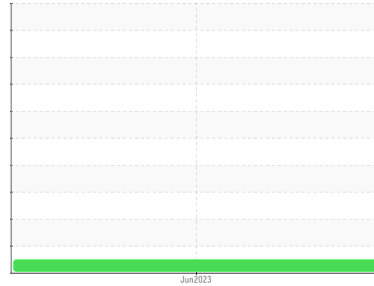




OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Area
Paper Machine
 Machine Id
VALMET Shoe Press Hydraulic / Lubrication Unit
 Component
Hydraulic System
 Fluid
MOBIL DTE 10 EXCEL 68 (3000 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0776623	---	---
Sample Date	Client Info		02 Jun 2023	---	---
Machine Age	hrs	Client Info	0	---	---
Oil Age	hrs	Client Info	0	---	---
Oil Changed	Client Info		N/A	---	---
Sample Status			NORMAL	---	---

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	<1	---	---
Chromium	ppm	ASTM D5185m >20	0	---	---
Nickel	ppm	ASTM D5185m >20	0	---	---
Titanium	ppm	ASTM D5185m	0	---	---
Silver	ppm	ASTM D5185m	0	---	---
Aluminum	ppm	ASTM D5185m >20	0	---	---
Lead	ppm	ASTM D5185m >20	<1	---	---
Copper	ppm	ASTM D5185m >20	<1	---	---
Tin	ppm	ASTM D5185m >20	0	---	---
Vanadium	ppm	ASTM D5185m	0	---	---
Cadmium	ppm	ASTM D5185m	0	---	---

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	---	---
Barium	ppm	ASTM D5185m	0	---	---
Molybdenum	ppm	ASTM D5185m	0	---	---
Manganese	ppm	ASTM D5185m	<1	---	---
Magnesium	ppm	ASTM D5185m	1	---	---
Calcium	ppm	ASTM D5185m	92	---	---
Phosphorus	ppm	ASTM D5185m	137	---	---
Zinc	ppm	ASTM D5185m	15	---	---
Sulfur	ppm	ASTM D5185m	925	---	---

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	<1	---	---
Sodium	ppm	ASTM D5185m	<1	---	---
Potassium	ppm	ASTM D5185m >20	<1	---	---
Water	%	ASTM D6304 >0.05	0.006	---	---
ppm Water	ppm	ASTM D6304 >500	69.2	---	---

FLUID CLEANLINESS

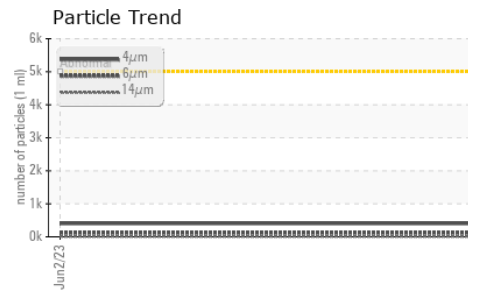
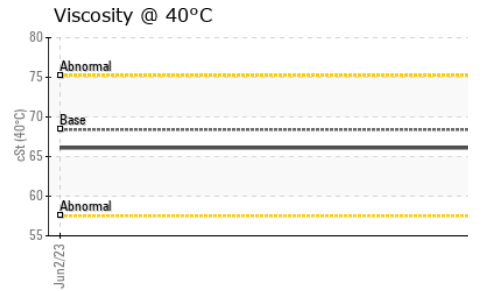
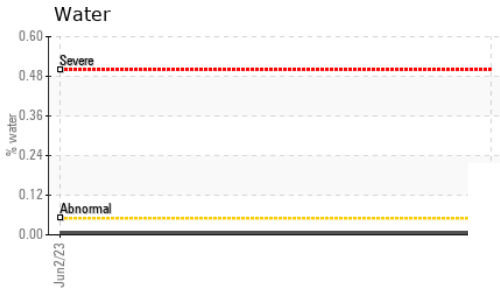
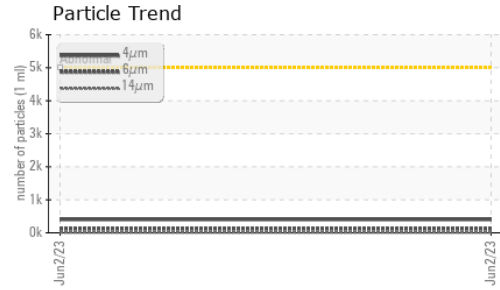
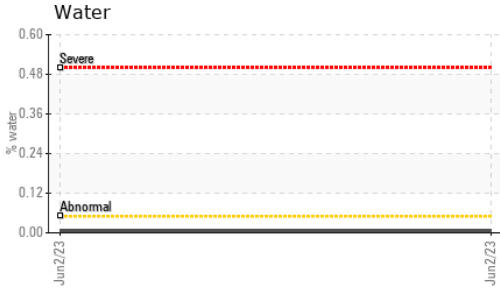
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	403	---	---
Particles >6µm	ASTM D7647	>1300	120	---	---
Particles >14µm	ASTM D7647	>160	8	---	---
Particles >21µm	ASTM D7647	>40	1	---	---
Particles >38µm	ASTM D7647	>10	0	---	---
Particles >71µm	ASTM D7647	>3	0	---	---
Oil Cleanliness	ISO 4406 (c)	>19/17/14	16/14/10	---	---

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.10	---	---



OIL ANALYSIS REPORT



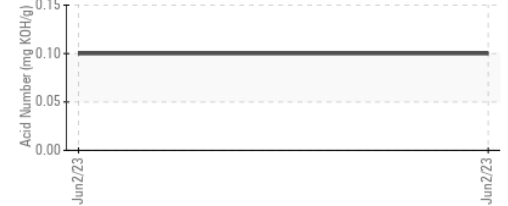
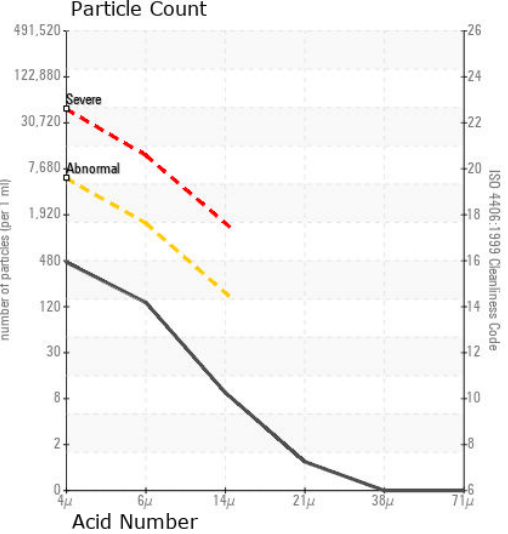
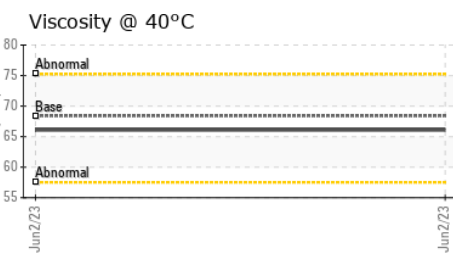
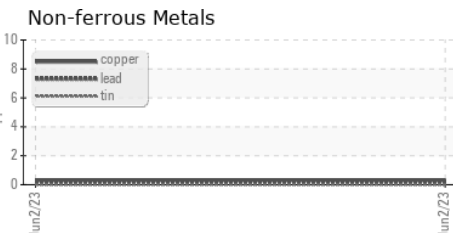
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.05	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	68.4	66.1	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color				no image	no image
Bottom				no image	no image

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0776623 **Received** : 07 Jun 2023
Lab Number : 05867292 **Diagnosed** : 09 Jun 2023
Unique Number : 10507076 **Diagnostician** : Doug Bogart
Test Package : PLANT

CASCADES CONTAINERBOARD PACKAGING - BEARPACK PROJECT
 10026 OLD RIDGE ROAD
 ASHLAND, VA
 US 23005
 Contact: MARC-ANDRE HUBERT
 marc-andre_hubert@cascades.com
 T:
 F:

Certificate L2367
 To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)