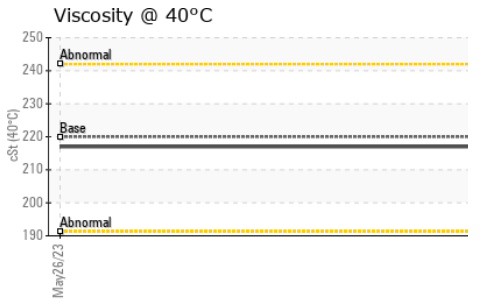
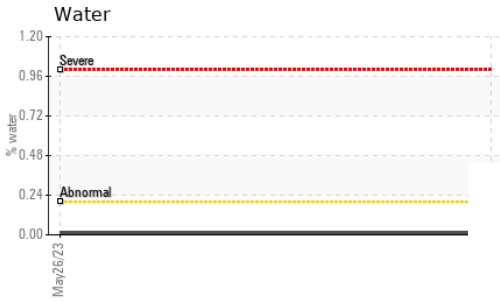
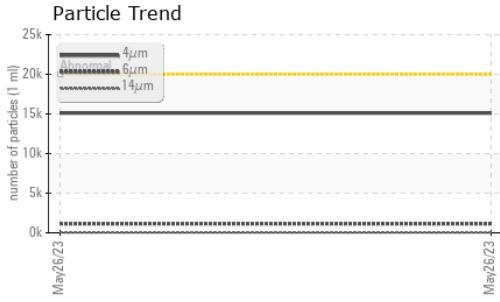
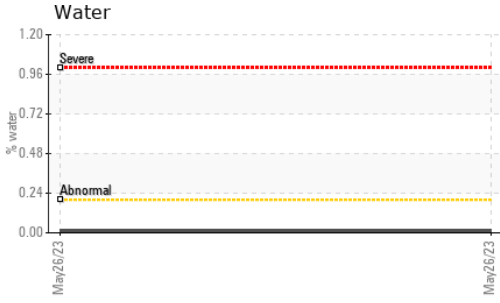
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	<b>21</b>	---	---
Sodium	ppm	ASTM D5185m		<b>0</b>	---	---
Potassium	ppm	ASTM D5185m	>20	<b>1</b>	---	---
Water	%	ASTM D6304	>0.2	<b>0.014</b>	---	---
ppm Water	ppm	ASTM D6304	>2000	<b>148.0</b>	---	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>20000	<b>15106</b>	---	---
Particles >6µm		ASTM D7647	>5000	<b>1149</b>	---	---
Particles >14µm		ASTM D7647	>640	<b>51</b>	---	---
Particles >21µm		ASTM D7647	>160	<b>15</b>	---	---
Particles >38µm		ASTM D7647	>40	<b>4</b>	---	---
Particles >71µm		ASTM D7647	>10	<b>1</b>	---	---
Oil Cleanliness		ISO 4406 (c)	>21/19/16	<b>21/17/13</b>	---	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>1.14</b>	---	---



# OIL ANALYSIS REPORT



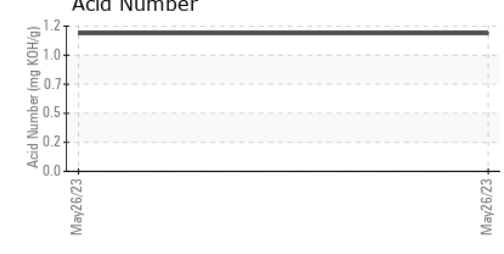
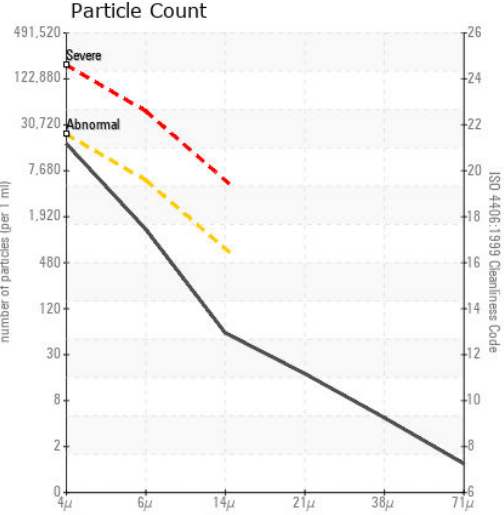
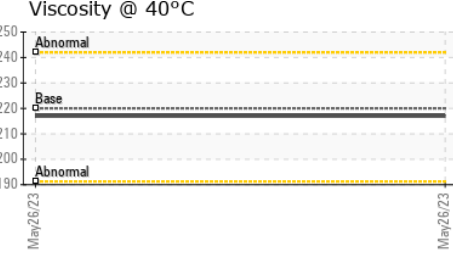
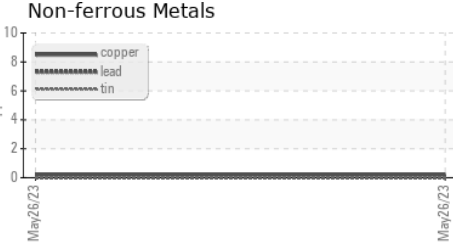
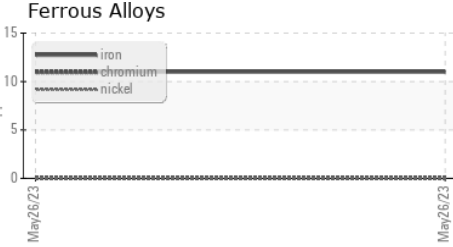
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual NONE	NONE	---	---
Yellow Metal	scalar	*Visual NONE	NONE	---	---
Precipitate	scalar	*Visual NONE	NONE	---	---
Silt	scalar	*Visual NONE	NONE	---	---
Debris	scalar	*Visual NONE	NONE	---	---
Sand/Dirt	scalar	*Visual NONE	NONE	---	---
Appearance	scalar	*Visual NORML	NORML	---	---
Odor	scalar	*Visual NORML	NORML	---	---
Emulsified Water	scalar	*Visual >0.2	NEG	---	---
Free Water	scalar	*Visual	NEG	---	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 220	217	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color		no image	no image
Bottom		no image	no image

## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0776583 **Received** : 07 Jun 2023  
**Lab Number** : 05867271 **Diagnosed** : 08 Jun 2023  
**Unique Number** : 10507055 **Diagnostician** : Wes Davis  
**Test Package** : PLANT

**CASCADES CONTAINERBOARD PACKAGING - BEARPACK PROJECT**  
 10026 OLD RIDGE ROAD  
 ASHLAND, VA  
 US 23005  
**Contact: MARC-ANDRE HUBERT**  
 marc-andre\_hubert@cascades.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
F: